

REALISTIC[®]

Service Manual

31-2084

STA-2000D AM/FM STEREO RECEIVER Catalog Number : 31-2084



CUSTOM MANUFACTURED FOR RADIO SHACK  A DIVISION OF TANDY CORPORATION

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(1) ELECTRICAL PERFORMANCE SPECIFICATIONS

AM BAND

Note: 1. Output readings are taken across a non-reactive 47 K ohm load.

2. Output is measured at TAPE OUT 1 Terminals.

3. The Generator output shall terminate in an IRE loop and pointing towards rear of the Receiver.

4. Standard Modulation: 400 Hz, 30 % Mod.

	UNIT	NOMINAL	LIMIT
Range	(kHz)	515-1650	520-1620
IF	(kHz)	455	----
Antenna Sensitivity for S/N 20 dB at 600 kHz	(μ V/m)	200	400
at 1000 kHz	(μ V/m)	200	400
at 1400 kHz	(μ V/m)	200	400
(terminal sensitivity)	(μ V)	10	----
S/N Ratio at 5 mV/m Input 1000 kHz	(dB)	45	40
Selectivity at S/N 6 dB Sens. 1000 kHz \pm 10 kHz	(dB)	35	25
AGC Distortion at 1000 kHz, 100 mV/m, 80 % Mod.	(%)	1.8	5
AGC Figure of Merit at 1000 kHz	(dB)	58	48
IF Rejection at 600 kHz	(dB)	56	48
Image Rejection at 1400 kHz	(dB)	60	52
Band Width at 6 dB down, 1000 kHz	(kHz)	6.0	4.5-8
Distortion at 5 mV/m Input	(%)	1	3
Tapeout Level at 5 mV/m Input	(mV)	230	230 \pm 2 dB
Fidelity Compensation at 5 mV/m Input (Mod. 1 kHz = 0 dB) -6 dB point	(Hz)	10-3300	25-2800
Whistle Modulation of 2nd and 3rd Harmonic at 1 mV/m and 5 mV/m Input	(%)	3	8
Calibration Accuracy at 600 Hz	(kHz)	----	\pm 25
at 1400 kHz	(kHz)	----	\pm 50
Spurious Response at 1000 kHz referred to 20 dB S/N Input	(dB)	60	40

Overload: With a radiated signal of 1 V/m the signal shall be tunable without undue distortion or breakup.

The oscillator shall not drift more than 10 kHz starting at 25 degrees C, up to 50 degrees C (at 1000 kHz).

The Set shall operate in satisfactory manner through a temperature range from 0 degrees C through plus 45 degrees C.

FM BAND

Note: 1. Output readings are across a non-reactive 47 K ohm load.

2. Output is measured at TAPE OUT 1 Terminals.

3. The signal voltage in this specification is the voltage appearing across the tuner input terminals. (IHF)

4. Standard Modulation: 1000 Hz, 75 kHz dev.

	UNIT	NOMINAL	LIMIT
Range	(MHz)	86.5-109	88-108
IF	(MHz)	10.7	----
IHF Sensitivity at 90 MHz	(μ V)	1.7	2.8
at 98 MHz	(μ V)	1.7	2.8
at 106 MHz	(μ V)	1.7	2.8
50 dB Quieting Sensitivity at 90, 98 and 106 MHz	(μ V)	2.0	3.5
S/N Ratio at 1 mV Input, 98 MHz	(dB)	70	65
Limiting Sensitivity 3 dB, 98 MHz	(μ V)	1.5	2
IF Rejection at 90 MHz	(dB)	95	80
Image Rejection at 106 MHz	(dB)	80	70
Spurious Response	(dB)	90	75
Capture Ratio	(dB)	1.5	2.5
ACA at \pm 400 kHz, 50 μ V Input	(dB)	75	60

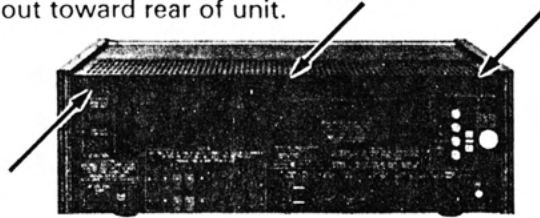
AUDIO SECTION

	UNIT	NOMINAL	LIMIT
Input Impedance PHONO Mag.	(K ohm)	50	----
AUX-1	(K ohm)	100	----
AUX-2	(K ohm)	100	----
Tape In-1	(K ohm)	100	----
Tape In-2	(K ohm)	100	----
Output Power THD 0.18% Both Channels			
Drive at 1 kHz, 8 ohms	(W)	82	78
Power Bandwidth THD 0.18% Both Channels			
Driven from 20 Hz to 20 kHz	(W)	80	75
Audio Distortion at Rated Power (75 W) from			
20 Hz to 20 kHz 8 ohms, One Channel Driven	(%)	0.1	0.18
Harmonic Distortion at 10 W from 20 Hz to 20 kHz	(%)	0.05	0.14
Sensitivity for 75 W Rated Power at 8 ohms			
PHONO Mag.	(mV)	2.2	3.5
AUX-1	(mV)	140	140 ± 2 dB
AUX-2	(mV)	140	140 ± 2 dB
Tape In-1	(mV)	140	140 ± 2 dB
Tape In-2	(mV)	140	140 ± 2 dB
Frequency Response at AUX-1, 5 W ± 2 dB	(Hz)	15-25k	20-20 k
Bass Action at 100 Hz	(dB)	± 10	± 10 ± 2 dB
Treble Action at 10 kHz	(dB)	± 10	± 10 ± 2 dB
Minimum Volume Hum and Noise	(mV)	0.8	1.5
Maximum Volume Hum and Noise (AUX-1)	(mV)	15	35
4.7 K ohm termination			
Signal-to-Noise Ratio			
PHONO Mag. (Input Short)	(dB)	70	60
AUX-1 (Input Short)	(dB)	75	65
AUX-2 (Input Short)	(dB)	75	65
Tape In-1 (Input Short)	(dB)	75	65
Tape In-2 (Input Short)	(dB)	75	65
Cross-Talk at AUX-1 at 1 kHz	(dB)	65	55
(Input loaded with 4.7K ohm)			
Loudness Bass Compensation at 100 Hz, -30 dB Volume	(dB)	+ 6	+ 6 ± 2 dB
Level Difference of each Channel	(dB)	0	1.5
Tapeout Level (4.7K ohm termination)			
PHONO Mag. (2.2 mV Input)	(mV)	140	140 ± 2 dB
AUX-1 (140 mV Input)	(mV)	140	140 ± 2 dB
AUX-2 (140 mV Input)	(mV)	140	140 ± 2 dB
Tape In-1 (140 mV Input)	(mV)	140	140 ± 2 dB
Tape In-2 (140 mV Input)	(mV)	140	140 ± 2 dB
PHONO Mag. Equalization Response			
at 100 Hz	(dB)	RIAA	RIAA ± 1.5
at 10 kHz	(dB)	RIAA	RIAA ± 1.5
PHONO Mag. Overload at 1 kHz	(mV)	200	150
Tapeout Level (DIN Jack) (3.3K ohm termination)			
AM: 400 Hz, 30 % Mod. 5 mV Input	(mV)	3.3	3.3 ± 2.5 dB
FM: 1000 Hz, 22.5 kHz dev. 1 mV Input	(mV)	3.3	3.3 ± 2.5 dB
PHONO Mag. 3.3 mV Input	(mV)	3.3	3.3 ± 2.5 dB
AUX 210 mV Input	(mV)	3.3	3.3 ± 2.5 dB

NOTE: Nominal Specs represent the design specs; all units should be able to approximate these some will exceed and some may drop slightly below these specs. Limit Specs represent the absolute worst condition which still might be considered acceptable; in no case should a unit perform to less than within any Limit Spec.

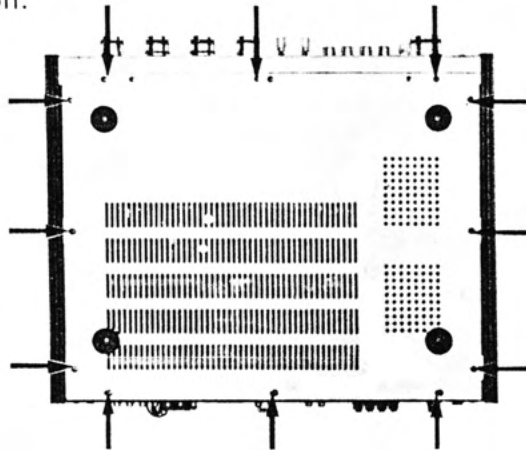
(2) DISASSEMBLY INSTRUCTIONS

- 1) To remove the Top Cover (Metal plate)
Remove three pan screws from the upper Back Panel as shown in Figure A.
Then slide Top Cover out toward rear of unit.



(Figure A)

- 2) Remove the Bottom Cover (Metal plate) as follows:
Turn the Receiver upside down and remove twelve pan screws from the bottom board as shown in Figure B.
Lift the Bottom Cover off.



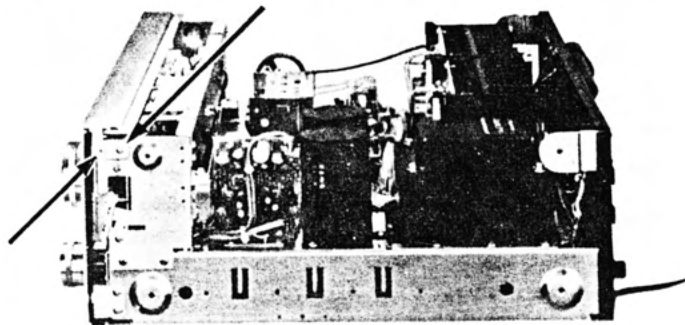
(Figure B)

- 3) To remove the wooden sides from the Cabinet (Figure C)
Remove four screws from each side of the Cabinet. Be careful not to loose the screw inserts when the screws are removed.

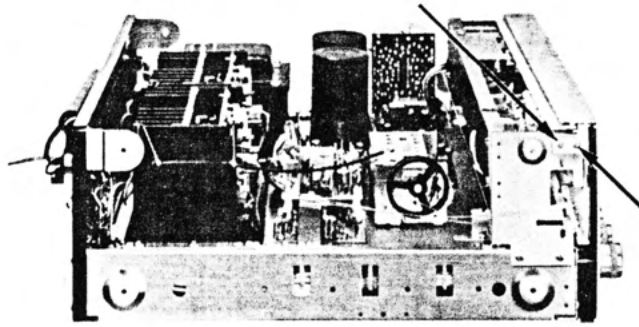


(Figure C)

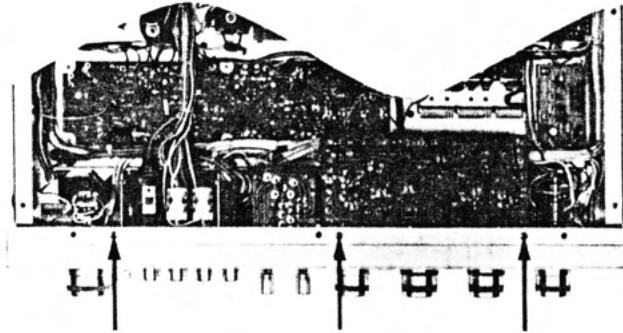
- 4) To remove the Front Panel (Aluminum Panel)
 - a) Remove the Top Cover, Bottom Cover and wooden sides from the Cabinet as described in 1), 2) and 3).
 - b) Remove four pan screws from the Front Panel — two screws from the left side and two screws from the right side. (Figure D1, D2)
 - c) Remove three pan screws from bottom of the Front Panel. (Figure D3)
 - d) Loosen the Tuning Knob screw with an Allen Wrench and remove Tuning Knob. All other knobs can be simply pulled off. (Figure D4)



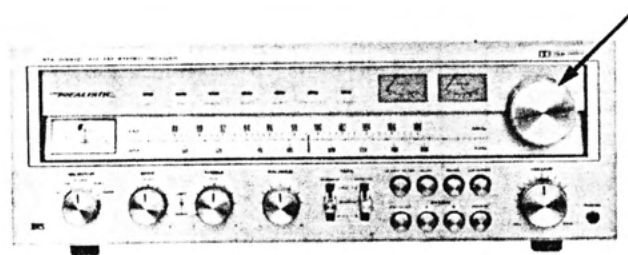
(Figure D1)



(Figure D2)



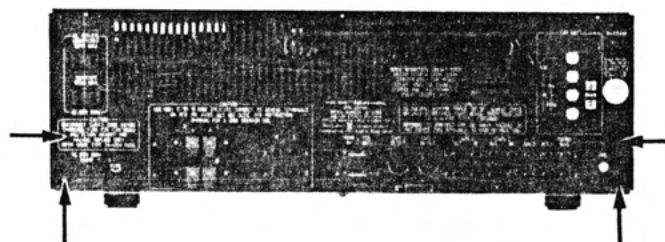
(Figure D3)



(Figure D4)

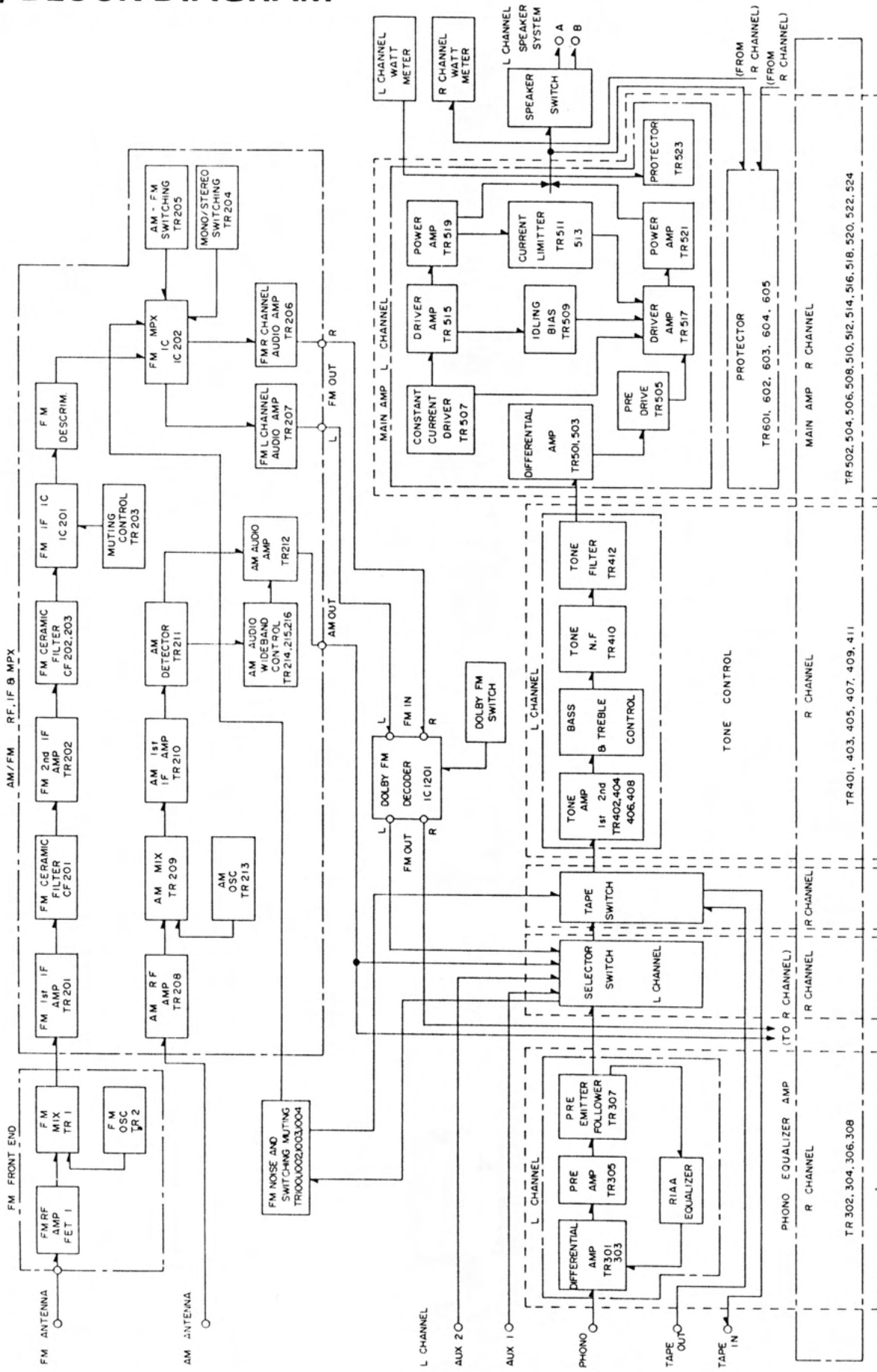
- 5) To remove Rear Panel from chassis.
Remove four pan screws from Rear Panel. (Figure E)

Caution: Before removing the Rear Panel, you'll need to unsolder four capacitors joining the Rear Panel and the chassis bottom

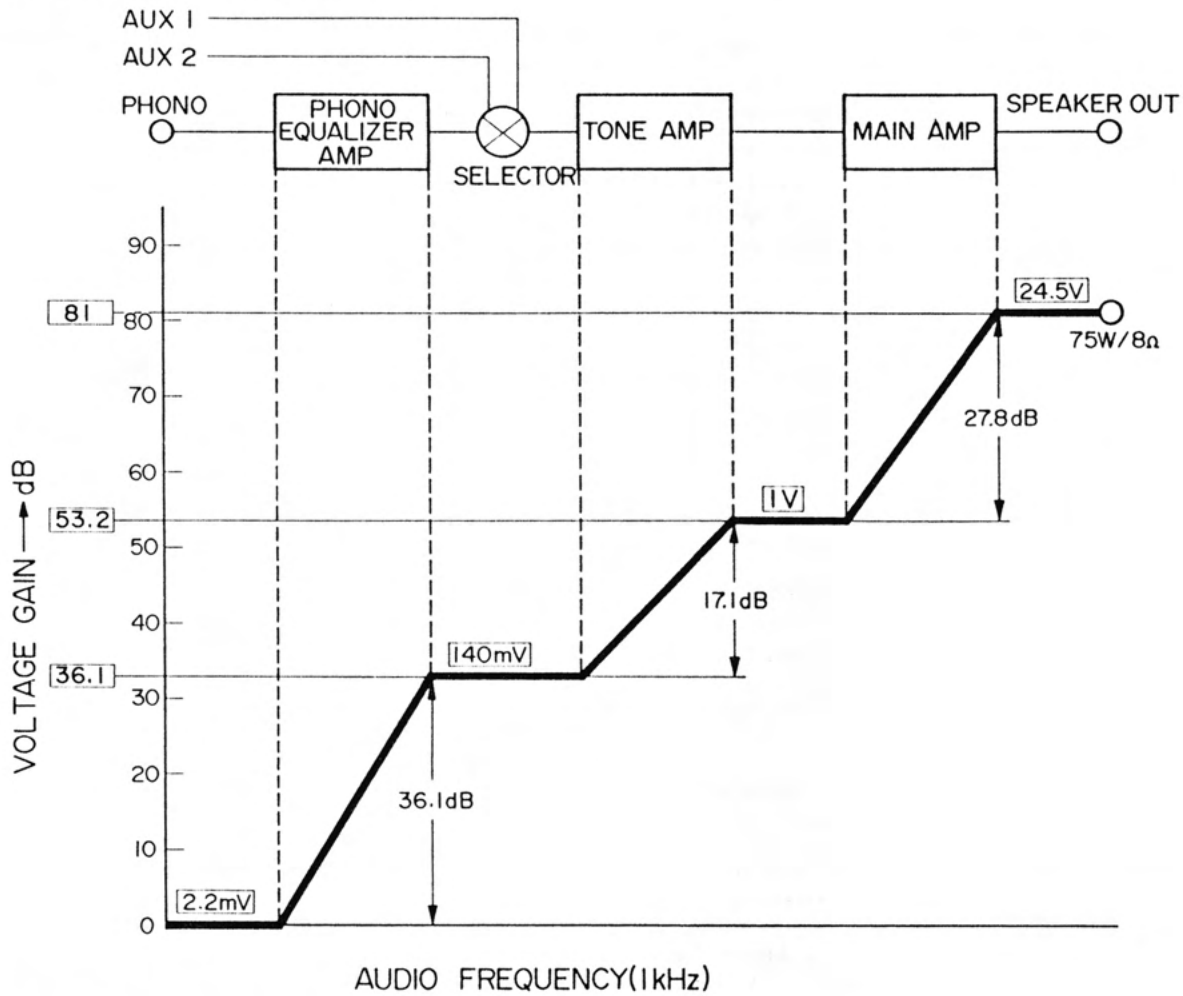


(Figure E)

(3) BLOCK DIAGRAM

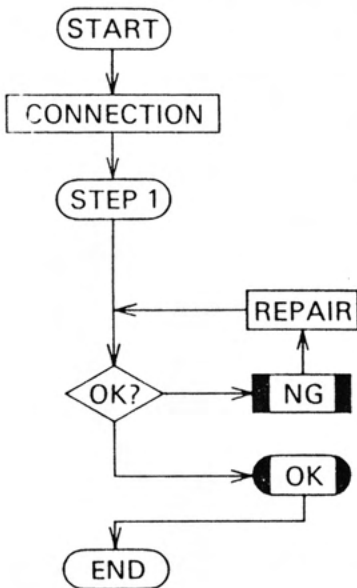


(4) LEVEL DIAGRAM



(5) CIRCUIT OPERATION CHECK

1) POWER SUPPLY OPERATION CHECK



Connect AC Cord to 120 V AC, 60 Hz.

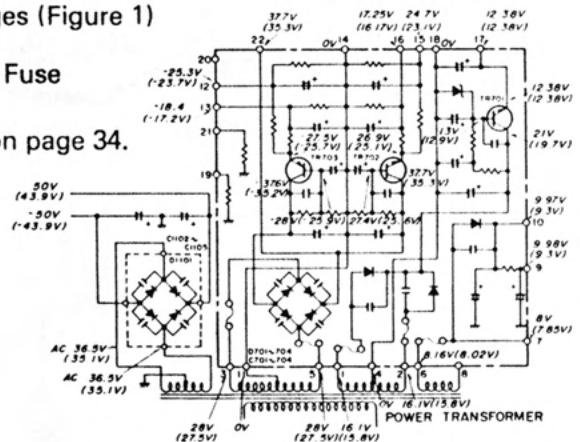
Power Switch "ON" and Pilot Lamps light, Check the Power Supply Voltages (Figure 1)

- 1) Check Power Supply P.C.B., Fuse and Power Transformer.
- 2) See TROUBLESHOOTING on page 34.

DC Voltages are not correct.

DC Voltages are correct.

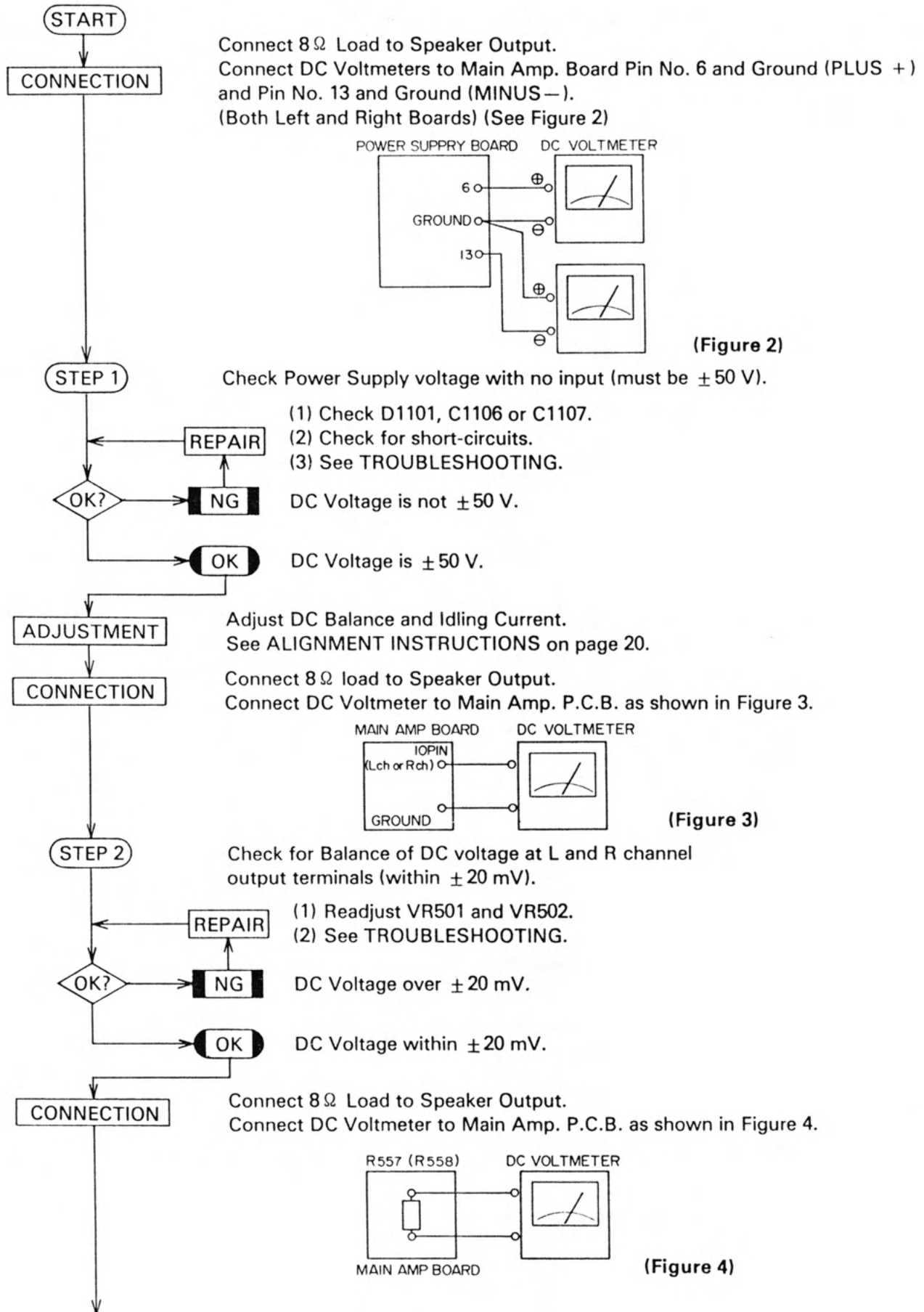
Proceed to next section.



(Figure 1)

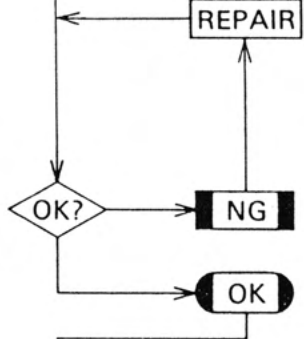
2) AUDIO SECTION OPERATION CHECK

(1) MAIN AMP. OPERATION CHECK



STEP 3

Check the Idling current of Main Amp:
Check the DC Voltage across Emitter resistor R557(L ch)
and R558(R ch); should be 17.5 mV ± 3.5 mV.
(Adjust : VR 503 (L ch) and/or VR 504 (R ch))



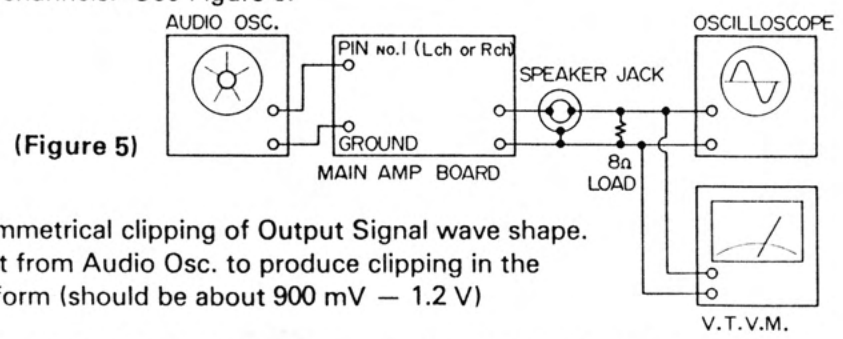
- REPAIR**
- (1) Readjust VR 503 and/or VR504.
 - (2) Check the Bias circuit of D505, R531 (L ch) and/or D506, R532 (R ch).
 - (3) Check TR 509 (L ch) and TR 510 (R ch).
 - (4) Check TR 507 (L ch) and TR 508 (R ch).
 - (5) Check for short-circuits on Main P.C.B.

NG DC Voltage is above 21 mV or below 14 mV.

OK DC Voltage is 17.5 mV ± 3.5 mV

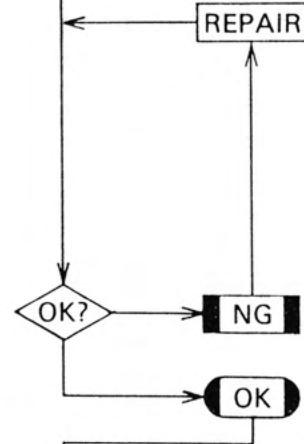
CONNECTION

Connect 8Ω Load to Speaker Output.
Connect Audio Osc. to Main Amp. input, Pin No. 1 of both
left and right channels. See Figure 5.

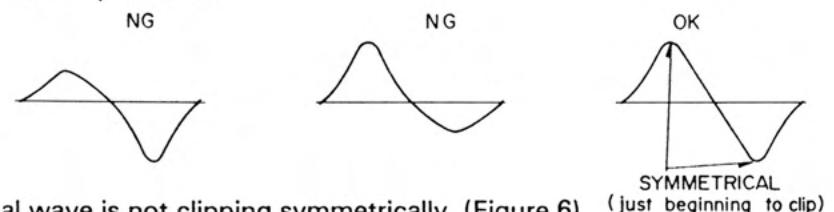


STEP 4

Check for symmetrical clipping of Output Signal wave shape.
Adjust output from Audio Osc. to produce clipping in the
output waveform (should be about 900 mV – 1.2 V)



- REPAIR**
- (1) Check TR 515, 517, 519, 521 (L ch) and TR 516, 518, 520, 522 (R ch).
 - (2) Check STEP 2 and STEP 3.
 - (3) Check Main Amp. circuits.

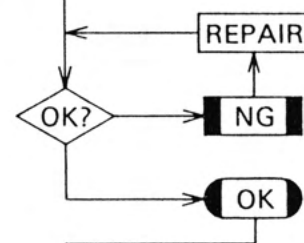


NG Output signal wave is not clipping symmetrically. (Figure 6)

OK Symmetrically clipping (balanced) Output signal wave. (Figure 6)

STEP 5

Check the Main Amp. Gain (designed level for Main Amp is about 28 dB).
Adjust output from Audio Osc. to produce 75 watts rated
output power (both channels driven). (Figure 5)



- REPAIR**
- (1) Check Main Amp. circuits.
 - (2) Check STEPs 1, 2, 3 and 4.

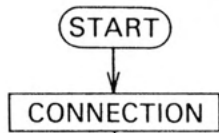
NG Input level is not 1 V ± 2 dB

OK Input level is at least 1 V ± 2 dB for rated output power.

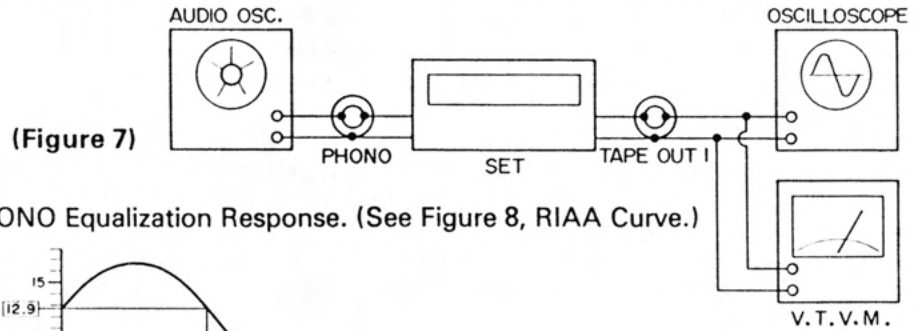
END

Proceed to next section.

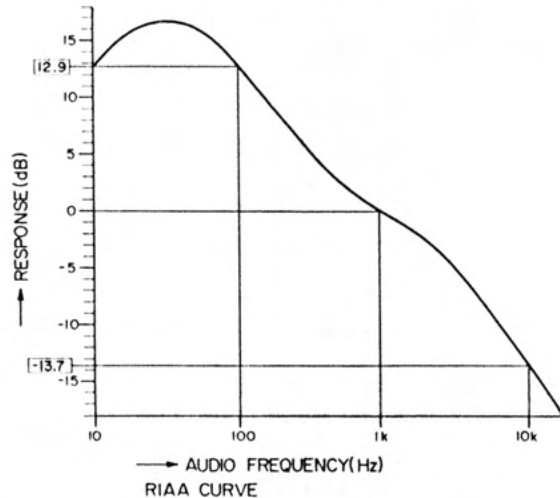
(2) PRE AMP. OPERATION CHECK



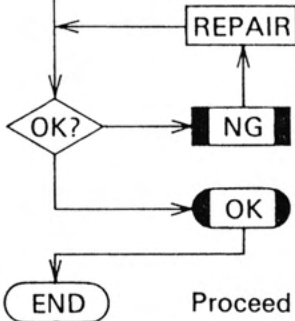
Set SELECTOR Switch to PHONO.
 Connect Audio Osc. to PHONO Input.
 Connect Oscilloscope and V.T.V.M. to TAPE OUT 1 Jack. (See Figure 7.)



Check the PHONO Equalization Response. (See Figure 8, RIAA Curve.)



- (1) Check TR301, 303, 305, 307 (L ch) and TR302, 304, 306, 308 (R ch).
- (2) Check C309, 311, R315, 317 (L ch) and C310, 312, R316, 318 (R ch).
- (3) Check PRE Amp. circuits.

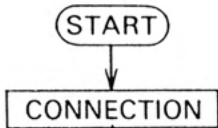


Equalization Response at 100 Hz does not fall within $+13.11 \text{ (RIAA)} \pm 1.5 \text{ dB}$ and 10 kHz does not fall within $-13.75 \text{ (RIAA)} \pm 1.5 \text{ dB}$.

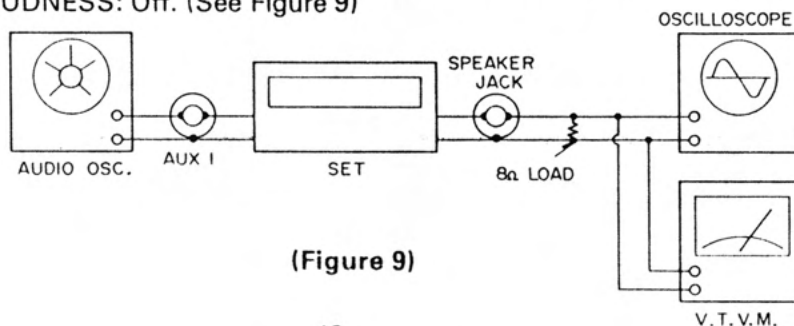
Equalization Response falls within $+13.11 \text{ (RIAA)} \pm 1.5 \text{ dB}$ at 100 Hz and $-13.75 \text{ (RIAA)} \pm 1.5 \text{ dB}$ at 10 kHz.

Proceed to next section.

(3) TONE CONTROL OPERATION CHECK

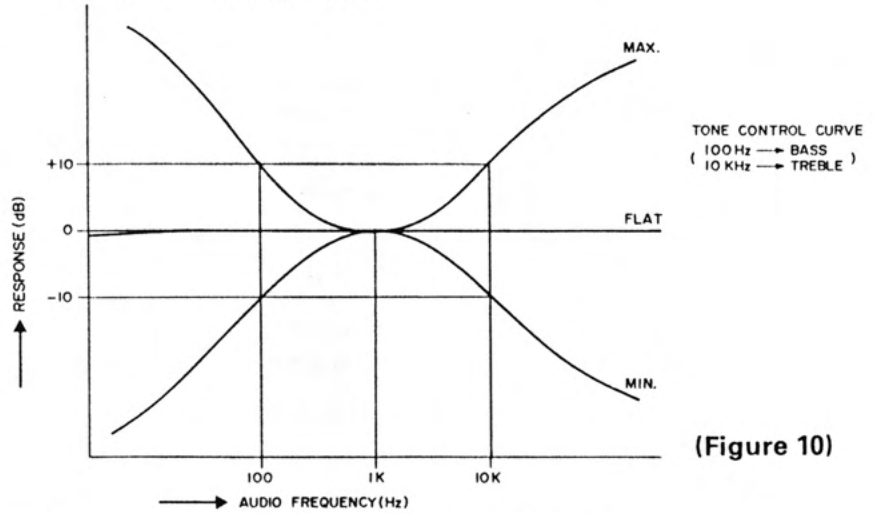


Set SELECTOR Switch to AUX 1 position.
 Connect Audio Osc. to AUX 1 input jack.
 Connect Oscilloscope and V.T.V.M. to Speaker Jack on Set.
 Speaker Impedance = 8 ohms (OUTPUT : about 5 watts)
 TAPE DUBBING: SOURCE, TAPE MONITOR: SOURCE, MODE Switch:
 LOUDNESS: Off. (See Figure 9)

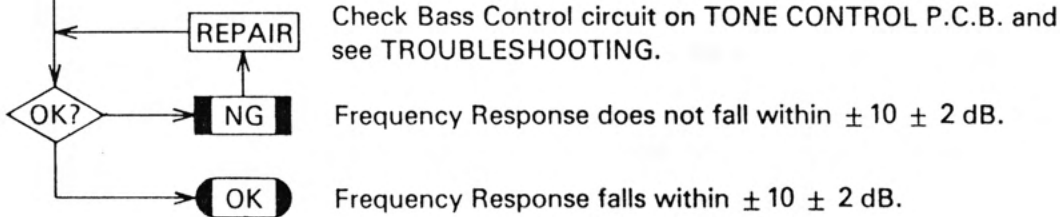


STEP 1

Check BASS Action at 100 Hz. (Figure 10)

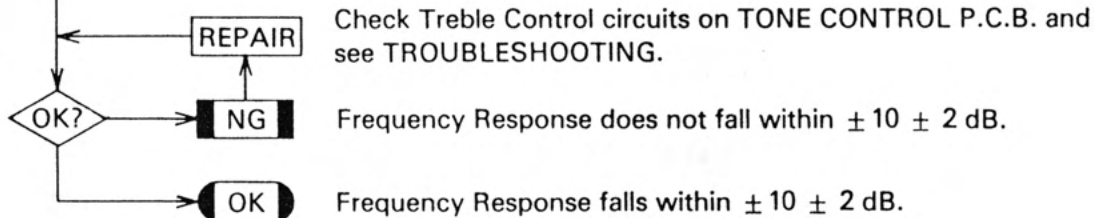


(Figure 10)



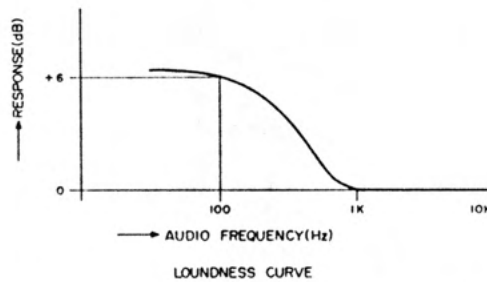
STEP 2

Check TREBLE Action at 10 kHz. (Figure 10)

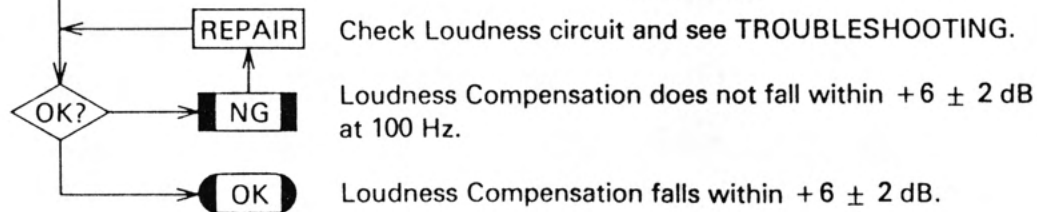


STEP 3

Check LOUDNESS compensation at -30 dB Volume position from rated power. (Figure 11)



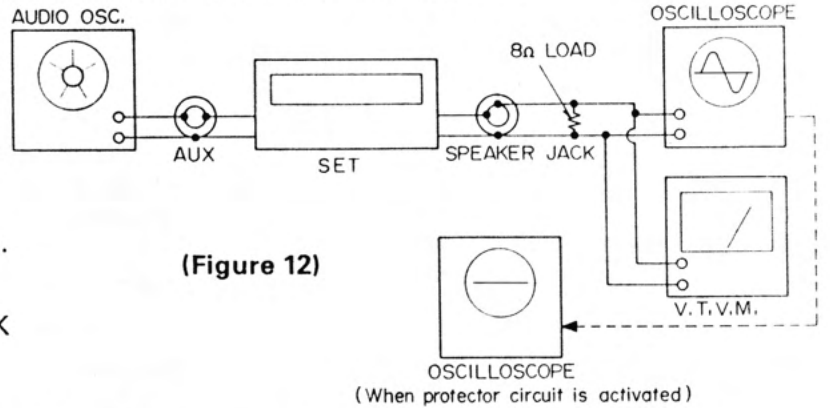
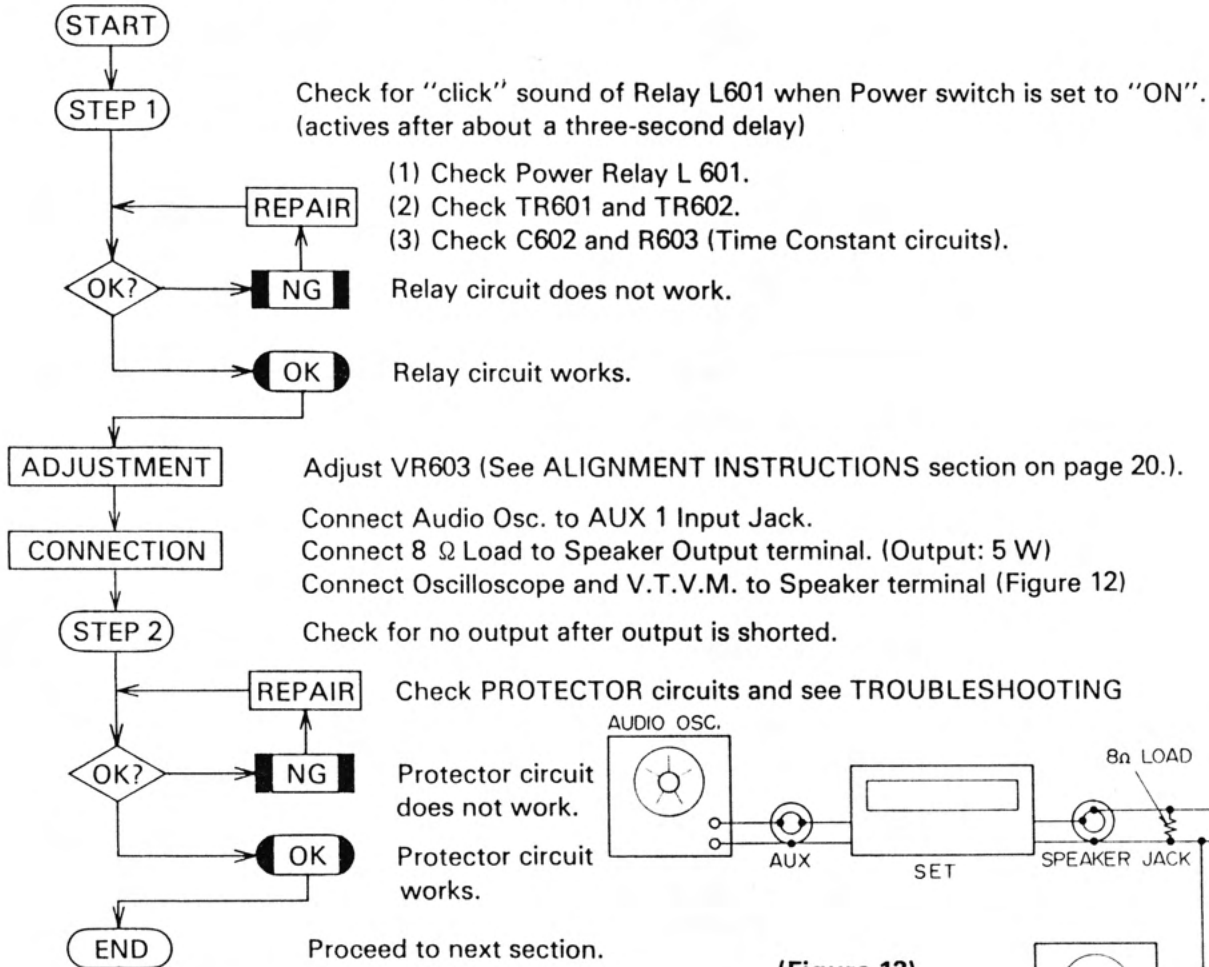
(Figure 11)



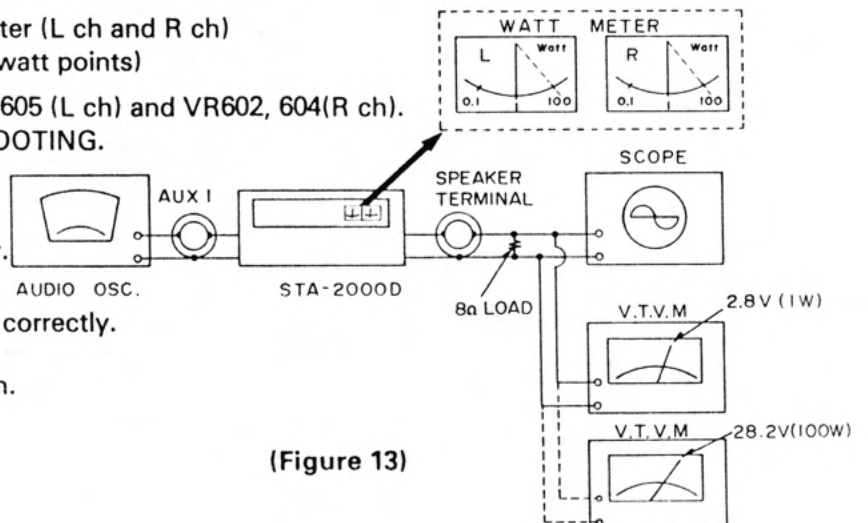
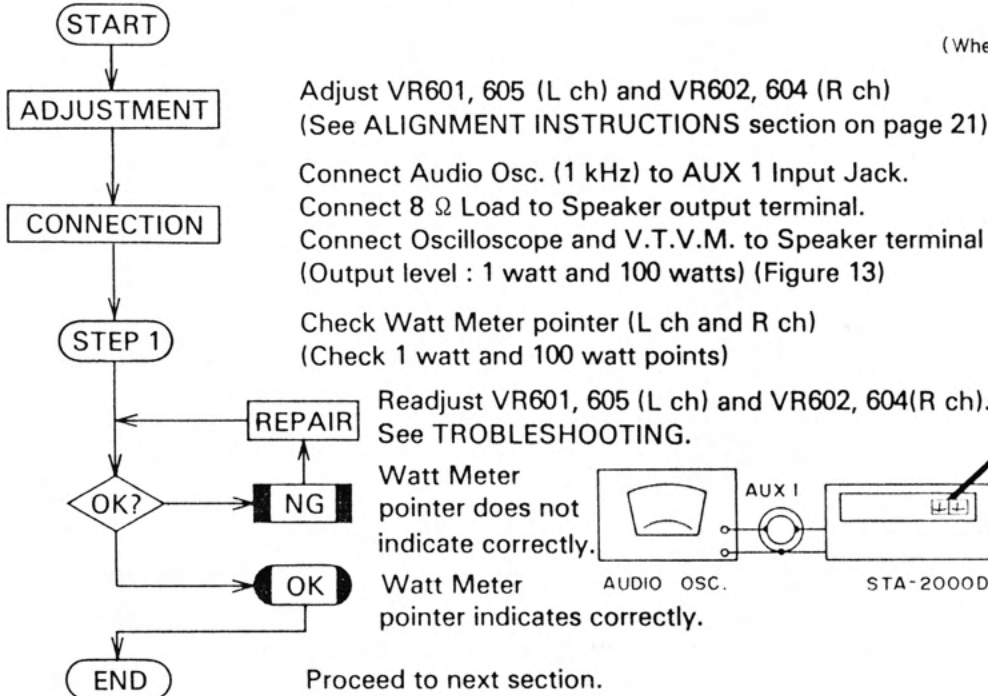
END

Proceed to the next section.

(4) PROTECTOR CIRCUITS OPERATION CHECK

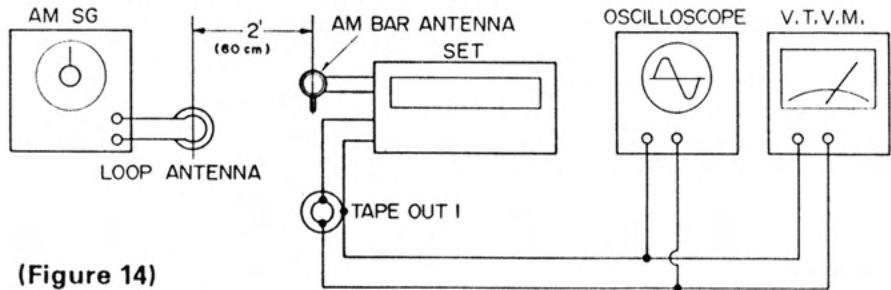
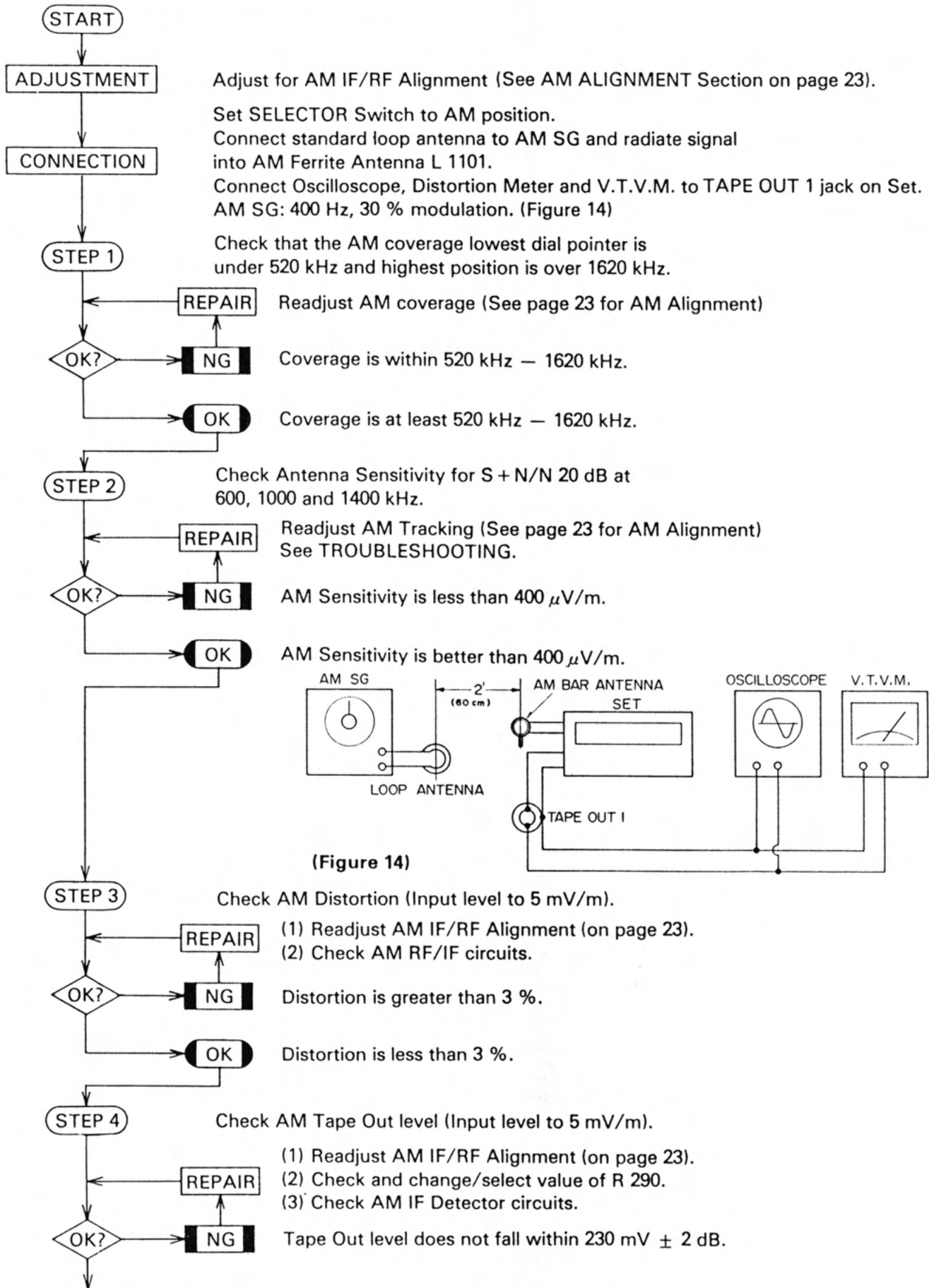


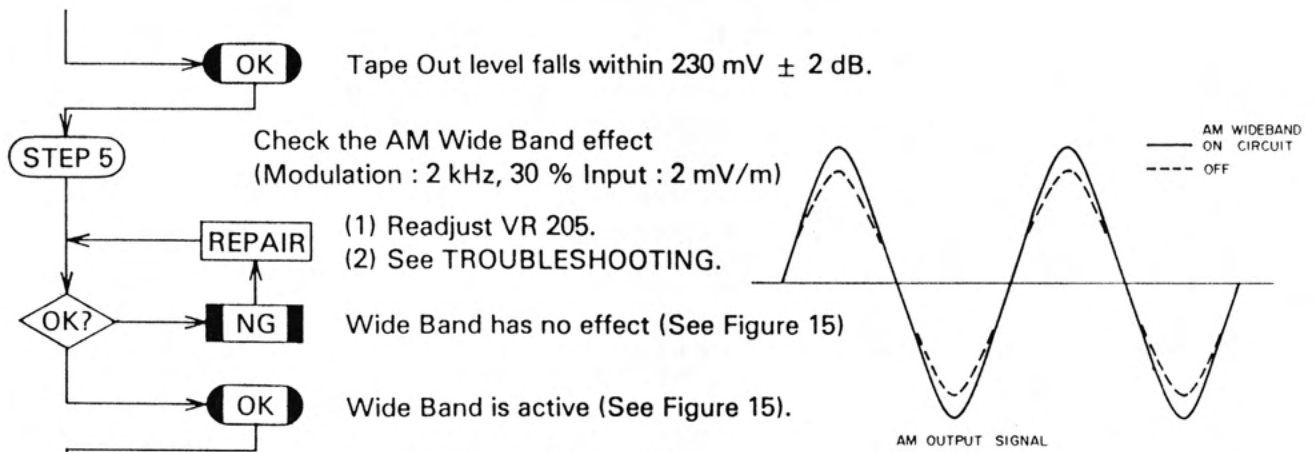
(5) WATT METER OPERATION CHECK



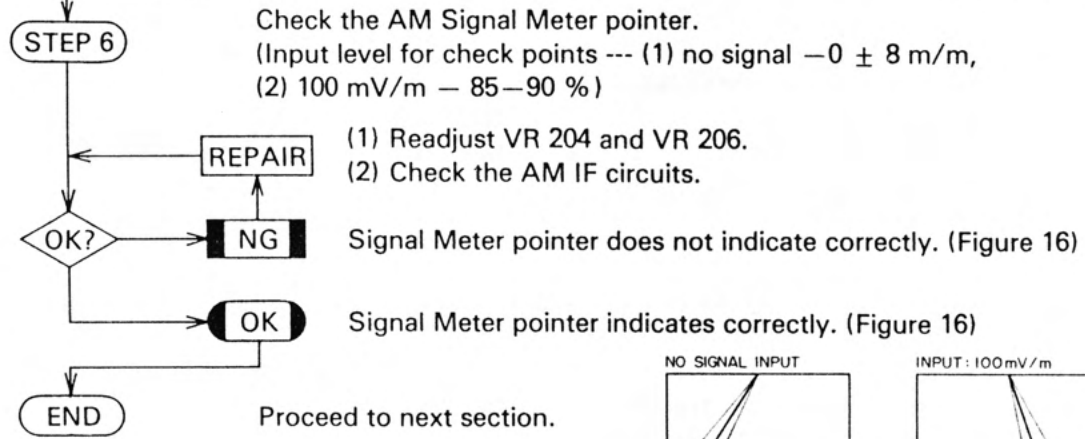
3) RF and IF OPERATION CHECK

(1) AM OPERATION CHECK



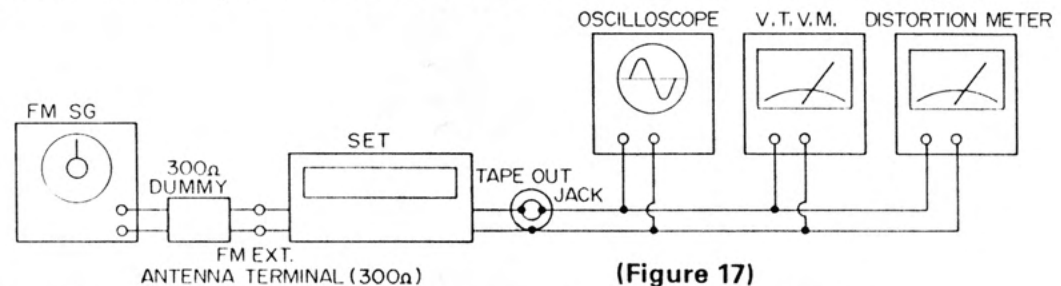


(Figure 15)

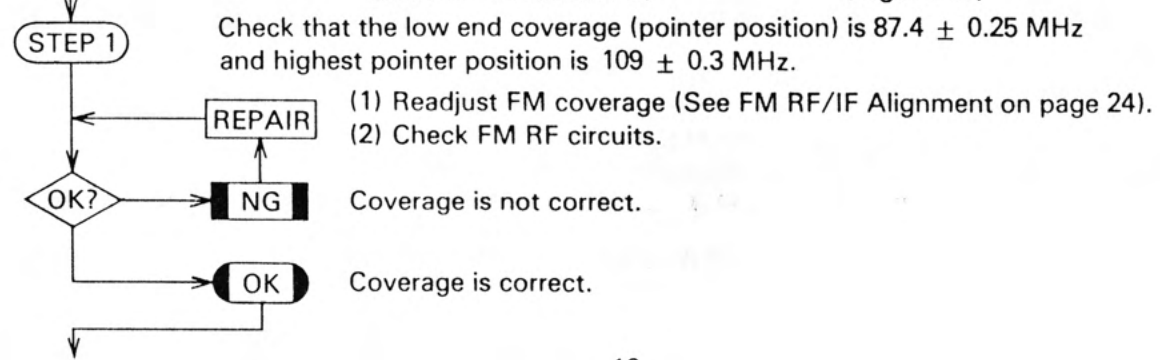


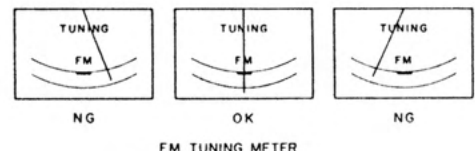
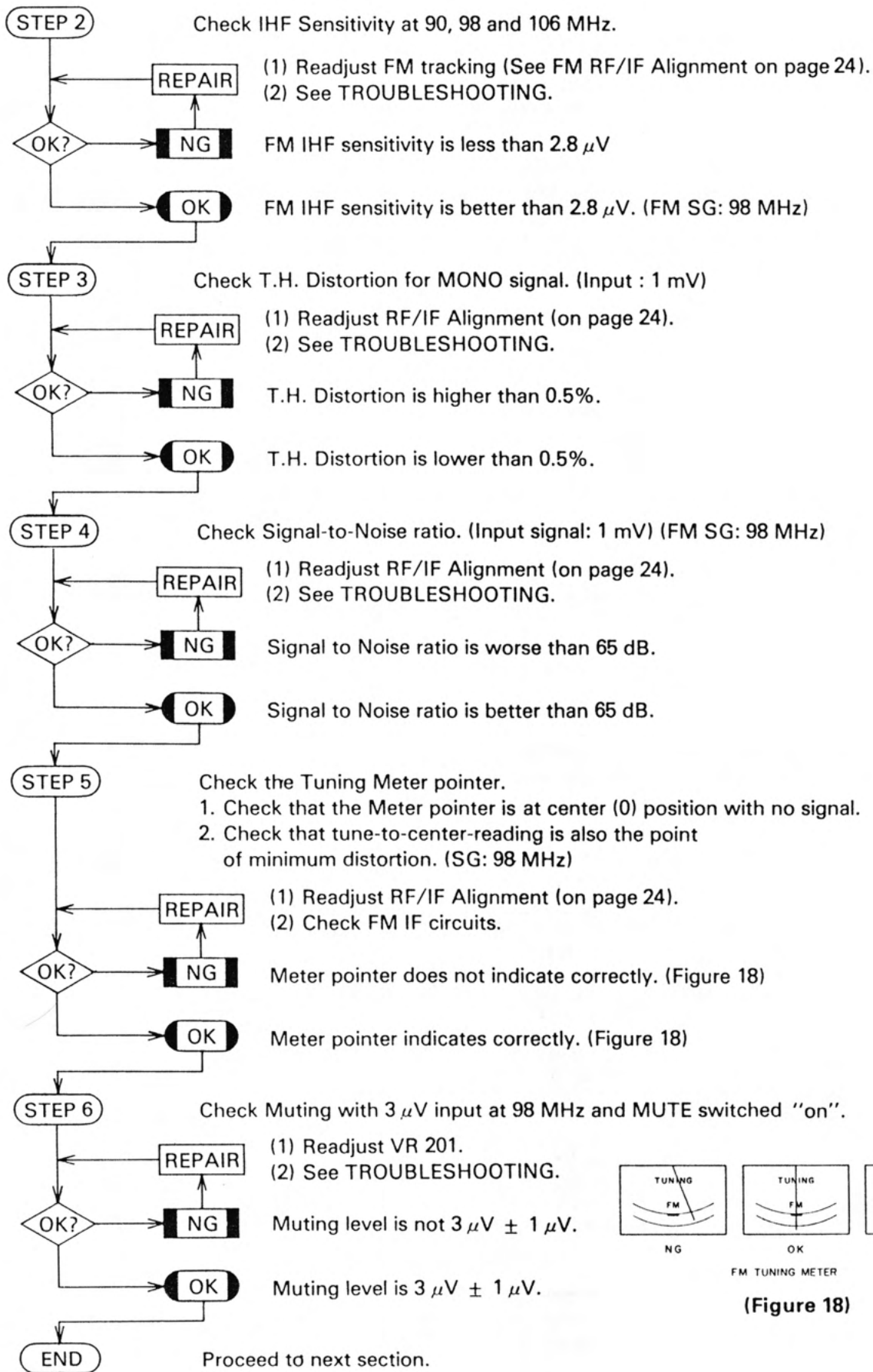
(Figure 16)

(2) FM RF/IF OPERATION CHECK



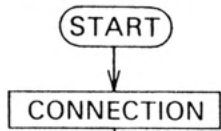
(Figure 17)



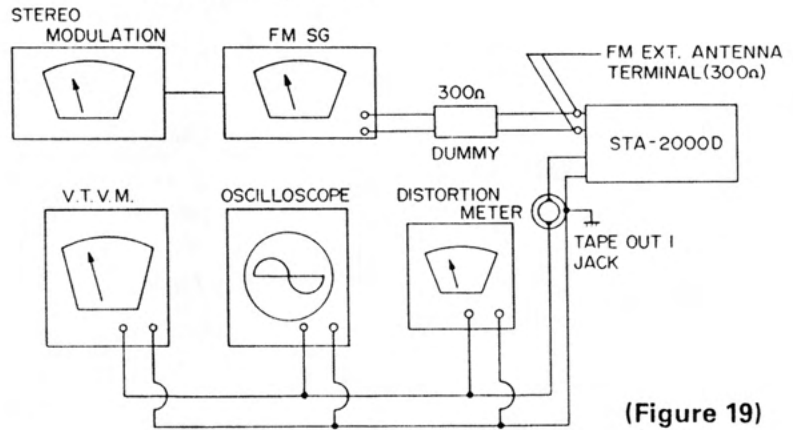


(Figure 18)

(3) FM MPX OPERATION CHECK



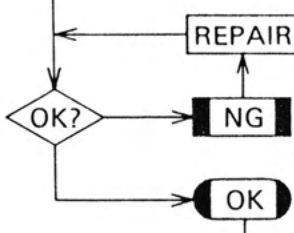
Same equipment connection as Figure 17.
 Connect FM Stereo SG to FM SG.
 Stereo Modulation ----- 67.5 kHz dev. 8 % Pilot
 Frequency ----- 98 MHz, 1 kHz mod. (Figure 19)



(Figure 19)

STEP 1

Check Stereo indicator sensitivity (Input : near $2.5 \mu\text{V}$)



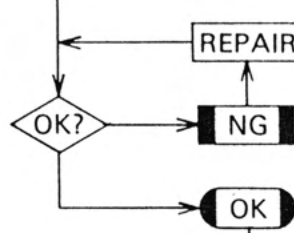
- (1) Readjust FM MPX Alignment (on page 26).
 (2) See TROUBLESHOOTING.

NG Stereo indicator sensitivity does not fall within $2-6 \mu\text{V}$.

OK Stereo indicator sensitivity falls within $2-6 \mu\text{V}$ (normal sensitivity is $2.5 \mu\text{V}$).

STEP 2

Check Stereo Separation at 100, 1k and 10 kHz (input = 1 mV)



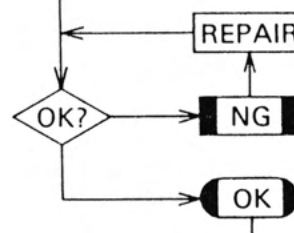
- (1) Readjust FM MPX Alignment (on page 26).
 (2) See TROUBLESHOOTING.

NG Separation is worse than 30 dB at 100 Hz, 33 dB at 1 kHz and 28 dB at 10 kHz.

OK Separation is better than 30 dB at 100 Hz, 33 dB at 1 kHz and 28 dB at 10 kHz.

STEP 3

Check FM MPX Filter (with FM MPX FILTER Switched "on", check the Separation at 10 kHz mod.)



- (1) See TROUBLESHOOTING.

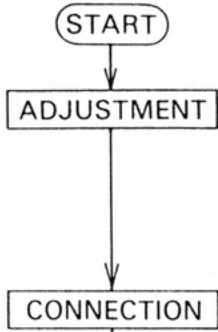
NG MPX Filter Separation does not fall within $10 \text{ dB} \pm 2.5 \text{ dB}$

OK MPX Filter Separation falls within $10 \text{ dB} \pm 2.5 \text{ dB}$

END

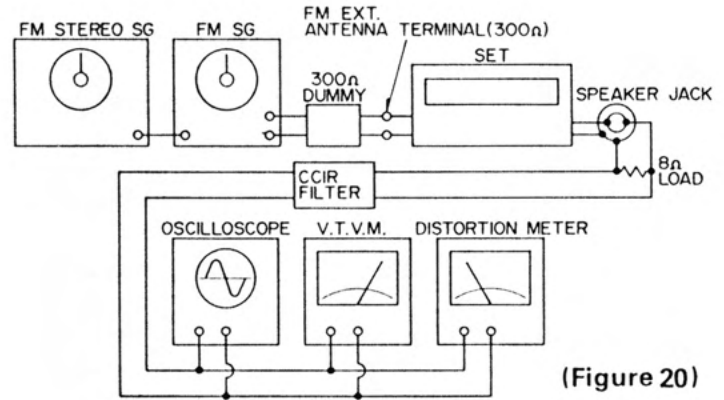
Proceed to next section.

(4) DOLBY FM OPERATION CHECK



Adjust for Dolby FM Alignment (See Dolby FM Alignment section on page 27 and 28)

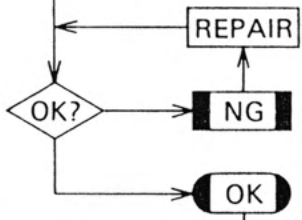
Same equipment connection as Figure 19.
 Connect Speaker Terminals to CCIR Filter input,
 and connect CCIR Filter output to Oscilloscope,
 V.T.V.M. and Distortion Meter.
 Tone Control : Flat position
 Output Power : 1 watt
 (Figure 20)
 FM Stereo Modulation : 27.5 kHz dev. pilot 9 %
 Frequency : 400 Hz



(Figure 20)

STEP 1

Check the Dolby FM NR effect.
 (Check the Signal to Noise ratio for Dolby FM switch ON and OFF.)



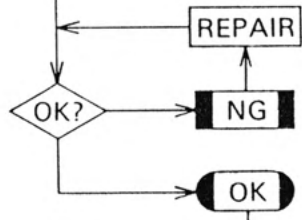
- (1) Readjust Dolby FM Alignment.
- (2) Check Dolby FM PCB. (See TROUBLESHOOTING)

Signal-to-Noise ratio does not fall within $4 \begin{matrix} +0.5 \\ -1.5 \end{matrix}$ dB comparing Dolby FM "on" with "off".

Signal-to-Noise ratio falls within $4 \begin{matrix} +0.5 \\ -1.5 \end{matrix}$ dB comparing Dolby FM "on" with "off".

STEP 2

Check the Frequency Response with Dolby FM Switch "on".
 (Modulation level = (37.5 kHz + 6.75 kHz) - 25 dB position)



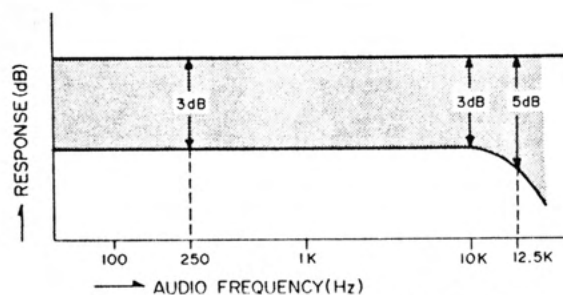
- (1) Readjust Dolby FM Alignment.
- (2) Check Dolby FM P.C.B. (See TROUBLESHOOTING)

Frequency Response with Dolby FM "on" does not meet the Group "B" regulation. (See Figure 21)

Frequency Response with Dolby FM "on" meets the Group "B" regulation. (See Figure 21)

Proceed to Alignment Section.

(Figure 21)



FREQUENCY RESPONSE FOR DOLBY FM NR "ON"

(6) ALIGNMENT INSTRUCTIONS

AUDIO CIRCUIT ADJUSTMENT/CHECK

EQUIPMENT REQUIRED

1. DC Voltmeter
2. Audio Oscillator
3. Oscilloscope
4. AC Voltmeter

Note *Maintain voltage at 120 volts, AC 60 Hz.

*Set SELECTORS Switch to AUX 1.

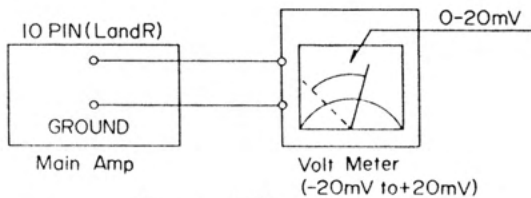
*Set MODE Switch to STEREO.

*See P.C.B. illustration for alignment points/adjustments.

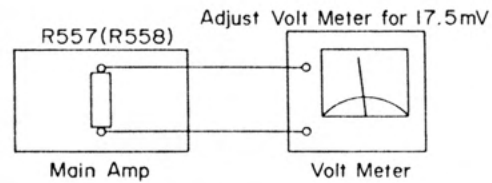
For location of connection points and trimmer resistors, see P.C.B. views.

MAIN AMP ADJUSTMENT

STEP	ADJUSTMENT	EQUIPMENT	CONNECTION	AUDIO FREQ.	LEVEL	ADJUSTMENT
1	Check Balance by measuring DC voltage across OUTPUT TERMINAL of L and R channel.	DC Volt Meter	See Fig. 22.	No signal	DC voltage should be less than 20 mV.	VR501 (L ch) VR 502 (R ch)
2	Idling current adjustment	DC Volt Meter	See Fig. 23.	No signal	Adjust voltage across Emitter resistors R 557 (L ch) and R 558(R ch) to 17.5 mV (8 ohm Load).	VR 503 (L ch) VR 504 (R ch)



(Figure 22)



(Figure 23)

RESET CIRCUIT ADJUSTMENT

STEP	ADJUSTMENT	EQUIPMENT	CONNECTION	AUDIO FREQ.	SETTING	LEVEL	ADJUSTMENT
1	Turn trimmer resistor VR 603 counterclockwise (minimum value).						
2		Audio Osc. V.T.V.M. Oscilloscope	See Figure 24.	1000 Hz	VOLUME: Max. BASS, TREBLE BALANCE: center	Adjust input to AUX 1 to get output level of about 6 volts (8 ohm load).	
3	Reset circuit adjustment.	Audio Osc. V.T.V.M. Oscilloscope	See Figure 24, 25.	1000 Hz	Same as above	Adjust VR 603 to output drops to zero (RESET comes "on") when output speaker terminals are shorted: DO NOT ADJUST PAST THIS POINT.	VR 603

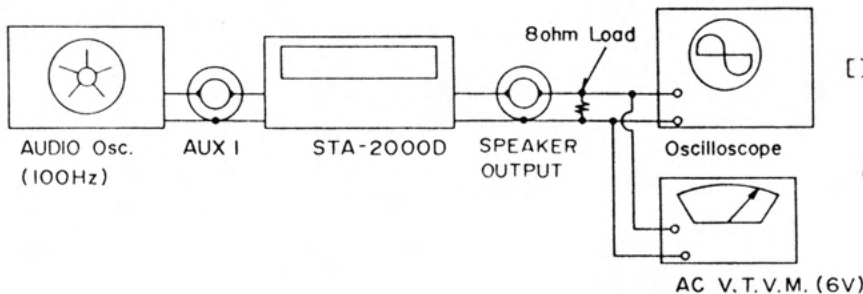


Figure 24

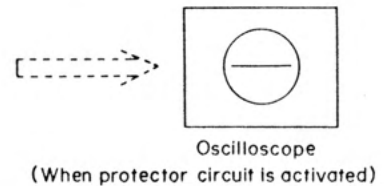


Figure 25

For location of connection points and trimmer resistors, see P.C.B. views.

WATT METER ADJUSTMENT

STEP	ADJUSTMENT	EQUIPMENT	CONNECTION	AUDIO FREQ.	SETTING	LEVEL	ADJUSTMENT
1	WATT Meter level adjustment	Audio Osc. V.T.V.M. Oscilloscope	See Fig. 26.	1000 Hz	VOLUME: Max BASS, TREBLE BALANCE : center	Adjust input to AUX 1 to get output level of 2.8 V (1 W) (8 ohm load).	VR 601 (L ch) VR 602 (R ch) for 1 watt meter indication.
2	Same as above	Same as above	See Fig. 26.	1000 Hz	Same as above	Adjust input to AUX 1 to get output level of 28.2 V (100W) (8Ω load)	VR 605 (L ch) VR 604 (R ch) for 100 watt meter indication.

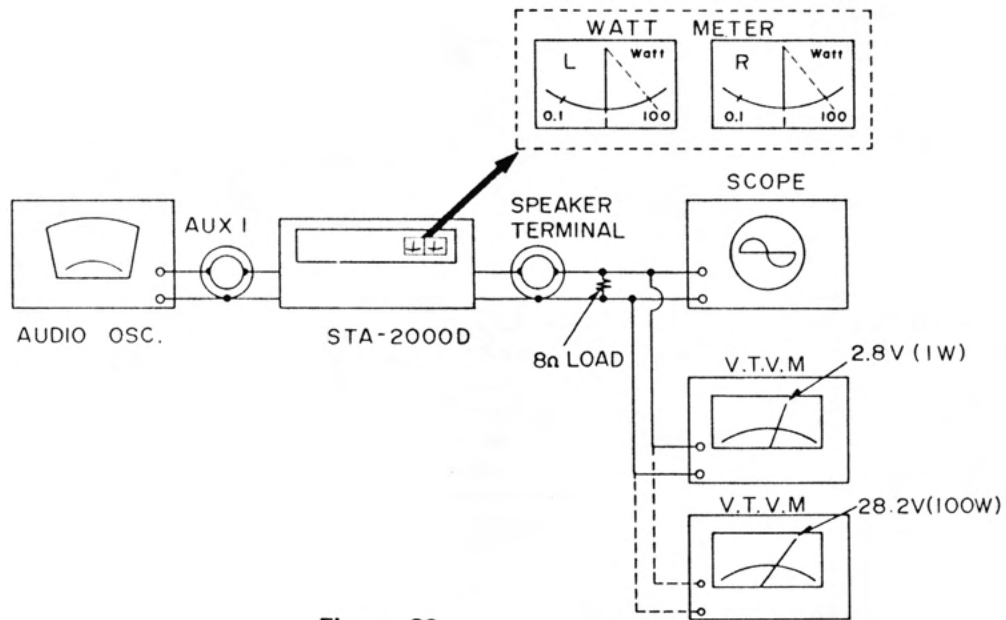


Figure 26

AM-FM IF & MPX COIL & TRIMMER LOCATIONS

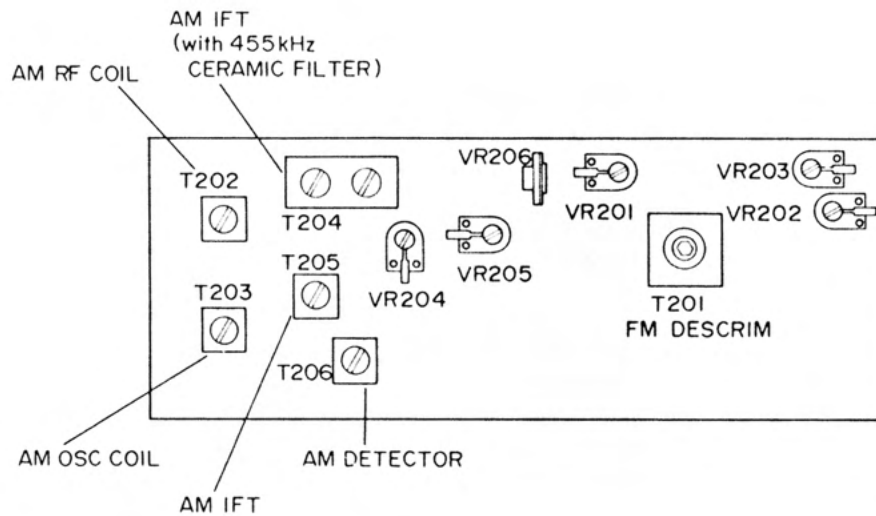
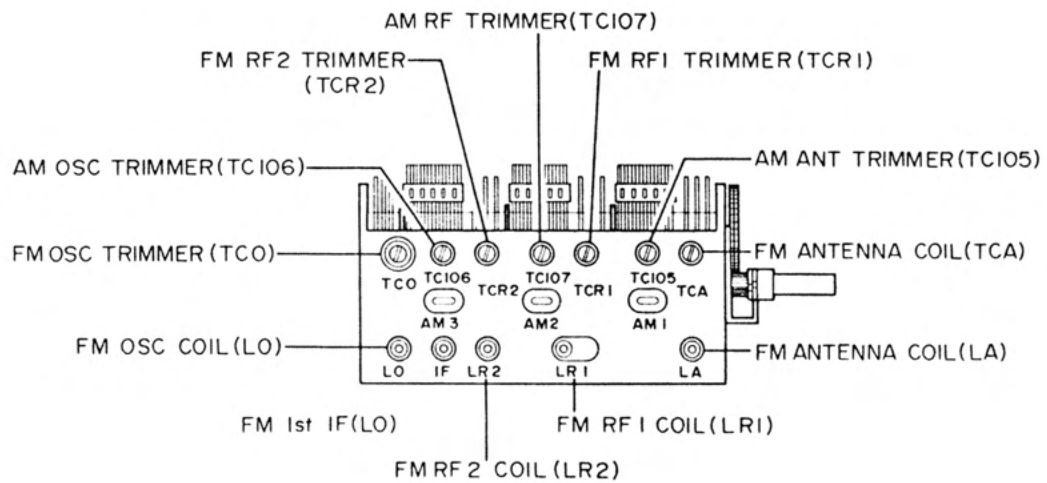


Figure 27

AM IF & RF ALIGNMENT

EQUIPMENT REQUIRED

1. AM Signal Generator
2. AC Voltmeter
3. Oscilloscope
4. Distortion Meter

Note: *Signal generator output should be no higher than necessary to obtain an output reading.
 *Maintain line voltage at 120 volts, 60 Hz AC.
 *Set SELECTOR switch to AM.
 *See P.C.B. illustrations for alignment points/adjustments.

STEP	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	DIAL SETTING	INDICATOR	ADJUSTMENT	REMARKS
1	Connect standard loop ANTENNA to Signal Generator and radiate signal into the AM Ferrite antenna. See Fig. 28.	455 kHz (400 Hz, 30 % Mod.)	Point of non-interference (near 600 kHz)	AC Voltmeter to TAPE OUT 1 Jack	T 204 (Both sections) T 205 T 206	Adjust for maximum reading on meter.
2	Same as above	455 kHz (400 Hz, 80 % Mod.)	Same as above	Distortion Meter and AC Voltmeter to TAPE OUT 1 Jack	T 206	Adjust for minimum Distortion.
3	Same as above	600 kHz (400 Hz, 30 % Mod.)	600 kHz	Same as STEP 1	T 203 (AM OSC Coil) L 101 (AM ANT Coil) T 202 (AM RF Coil)	Adjust for maximum reading on meter. Refer to Fig. 28.
4	Same as above	1400 kHz (400 Hz, 30 % Mod.)	1400 kHz	Same as STEP 1	TC 106 (AM OSC Trimmer) TC 105 (AM ANT Trimmer) TC 107 (AM RF Trimmer)	Adjust for maximum reading on meter. Refer to Fig. 27 and 28.
5	Repeat STEPs 3 and 4 until no further change is noticed.					
6	Same as STEP 1	No Signal	Point of non-interference and no signal	AM strength Meter (TUNING Meter on Receiver)	VR 206	Adjust so the Meter Pointer on Receiver is at "0" point on the Meter.
7	Same as STEP 1	1000 kHz (400 kHz, 30 % Mod.) Output level to 100 mV/m	1000 kHz	Same as above	VR 204	Adjust so the Meter Pointer on Receiver is between 85 % and 90 % on the Meter.
8	Same as STEP 1	1000 kHz (Modulated 30 % with 2 kHz) Output level to 2 mV/m	1000 kHz	Same as STEP 1	VR 205	Adjust so Output level increases by 3 dB (AM "side band" circuit is "ON").

AM ALIGNMENT SET-UP

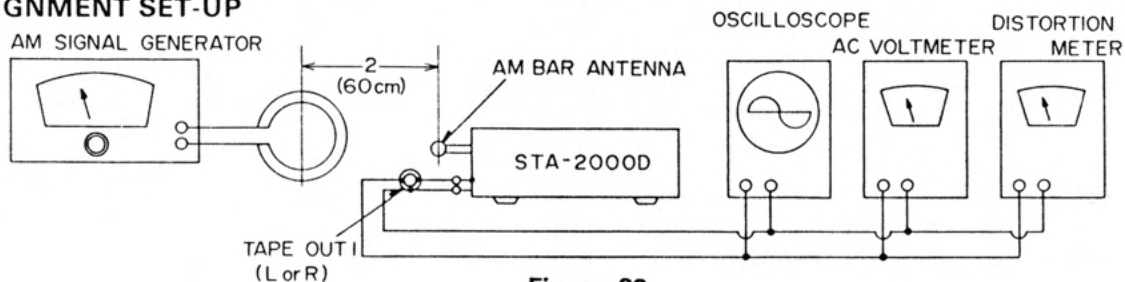


Figure 28

FM RF & IF ALIGNMENT

EQUIPMENT REQUIRED

1. FM Signal Generator
2. AC Voltmeter
3. Oscilloscope
4. Distortion Meter

NOTE:

*Signal Generator output should be no higher than necessary to obtain an output reading.

*Maintain line voltage at 120 volts 60 Hz AC.

*Set SELECTOR Switch to FM.

*Refer to P.C.B. illustrations for test points/adjustments.

*DOLBY FM Switch to "OFF" position.

STEP	GENERATOR COUPLING	GENERATOR FREQUENCY	DIAL SETTING	INDICATOR	ADJUSTMENT	REMARKS
1	Signal Generator to FM Antenna Terminal thru FM Dummy Antenna (300 ohm)	98 MHz (400 Hz, 75 kHz dev.) Input: no input (unit off)	Near to 98 MHz	TUNING Meter	T 201 (Primary)	Adjust for Center Point on TUNING Meter. Refer to Fig. 29, 30 and 31.
2	Same as above	98 MHz (400 Hz, 75 kHz dev.) Input: 1 mV	Same as above	AC Voltmeter Scope and Distortion Meter to TAPE OUT 1 Jack (L or R)	T 201 (Secondary)	Adjust for minimum Distortion (about 0.1 %). Refer to Fig. 29, 30 and 31.
3	Repeat STEPs (1) and (2) until no further improvement is noticed.					
4	Same as STEP (1)	90 MHz (400 Hz, 75 kHz dev.) Input: about 2 - 3 μ V	90 MHz	Same as STEP (2)	LO (FM OSC Coil) LR 1, LR 2 (FM 1st and 2nd RF Coil) LA (FM Antenna Coil)	Adjust for maximum reading on meter. Refer to Fig. 27 and 31.
5	Same as STEP (1)	106 MHz (400 Hz, 75 kHz dev.) Input: about 2 - 3 μ V	106 MHz	Same as STEP (2)	TCO (FM OSC Trimmer) TCR 1, TCR 2 (FM 1st and 2nd RF Trimmer) TCA (FM Antenna Trimmer)	Adjust for maximum reading on meter. Refer to Fig. 27 and 31.
6	Repeat STEPs (4) and (5) until no further improvement is noticed.					
7	Same as STEP (1)	98 MHz (400 Hz, 75 kHz dev.) Input: 10 μ V	98 MHz	Same as STEP (2)	IFT (FM 1st IFT) (FM Front-end Board)	Adjust for maximum reading on meter. Refer to Fig. 27 and 31.
8	Repeat STEP (7) until no further improvement is obtained. Go back and check STEPs (1) and (2) and realign if necessary.					
9	Same as STEP (1)	98 MHz (400 Hz, 75 kHz dev.) Input: 2.5 μ V	98 MHz	Same as STEP (2)	VR 201	"MUTE" switched "ON" and adjust VR 201 for no signal output.

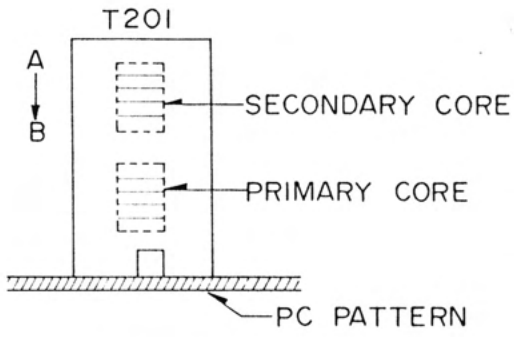


Figure 29

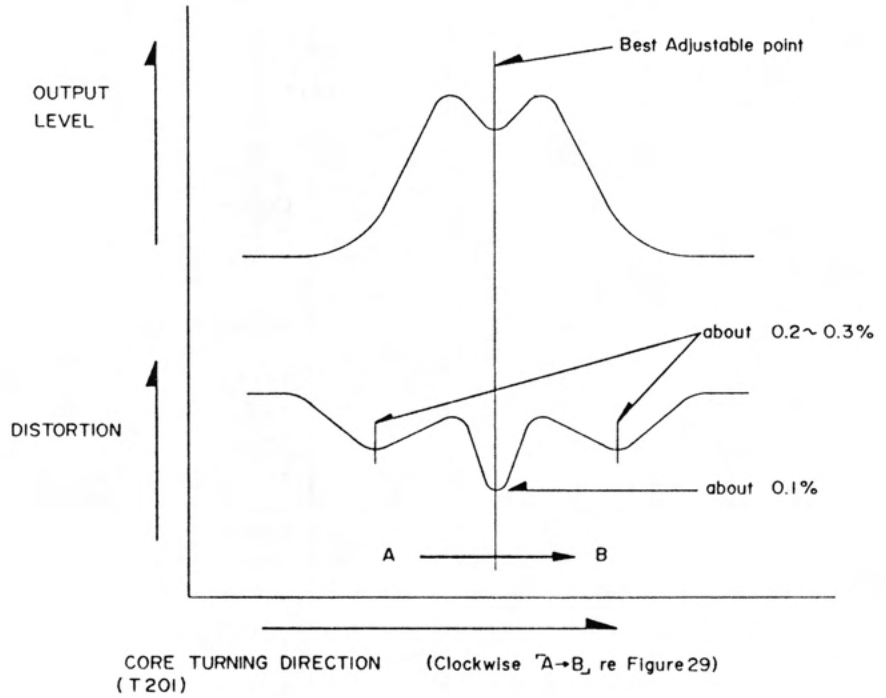


Figure 30

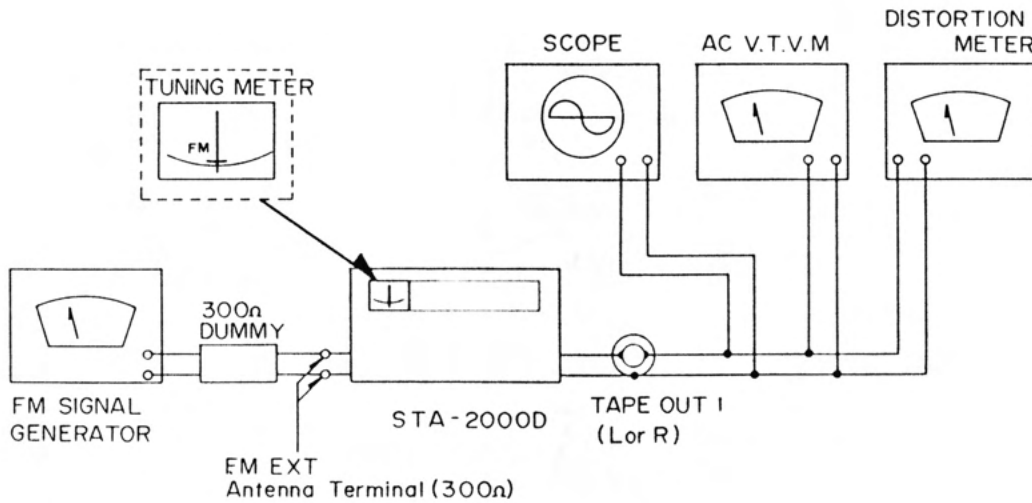


Figure 31

FM STEREO ALIGNMENT

EQUIPMENT REQUIRED

1. Stereo Modulation ---- Connect Stereo Modulator to EXT. Mod. terminal FM Signal Generator
 Modulation Level of 19 kHz Pilot Signal --- 8 % (6 kHz dev.)
2. FM Signal Generator ---- Output Level ---- 1 mV
 Frequency ---- Approximately 98 MHz
 Deviation ---- 67.5 KHz, 90% modulation of composite signal
3. Audio Generator
4. AC Voltmeter
5. Oscilloscope
6. Distortion Meter
7. Frequency Counter

NOTE:

See P.C.B. illustration for alignment/test points.

Preliminaries

Set SELECTOR Switch to FM MODE switch to STEREO, and MUTE Switch to "OFF" position.

MULTIPLEX & SEPARATION ALIGNMENT

STEP	SIGNAL GENERATOR COUPLING	STEREO MODULATION	INDICATOR	ADJUSTMENT	REMARKS
1	Connect to FM Antenna terminal thru FM dummy antenna (300 ohm).	Mono. 1 kHz (1000 Hz, No Mod.) Input: 1 mV)	Counter connected to TP at Pin No. 12 of IC 202	VR203	Adjust for 19 kHz \pm 50 Hz on Counter. Refer to Fig. 32.
2	Same as above	Composite MPX Signal 1 kHz on Left channel ONLY	AC Voltmeter connector for TAPE OUT 1 Jack of Right Channel	VR 202 (Separation)	Adjust for minimum reading on meter. Refer to Fig. 33.
3	Same as above	Composite MPX Signal 1 kHz on Right channel ONLY	AC Voltmeter connector for TAPE OUT 1 Jack of Left Channel	Same as above	Same as above
4	Repeat STEPs 2 and 3 until AC Voltmeter reading is at least -40 dB re same channel output (ie. 40 dB separation).				
5	Same as STEP (1)	Composite MPX Signal 1 kHz	AC Voltmeter connected to TAPE OUT 1 Jack	----	With 2.5 μ V antenna input signal, Stereo indicator lamp should come on.
6	Same as STEP (1)	Composite MPX signal 1 kHz	Distortion Meter connected to TAPE OUT 1 jack.	----	With 1 mV antenna input signal, STEREO Distortion should be under 0.3 %.

FM STEREO ALIGNMENT SET-UP

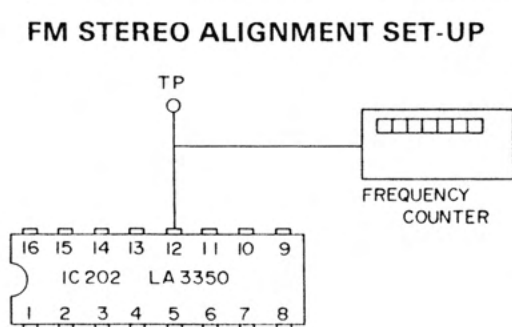


Figure 32

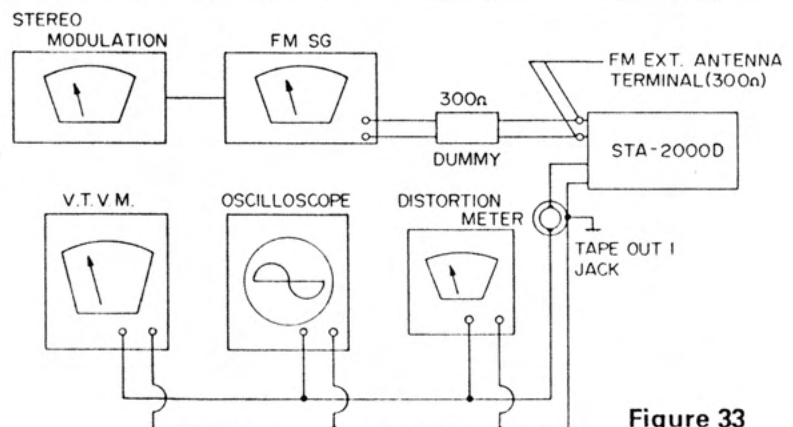


Figure 33

DOLBY FM ALIGNMENT

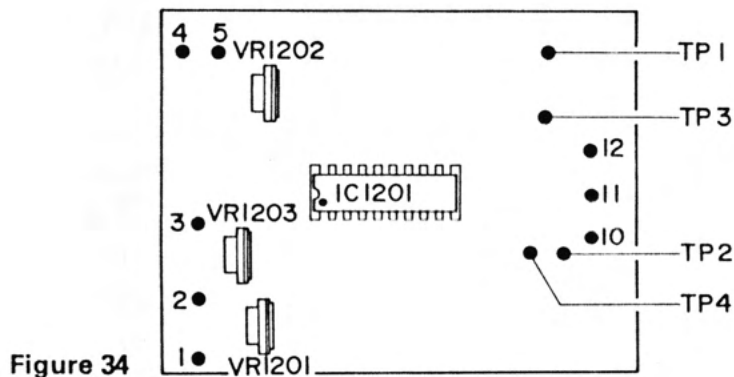


Figure 34

EQUIPMENT REQUIRED

1. Stereo Modulation ---- Connect STEREO MODULATOR to Ext. Mod. terminal
 FM signal Generator
 Modulation level of 19 kHz Pilot Signal ---- 9 % (6.75 dev.)
 Main level (L + R) ---- 50 % (37.5 kHz dev.)
2. FM Signal Generator --
 Frequency ---- Approximately 98 MHz
 Deviation ---- 44.25 kHz, 59 % modulation of
 composite signal
 Modulation Frequency ---- 400 Hz
3. Audio Generator
4. AC Voltmeter
5. Oscilloscope

Note. *See P.C.B. illustrations for alignment/test points.

*Set SELECTOR Switch to FM, MODE Switch to STEREO and MUTE Switch to "OFF" positions.

DOLBY LEVEL ADJUSTMENT

STEP	SIGNAL GENERATOR COUPLING	STEREO MODULATION	INDICATOR	ADJUSTMENT	REMARKS
1	Connect to FM antenna terminal thru FM dummy antenna	Composite signal 400 Hz. Input: 1 mV	AC Voltmeter connected to TP 4 (L ch) or TP 3 (R ch).	VR1201 (L ch) VR1202 (R ch)	With DOLBY FM Switch in "off" position, adjust output level to 0.775 V. Refer to Figures 34 and 35.

DOLBY LAW ALIGNMENT

*Note: Before this Alignment, disconnect Pins 2 and 3 on DOLBY FM Board from set.

STEP	ADJUSTMENT	EQUIPMENT	CONNECTION	AUDIO FREQUENCY	LEVEL	ADJUSTMENT	
1		Audio Osc. V.T.V.M. Oscilloscope	See Figure 36.	400 Hz	Adjust input level to get output level of 0.775 volts. Set DOLBY FM Switch to "off".	-----	
2		Same as above	Same as above	5 kHz	Adjust input level to get output level of 59 mV. Set DOLBY FM Switch to "off".	-----	
3	LAW adjustment	Same as above	Same as above	5 kHz	After setting the level as per STEPs 1 and 2, set DOLBY FM Switch to "on". Adjust VR1203 to get output level of 23.5 mV (Compare with DOLBY FM Switch "off"; level difference should be 8 dB).	VR 1203	
4	After STEPs 2 and 3, check the balance of left and right levels.						

Reconnect Pins 2 and 3 of DOLBY FM Board.

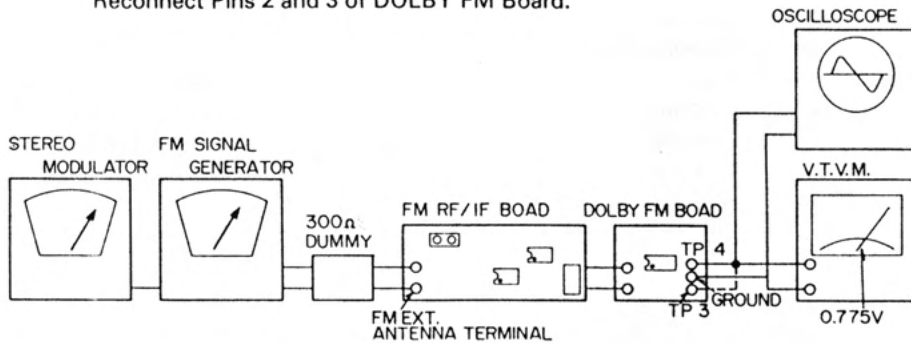


Figure 35

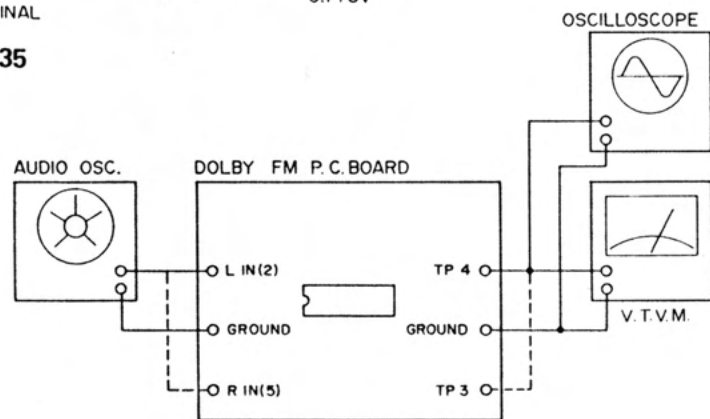


Figure 36

(7) BRIEF DESCRIPTION OF PROTECTOR CIRCUITS

(A) SPEAKER PROTECTIVE CIRCUIT

When you Switch Power "ON", a three second signal delay is provided to the speaker output terminals by Relay L 601. This is to protect your Speakers from switching transients.

This circuit is made up of Time Constant circuit R 603 and C 602.

(B) MAIN AMP PROTECTIVE CIRCUIT

If center voltage of MAIN Amp goes to ± 5 V (Natural condition: ± 20 mV), TR 604 and TR 605 will be turned on, and thus TR 602 and TR 601 will be turned off. If this should occur, Relay L 601 will shut off output to the Speaker terminals and output will drop to zero and thus protect MAIN Amp and Speakers.

(C) PROTECTIVE CIRCUIT IN CASE OF SHORTED OUTPUT TERMINALS

If speaker terminals are shorted (or Load impedance of one channel (Left or Right) is less than 4 ohms), excessively high current flows from Emitter to Collector of TR 521 (or TR 522) and a high voltage appears across R 559 (or R 560).

This high voltage goes to Gate of SCR D 604 after being rectified by D 515 (or D 516) and D 517 (or D 518).

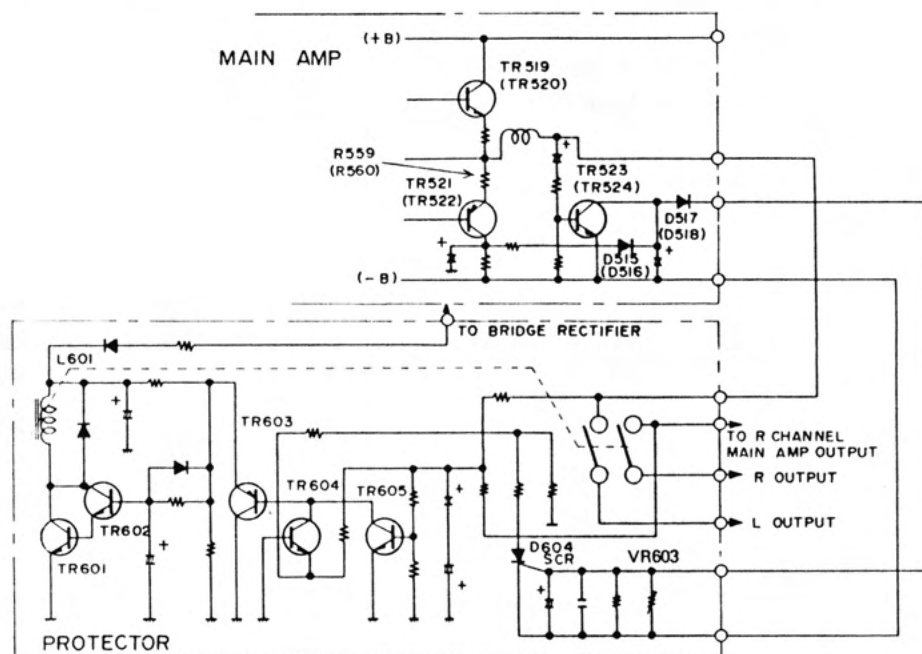
When the voltage between Cathode and Gate increases to about 0.7 V, SCR D 604 will be turned on.

Voltage at Base-Emitter of TR 604 goes to about 0.7 V, MAIN Amp + B voltage will be down and thus protect Power Transistor TR 519, 520, 521 and 522.

If this should occur, the Amplifier will automatically shut down and output will drop to zero.

Turn the Receiver off to reset the protective circuit. Wait approx. 30 seconds.

When the problem is corrected, turn the Receiver on again.



(D) ABNORMAL TEMPERATURE RISE PROTECTION

If the temperature of the MAIN Amp Heat Sink rises to 95°C the Thermal Protector Switch will activate to shut down A.C. Power to the entire receiver and thus protect the MAIN Amp. If this should occur, turn the Receiver "OFF". When the temperature of the MAIN Amp Heat Sink falls to within the operating limits of the Receiver, the Thermal Protector switch will reset itself. When the problem is corrected, turn the Receiver on again.

(E) FM NOISE AND SWITCHING/MUTING CIRCUIT

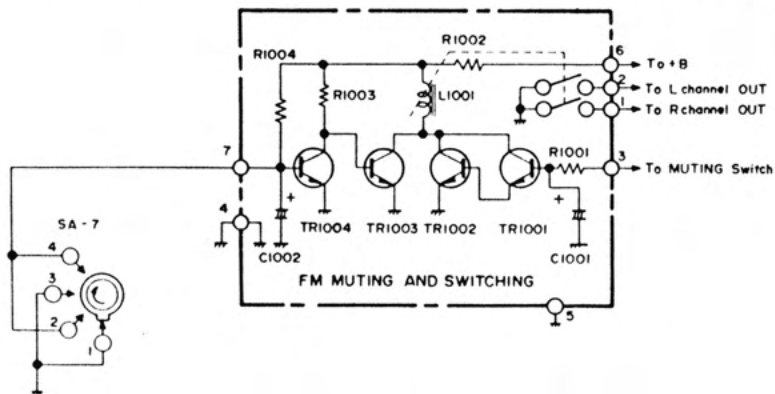
This circuit performs two functions.

- 1) To eliminate the interstation hiss-noise sometimes noted just on either side of a station you are tuning in, with FM muting "ON".

When no signal is received, the voltage applied to the base of TR 1001 is 3V and both TR 1001 and TR 1002 are kept on, which activates the relay, L 1001, and output is cut off. When a weak noise signal is received, the voltage drops to around 1.2V and both TR 1001 and TR 1002 remain on, keeping the relay activated and output cut off. When tuned to a station, the voltage drops further (to less than 1V) and TR 1001/2 are turned off and L 1001 is deactivated.

- 2) To eliminate the clicking noise when function switch is turned from AM to FM (or FM to PHONO, PHONO to AUX 1, etc.).

The switch SA-7 is a shorting type, goes through a short-circuit condition when turning from 1 (AM) to 2 (FM), etc. (it momentarily is grounded). This turns TR 1004 off and TR 1003 on. Thus, L 1001 is activated and output is cut off. The time constant of R 1004 and C 1002 allows the cut off condition to last for about one second (before C 1002 charges up to a point where TR 1004 turns on again, etc.).



(8) DOLBY FM

In conventional FM broadcasting, a signal having the characteristics shown in Figure 37 is transmitted to reduce noise during broadcasting.

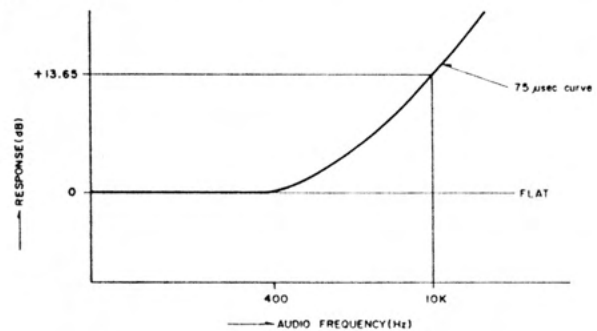
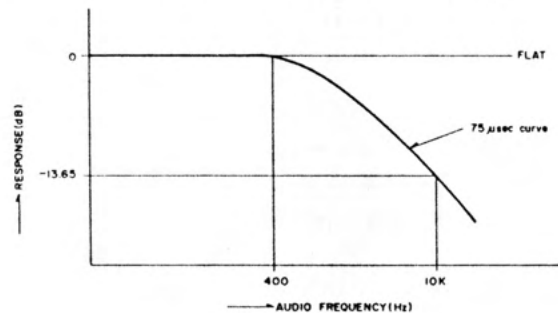


Figure 37

BROADCASTING PRE-EMPHASIS CURVE

Such signals have characteristics of high emphasis by the respective time constants.

This signal is then flattened when recovered by a Receiver having the inverse characteristics shown in Figure 38.



RECEIVER'S DE-EMPHASIS CURVE

Figure 38

Since such a "noise reduction" system becomes easily saturated, etc. The DOLBY FM NOISE REDUCTION System eliminates some of the inherent difficulties of the standard pre-emphasis/de-emphasis approach.

DOLBY FM does not emphasize at $75 \mu\text{S}$ but emphasizes at only $25 \mu\text{S}$, and transmits it with the DOLBY ENCODE superimposed.

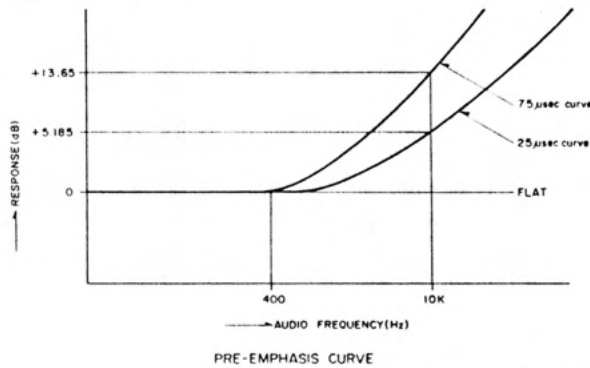


Figure 39

A signal transmitted with $25 \mu\text{S}$ pre-emphasis must be recovered through $25 \mu\text{S}$ de-emphasis circuit.

However, standard Receiver de-emphasis is still $75 \mu\text{S}$; so when the $25 \mu\text{S}$ broadcast is received, the characteristics shown in Figure 40 are obtained.

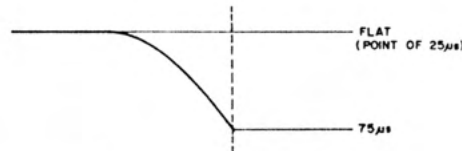


Figure 40

To make the characteristics flat, the signal must be passed through a circuit providing the characteristics shown in Figure 41.



Figure 41

The STA-2000D incorporates a circuit shown in Figure 42.

This Time Constant conversion circuit converts $75 \mu\text{S} \rightarrow 25 \mu\text{S}$.

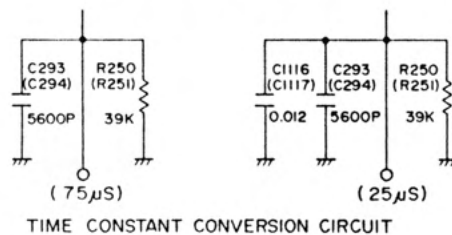


Figure 42

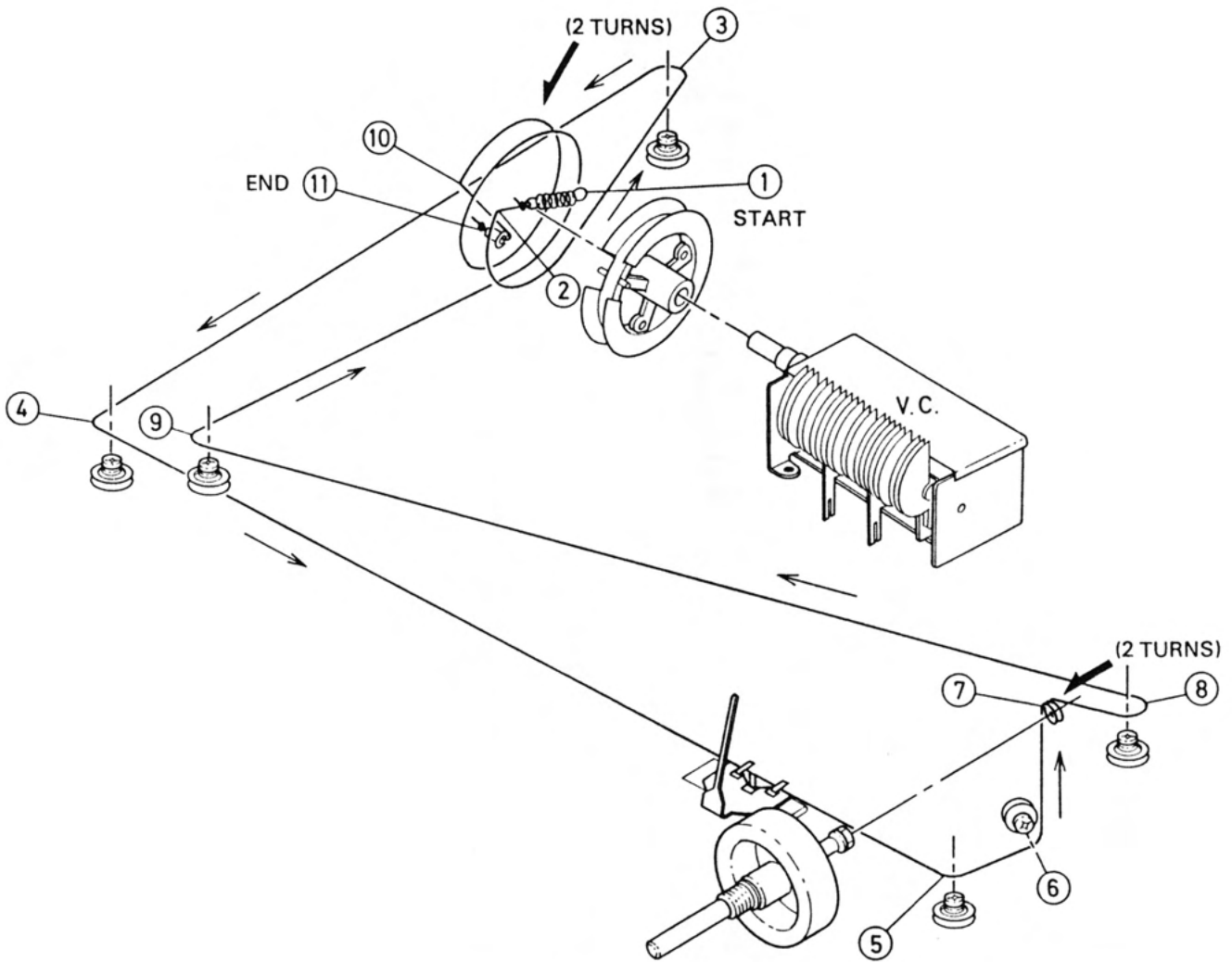
In DOLBY NR, the audio transmission level must be precisely matched in the receiver circuit.

When DOLBY FM Switch is "ON", the STA-2000D has a built-in level control adjustable by the VR1201, 1202 and 1203 on DOLBY FM Board, and these are used to match the level of the transmitted signal from a DOLBY FM broadcast station.

The STA-2000D has both $75 \mu\text{S}$ and $25 \mu\text{S}$ de-emphasis; with DOLBY FM Switch ("ON" = $25 \mu\text{S}$, "OFF" = $75 \mu\text{S}$).

When DOLBY FM broadcast signals are received, a flat output is obtained with DOLBY FM switched "ON".

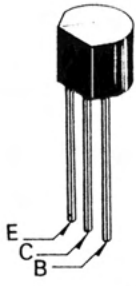
(9) DIAL STRINGING DIAGRAM



START WITH CAPACITOR SET AT MINIMUM.
(PLATES FULLY OPEN)

POINTER POSITION: HIGH END
START: SPRING
FINISH: HOOK

(10) IC & TRANSISTOR LEAD IDENTIFICATIONS



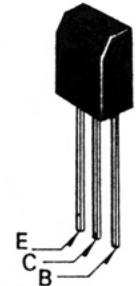
2SC536
2SC929



2SC829

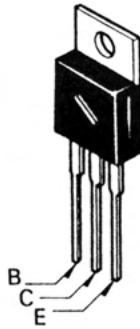


2SC945
2SC1222
2SC1399
2SC1675
2SA733
2SA750



2SD571

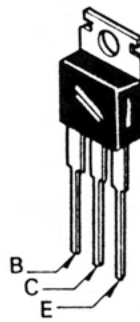
2SD381
2SB536



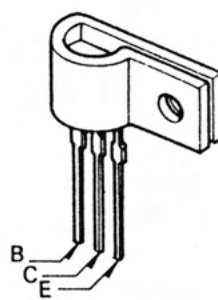
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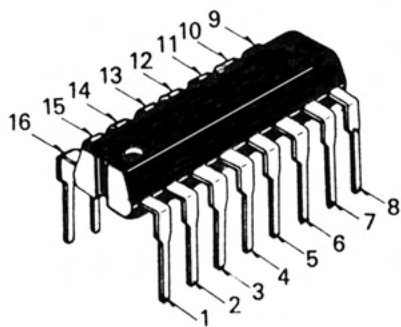
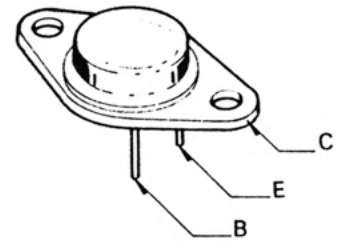
2SB511
2SD325



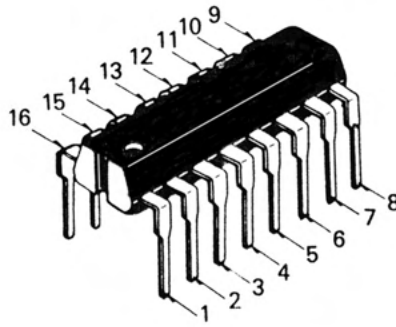
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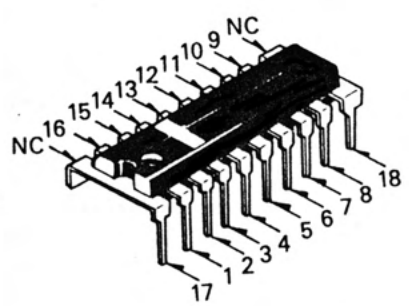
2SB539
2SD287



LA-1230



LA-3350



HA-11226

(11) TROUBLESHOOTING

SYMPTOM	CAUSE/REMEDY
1) No output	1) Faulty AC power cord *Replace the cord. 2) Defective POWER switch *Replace the switch. 3) Broken wire in the Power Transformer *Replace the Transformer. 4) Blown Primary Fuse *Replace the Fuse. 5) Defective D1101 or diodes/ transistors on Power Supply board *Replace the defective part(s).
2) Pilot Lamp does not Light for SELECTOR (AM, FM, PHONO, AUX-1 or AUX-2).	1) Broken Lamp *Replace the Lamp. 2) Open in the Power Transformer tertiary winding *Replace the Transformer. 3) Defective diode D708 *Replace.
3) Pilot lamp lights but no Speaker output.	1) Defective capacitor C 1106 or C 1107 *Replace the defective capacitor(s). 2) Defective Rectifier D 1101 *Replace the defective Rectifier. 3) Defect in the Power Transformer secondary winding *Replace the Power Transformer. 4) Defective Power Relay L 601 *Replace the Relay.
4) Blows Fuse.	1) Defective Rectifier D 1101 *Replace the Rectifier. 2) Short-circuit in the rectifier circuit *Remove the short. 3) Short-circuit in Power Transistor Circuitry TR 519-522 *Repair circuit and/or replace the defective Transistor. 4) Defective Relay or Transistors on Protector board *Replace the part(s).
5) "A" Speakers do not work.	1) Speaker switch A defective *Replace the switch.
6) "B" Speakers do not work.	1) Speaker switch B defective *Replace the switch.
7) No output one channel with VOLUME at maximum and BALANCE at center, when a test signal is applied to the terminal of non-operating channel of the BALANCE control VR 405/406.	1) Defective Transistor TR 401-412, TR 501-524 or TR 601-605 *Replace the defective Transistor(s). 2) Defective resistor or capacitor of TONE, MAIN AMP or PROTECTOR circuit *Replace the defective part(s).

SYMPTOM	CAUSE/REMEDY
8) No output when a test signal is applied to the input terminals except PHONO input.	1) Defective MONO-Stereo or TAPE switch *Replace or repair the switch. 2) Defective Selector switch *Replace the switch.
9) No output when a test signal is applied to the PHONO input terminals.	1) Defective transistor, resistor or capacitor of PRE AMP circuit *Replace the part(s). 2) Defective MONO-Stereo or TAPE switch *Replace or repair the switch. 3) Defective Selector switch *Replace the Selector switch.
10) No output when a test signal is applied to the desired input.	1) Defective transistors or diodes on Power Supply board *Replace the defective part(s). 2) Defective transistor, resistor or capacitor on Tone Control board *Replace the defective part(s). 3) Defective transistor, capacitor or resistor on Main Amp. board *Replace the defective part(s).
11) DC not balanced within $\pm 20\text{mV}$ at output of L/R channel.	1) Defective TR501 or 503 (TR 502 or 504) *Replace the defective transistor(s). 2) Improper value for VR501 or 502 *Replace or readjust the VR501 or 502. 3) Defective zener diode D501 or 502 *Replace the defective diode(s).
12) Speaker works normally but Headphone does not work.	1) Defective R 629 (Left) or R 628 (Right) *Change it. 2) Headphone plug does not mate with jack *Replace the plug.
13) All the inputs work normally except "AUX-1" input.	1) Poor contact in "AUX-1" input jack *Repair or replace it. 2) Poor contact in Selector switch *Repair or replace the switch.
14) All the inputs work normally except "AUX-2" input.	1) Poor contact in "AUX-2" input jack *Repair or replace it. 2) Poor contact in Selector switch *Repair or replace the switch.
15) "PHONO" input not operative	1) Poor contact in "PHONO" input jack *Repair or replace it. 2) Faulty Selector switch *Repair or replace it.
16) "TAPE OUT 1" inoperative	1) Poor contact in "TAPE OUT 1" output jack *Repair or replace the jack.
17) "TAPE IN 1" inoperative	1) Poor contact in "TAPE IN 1" input jack *Repair or replace the jack.

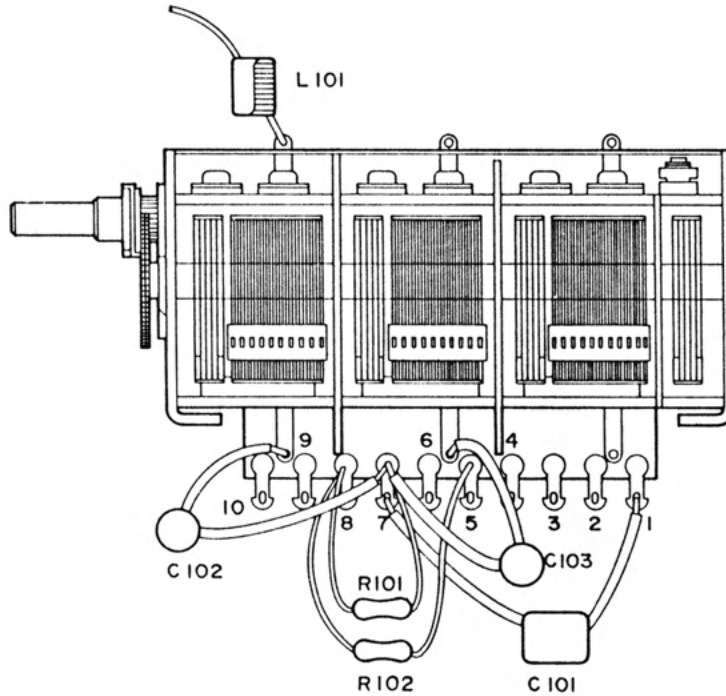
SYMPTOM	CAUSE/REMEDY
18) "TAPE OUT 2" inoperative	1) Poor contact in "TAPE OUT 2" output jack *Repair or replace the jack.
19) "TAPE IN 2" inoperative	1) Poor contact in "TAPE IN 2" input jack *Repair or replace the jack.
20) No AM or FM. (Tuner + B voltage is not 11-12 V.)	1) Broken tertiary winding in the Power Transformer *Replace the Transformer. 2) Defective Diode D 705 or D 706 *Change the defective Diode(s). 3) Faulty capacitor C 705, 706, 717, 718, 719, 720 or 724 *Change the defective capacitor(s). 4) Defective resistor R 713 or 714 *Replace the resistor(s). 5) Zener Diode D 707 defective *Replace the Diode. 6) Short-circuit in Tuner + B circuit *Repair the short. 7) Poor contact in Selector switch *Repair or replace it. 8) Defective Transistor TR 701 *Replace the Transistor.
21) No FM	1) Poor contact in Selector switch *Repair or replace it. 2) IC, Transistor, Diode, resistor, capacitor, Inductor or IFT of FM board defective *Replace the defective part(s). 3) FM Front End defective *Replace the Front End (This board comes assembled). 4) Faulty FM Antenna lead-in/circuitry *Replace or repair the Antenna lead-in/circuitry.
22) No AM	1) Poor contact in Selector switch *Repair or replace switch. 2) Transistor, Diode, IFT, resistor or capacitor of AM IF defective *Replace the defective part(s). 3) Bar-Antenna coil defective *Repair or replace it.
23) Poor FM sensitivity.	1) Defective TR201 or 202 *Replace the defective transistor(s). 2) Defective IC IC201 *Replace the defective IC. 3) Defective ceramic filter CF201, 202 or 203 *Defective ceramic filter(s). 4) Defective T201 *Replace the defective detector coil.

SYMPTOM	CAUSE/REMEDY
24) Excessive FM distortion.	1) Defective T201 *Replace the defective detector coil. 2) Defective ceramic filter CF201, 202 or 203 *Replace the defective filter(s). 3) Defective IC IC201 *Replace the defective IC. 4) Defective transistor TR201 or 202 *Replace the defective transistor(s).
25) Poor AM sensitivity.	1) Defective L1101, T202-206 *Replace the defective part(s). 2) Defective TR208-211 or 213 *Replace the defective transistor(s).
26) No FM MPX Separation	1) Improper adjustment *Readjust VR 202 and VR 203. 2) IC 202 or MPX board defective *Replace the IC. 3) VR 202, 203(Trimmer resistor) defective *Replace the Trimmer resistor. 4) Defective Transistor TR204, 205, 206 or 207 *Replace the defective Transistor.
27) No STEREO light or FM Stereo does not work.	1) Broken STEREO indicator lamp *Replace the lamp. 2) Defective IC 202 of MPX board *Change the defective IC. 3) Defective Transistor TR 204, 205, 206 and 207 *Replace the defective Transistor(s). 4) VR 202, 203 defective *Replace the defective Trimmer resistor(s).
28) AM Wide Band has no effect (High Frequency, higher than 3 kHz will be increased when signal input is more than about 2 mV/m but this effect does not work).	1) Defective Transistor TR 214, 215 or 216 *Replace the defective transistor(s). 2) Defective capacitor C 282-287 *Replace the defective capacitor(s). 3) Defective resistor R294-297 *Replace the defective resistor(s). 4) Defective Diode D205 or 206 *Replace the defective Diode(s).
29) "LOUDNESS" has no effect.	1) Defective "LOUDNESS" switch *Replace the switch. 2) Defective C 449, 450, R 475-478, R 1114 or 1115 *Replace the defective part(s).

SYMPTOM	CAUSE/REMEDY
30) "Stereo-MONO" not effective	1) Defective Stereo-MONO "MODE" switch *Repair or replace the switch.
31) "MUTING" not effective	1) Defective MUTE switch *Repair or replace the switch. 2) Defective Transistor TR 203 or TR 1001-1004 *Replace the defective Transistor(s). 3) Defective Trimmer resistor VR 201 *Replace the Trimmer resistor. 4) Defective the part(s) of MUTING board *Replace the part(s).
32) "HI MPX FILTER" not effective	1) Defective HI MPX FILTER switch. *Repair or replace the switch. 2) Defective C 247 or R 253 *Replace the defective part(s).
33) "TAPE DUBBING 1-2" does not operate.	1) Defective TAPE DUBBING switch *Replace it.
34) "TAPE DUBBING 2-1" does not operate.	1) Defective TAPE DUBBING switch *Replace it.
35) "TAPE MONITOR 1" does not operate.	1) Defective TAPE MONITOR switch *Replace it.
36) "TAPE MONITOR 2" does not operate.	1) Defective TAPE MONITOR switch *Replace it.
37) "BASS" has not effect	1) VR 403, 404 (100 K ohm control) defective *Replace it. 2) Defective R 445-448, 451-456 or C 425-428 of TONE CONTROL board. *Replace the defective part(s).
38) "TREBLE" has no effect.	1) Faulty VR 401 or VR 402 (100 K ohm control) *Replace it. 2) Defective R 441-444, 450, 451 or C423, 424 of TONE CONTROL board *Replace the defective part(s).
39) WATTS Meter does not work.	1) Defective WATT Meter L or/and R *Repair or replace the Meter. 2) Defective Diode, capacitor or resistor of Meter circuit *Replace the defective part(s). 3) Defective Trimmer resistor VR 601, 602, VR 604 or 605 *Replace the defective Trimmer resistor.
40) PROTECTOR circuit does not work.	1) Defective SCR D 604 *Replace the defective SCR. 2) Defective resistor or capacitor of PROTECTOR circuit *Replace the defective part(s). 3) Defective Diode D 601, 602, or 603 *Replace the defective Diode(s). 4) Defective Transistor TR 601-605 *Replace the defective Transistor(s). 5) Defective Relay L 601 *Replace it.

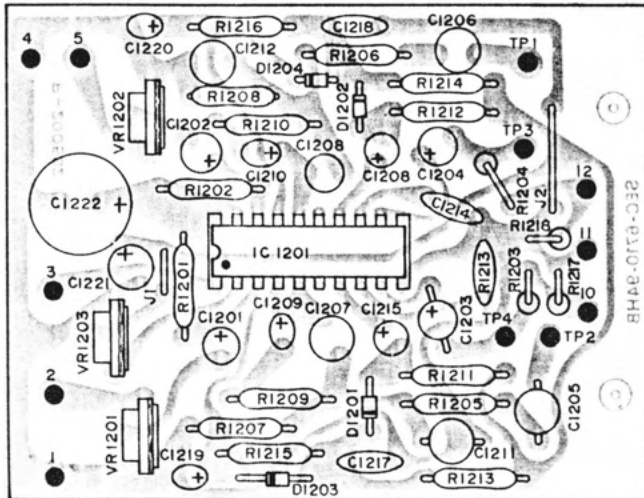
SYMPTOM	CAUSE/REMEDY
41) "TUNING" Meter not functioning	1) Defective TUNING Meter *Replace it. 2) In case of FM reception, R 226 228 or C 213 defective *Replace the defective part(s). 3) In case of AM reception, VR 204, 206, D 203, 204 C 278-281, or R 293, 298 defective *Replace the defective part(s).
42) Dolby FM NR has no effect.	1) Defective IC IC1201 *Replace the defective IC. 2) Defective diode, resistor or capacitor on Dolby FM board *Replace the defective part(s).
43) With Dolby FM "in", frequency response is not correct.	1) Defective C1116 or 1117 *Replace the defective capacitor(s). 2) Defective IC IC1201 *Replace the defective IC. 3) Defective diode, resistor or capacitor on Dolby FM board *Replace the defective part(s).

(12) FRONT END ASSEMBLY

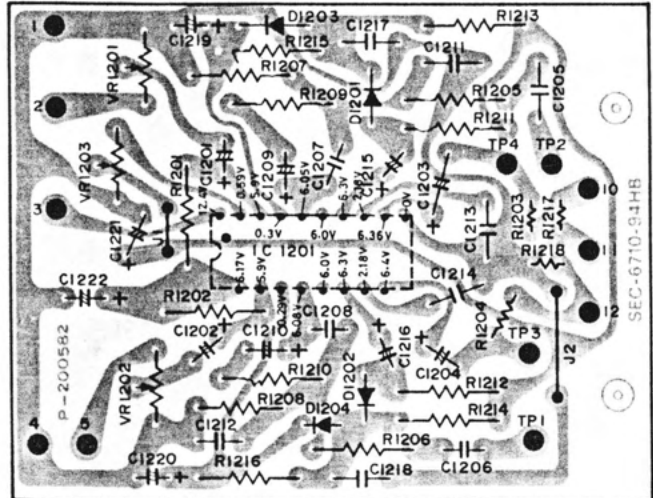


(14) DOBLY FM P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

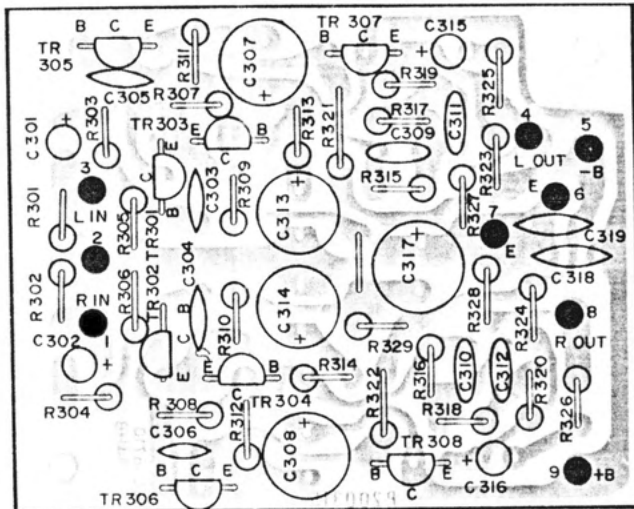


BOTTOM VIEW

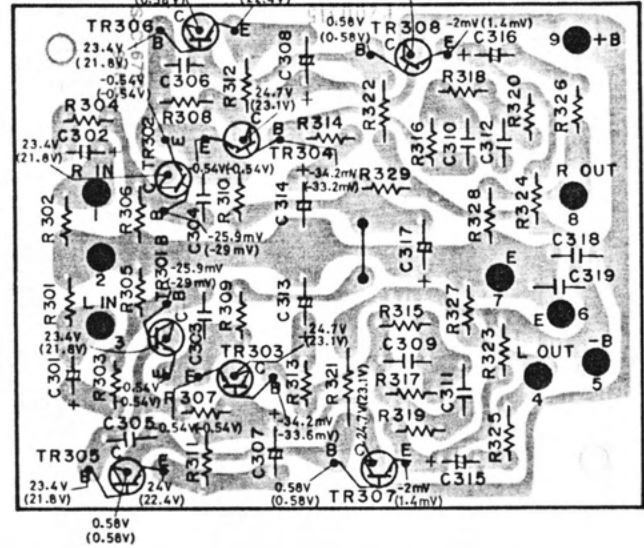


(15) PRE AMP P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

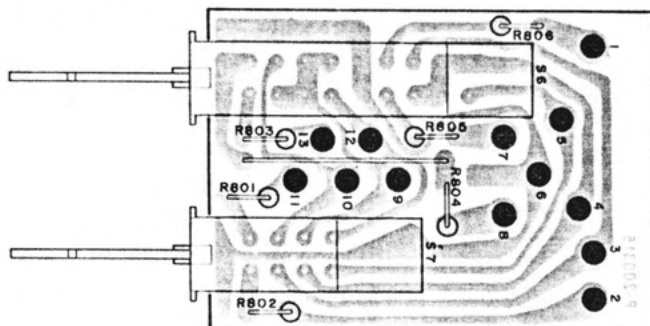


BOTTOM VIEW

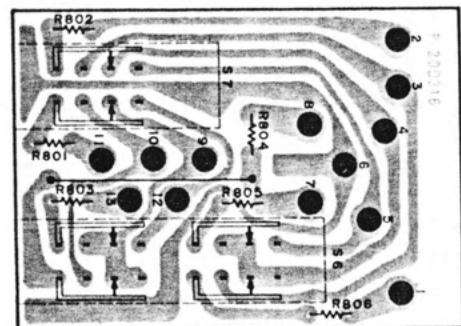


(16) TAPE SWITCH P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

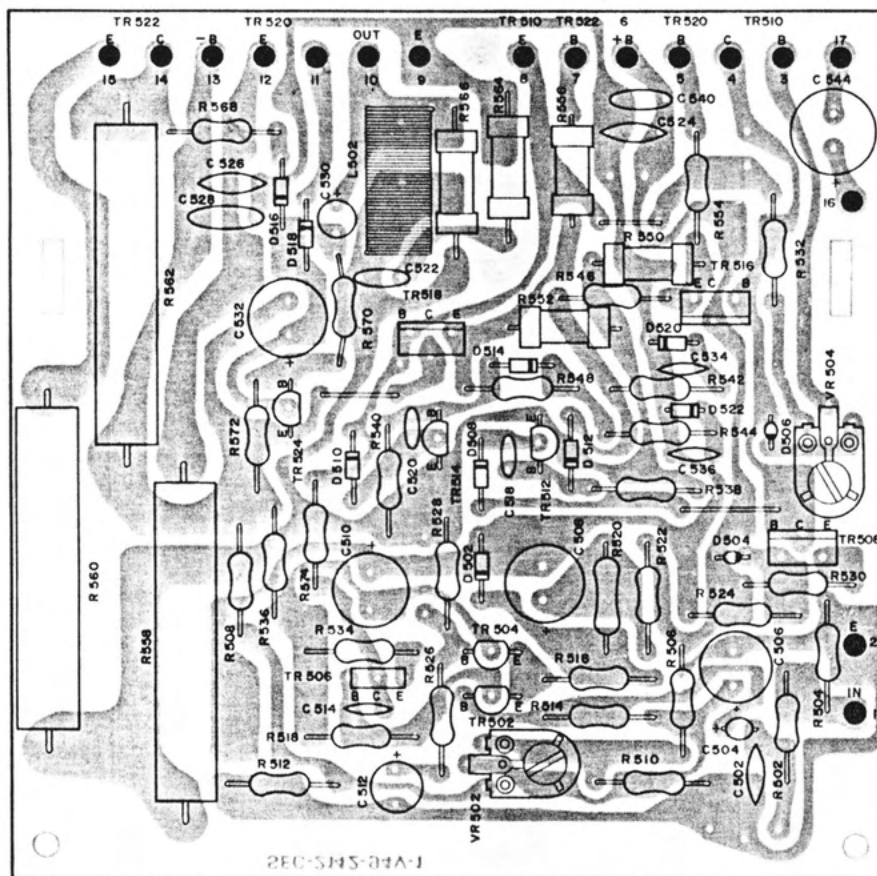


BOTTOM VIEW

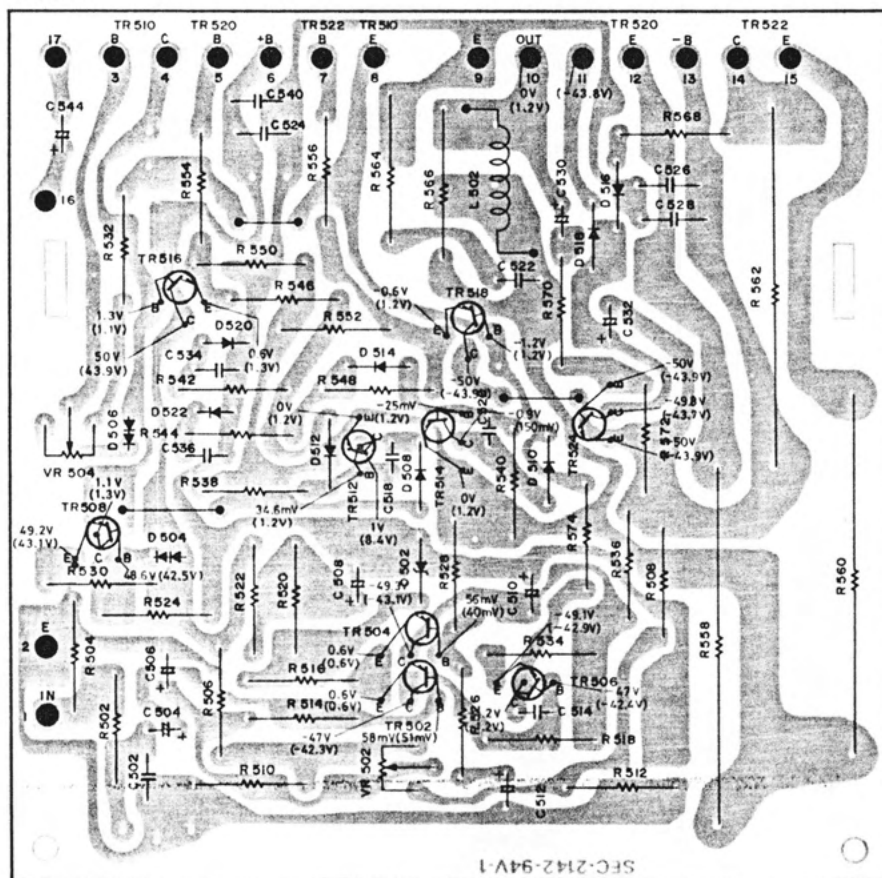


(19) MAIN AMP RIGHT P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

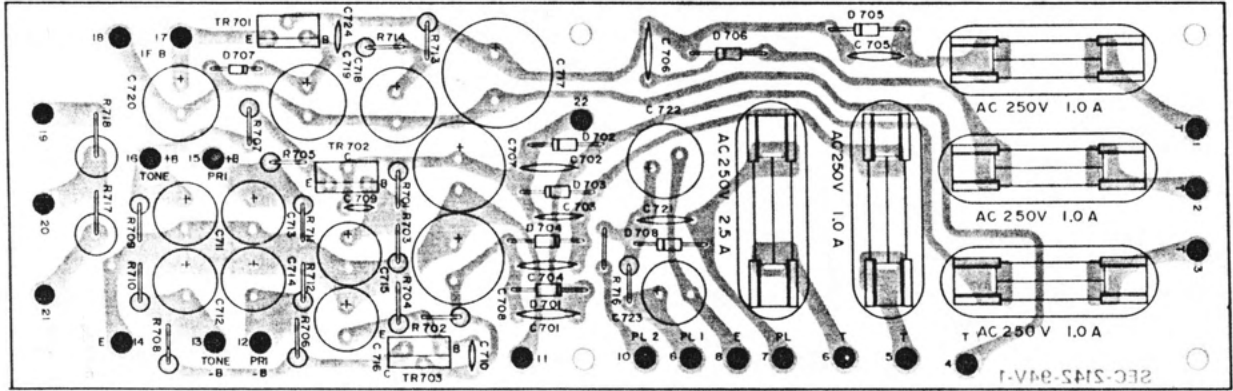


BOTTOM VIEW

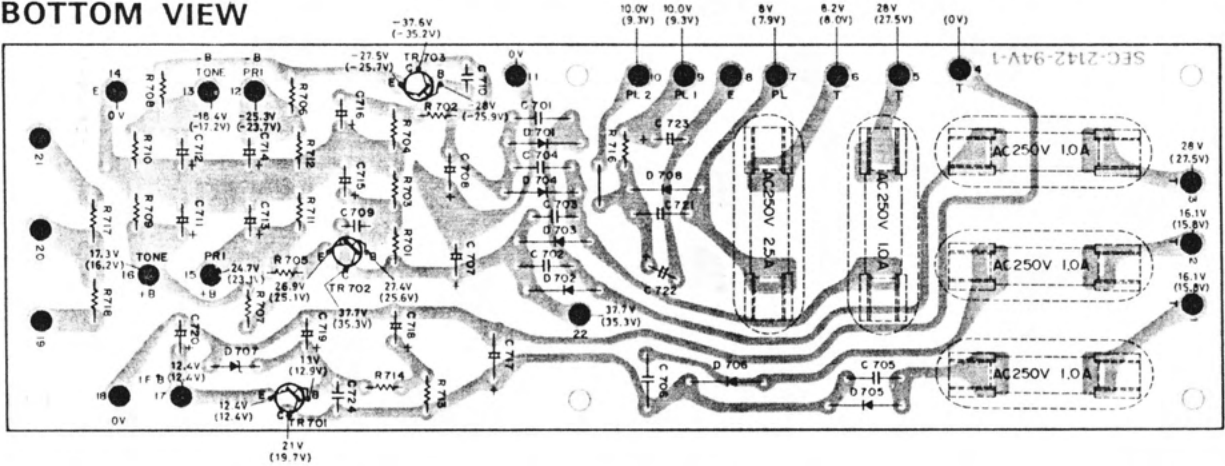


(20) POWER SUPPLY P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

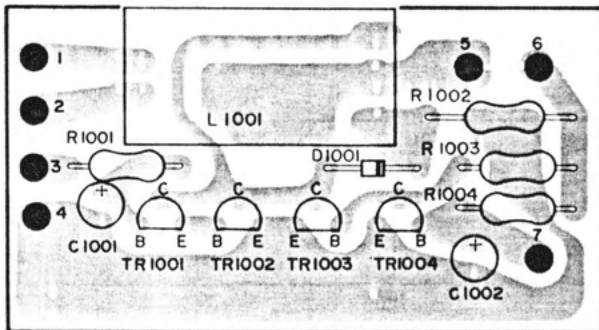


BOTTOM VIEW

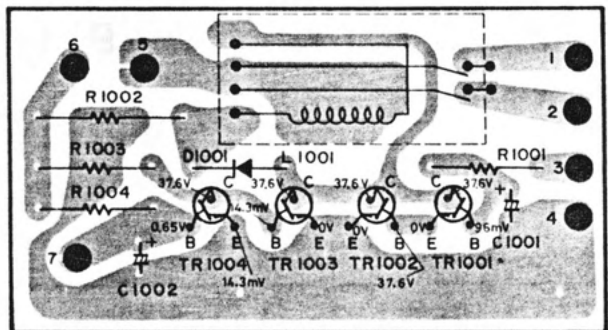


(21) FM MUTING & SWITCH P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

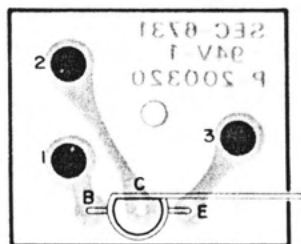


BOTTOM VIEW

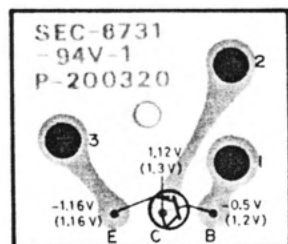


(22) MAIN SUP P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

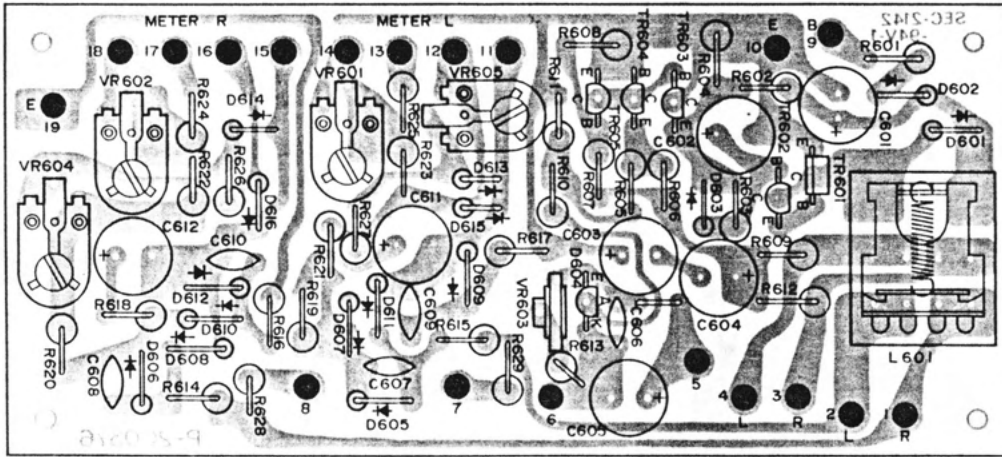


BOTTOM VIEW

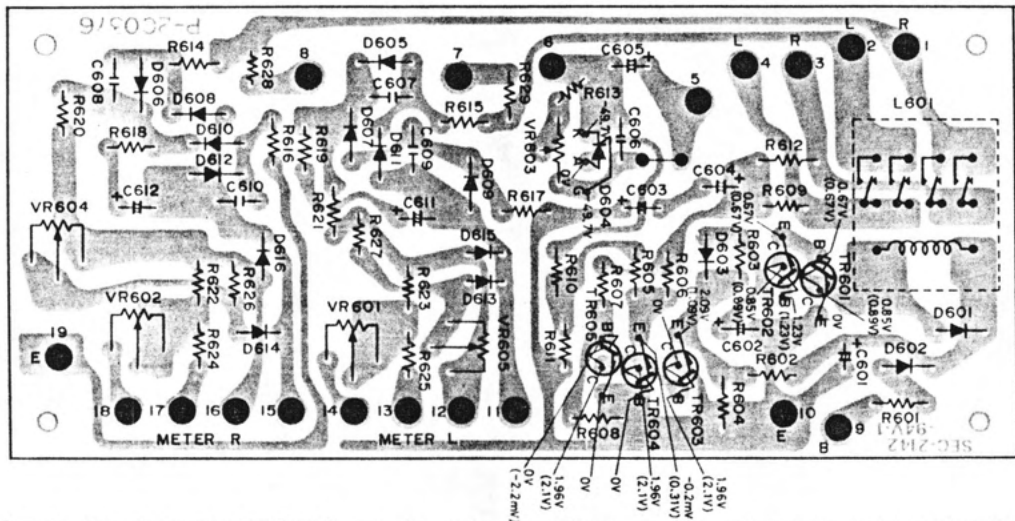


(23) PROTECTOR & METER P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW

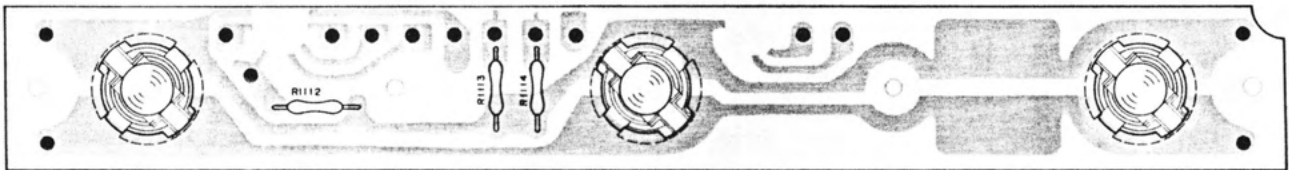


BOTTOM VIEW

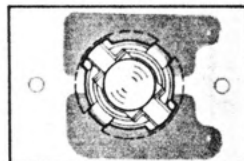
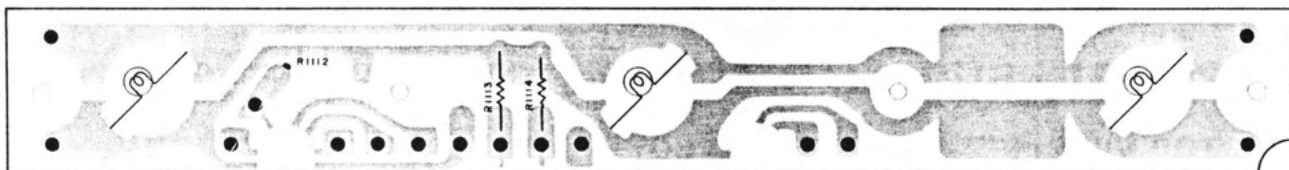


(24) LAMP(A) & LAMP(B) P.C.B. (TOP & BOTTOM VIEWS)

TOP VIEW



BOTTOM VIEW



(25) ELECTRICAL PARTS LIST

CAPACITORS					Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material
Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material					
					C231	0.47 μ	25	± 20	Aluminum
					C232	1 μ	50	+75 -10	Electrolytic
C101	0.1 μ	50	± 20	Mylar	C233	1500P	50	± 5	Polystyrene
C102	10P	50	± 5	Ceramic	C234	0.047 μ	50	± 10	Mylar
C103	5P	50	± 5	Ceramic	C235	680P	50	± 5	Polystyrene
C201	0.01 μ	25	+80 -20	Ceramic	C236	10 μ	10	± 20	Aluminum
C202	0.04 μ	25	+80 -20	Ceramic	C237	10 μ	10	± 20	Aluminum
C203	0.02 μ	25	+80 -20	Ceramic	C238	(Not used)			
C204	0.01 μ	25	+80 -20	Ceramic	C239	(Not used)			
C205	0.01 μ	25	+80 -20	Ceramic	C240	0.47 μ	25	± 20	Aluminum
C206	0.02 μ	25	+80 -20	Ceramic	C241	0.47 μ	25	± 20	Aluminum
C207	0.01 μ	25	+80 -20	Ceramic	C242	220P	50	± 5	Ceramic
C208	0.04 μ	25	+80 -20	Ceramic	C243	220P	50	± 5	Ceramic
C209	0.04 μ	25	+80 -20	Ceramic	C244	0.47 μ	25	± 20	Aluminum
C210	0.04 μ	25	+80 -20	Ceramic	C245	0.47 μ	25	± 20	Aluminum
C211	0.04 μ	25	+80 -20	Ceramic	C246	220 μ	16	+50 -10	Electrolytic
C212	33P	50	± 50	Ceramic	C247	(Not used)			
C213	0.47 μ	50	+75 -10	Electrolytic	C248	0.04 μ	25	+80 -20	Ceramic
C214	10 μ	16	+50 -10	Electrolytic	C249	0.04 μ	25	+80 -20	Ceramic
C215	0.02 μ	25	+80 -20	Ceramic	C250	0.02 μ	25	+80 -20	Ceramic
C216	0.04 μ	25	+80 -20	Ceramic	C251	0.02 μ	25	+80 -20	Ceramic
C217	1 μ	50	+75 -10	Electrolytic	C252	0.04 μ	25	+80 -20	Ceramic
C218	0.04 μ	25	+80 -20	Ceramic	C253	22P	50	± 5	Ceramic
C219	0.02 μ	25	+80 -20	Ceramic	C254	440P	50	± 5	Polystyrene
C220	0.47 μ	50	+75 -10	Electrolytic	C255	0.022 μ	50	± 10	Mylar
C221	0.04 μ	25	+80 -20	Ceramic	C256	0.04 μ	25	+80 -20	Ceramic
C222	100 μ	16	+75 -10	Electrolytic	C257	0.022 μ	50	± 10	Mylar
C223	0.04 μ	25	+80 -20	Ceramic	C258	0.04 μ	25	+80 -20	Ceramic
C224	0.04 μ	25	+80 -20	Ceramic	C259	0.04 μ	25	+80 -20	Ceramic
C225	(Not used)				C260	0.01 μ	25	+80 -20	Ceramic
C226	(Not used)				C261	0.02 μ	25	+80 -20	Ceramic
C227	100 μ	16	+75 -10	Electrolytic	C262	0.04 μ	25	+80 -20	Ceramic
C228	0.04 μ	25	+80 -20	Ceramic	C263	0.01 μ	25	+80 -20	Ceramic
C229	0.1 μ	50	± 10	Mylar	C264	0.02 μ	25	+80 -20	Ceramic
C230	0.22 μ	25	± 20	Aluminum	C265	0.04 μ	25	+80 -20	Ceramic
					C266	0.0022 μ	50	± 10	Mylar
					C267	4.7 μ	25	+50 -10	Electrolytic
					C268	0.04 μ	25	+80 -20	Ceramic
					C269	0.0047 μ	50	± 10	Mylar
					C270	4.7 μ	25	+50 -10	Electrolytic

Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material	Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material
C271	0.47 μ	50	+75 -10	Electrolytic	C319	0.04 μ	50	+80 -20	Ceramic
C272	(Not used)				C401	4.7 μ	25	\pm 20	Tantalum
C273	100 μ	16	+50 -10	Electrolytic	C402	4.7 μ	25	\pm 20	Tantalum
C274	0.04 μ	25	+80 -20	Ceramic	C403	100 μ	10	+50 -10	Electrolytic
C275	100 μ	16	+50 -10	Electrolytic	C404	100 μ	10	+50 -10	Electrolytic
C276	0.47 μ	50	+75 -10	Electrolytic	C405	10P	50	\pm 5	Ceramic
C277	(Not used)				C406	10P	50	\pm 5	Ceramic
C278	220P	50	\pm 5	Ceramic	C407	22P	50	\pm 5	Ceramic
C279	0.02 μ	25	+80 -20	Ceramic	C408	22P	50	\pm 5	Ceramic
C280	100 μ	16	+50 -10	Electrolytic	C409	100 μ	16	+50 -10	Electrolytic
C281	0.02 μ	25	+80 -20	Ceramic	C410	100 μ	16	+50 -10	Electrolytic
C282	33P	50	\pm 5	Ceramic	C411	2.2 μ	50	+75 -10	Electrolytic
C283	0.04 μ	25	+80 -20	Ceramic	C412	2.2 μ	50	+75 -10	Electrolytic
C284	10 μ	16	+50 -10	Electrolytic	C413	100 μ	10	+50 -10	Electrolytic
C285	10 μ	16	+50 -10	Electrolytic	C414	100 μ	10	+50 -10	Electrolytic
C286	10 μ	16	+50 -10	Electrolytic	C415	10P	50	\pm 5	Ceramic
C287	0.027 μ	50	\pm 10	Mylar	C416	10P	50	\pm 5	Ceramic
C288	0.0018 μ	50	\pm 10	Mylar	C417	22P	50	\pm 5	Ceramic
C289	1 μ	50	+75 -10	Electrolytic	C418	22P	50	\pm 5	Ceramic
C290	22 μ	16	+50 -10	Electrolytic	C419	100 μ	16	+50 -10	Electrolytic
C291	100P	25	\pm 5	Ceramic	C420	100 μ	16	+50 -10	Electrolytic
C292	(Not used)				C421	2.2 μ	25	\pm 20	Tantalum
C293	5600P	50	\pm 2	Polystyrene	C422	2.2 μ	25	\pm 20	Tantalum
C294	5600P	50	\pm 2	Polystyrene	C423	0.001 μ	50	\pm 10	Mylar
C301	2.2 μ	25	\pm 20	Tantalum	C424	0.001 μ	50	\pm 10	Mylar
C302	2.2 μ	25	\pm 20	Tantalum	C425	0.039 μ	50	\pm 10	Mylar
C303	100P	50	\pm 10	Ceramic	C426	0.039 μ	50	\pm 10	Mylar
C304	100P	50	\pm 10	Ceramic	C427	0.039 μ	50	\pm 10	Mylar
C305	55P	50	\pm 10	Ceramic	C428	0.039 μ	50	\pm 10	Mylar
C306	55P	50	\pm 10	Ceramic	C429	2.2 μ	50	+75 -10	Electrolytic
C307	100 μ	25	+50 -10	Electrolytic	C430	2.2 μ	50	+75 -10	Electrolytic
C308	100 μ	25	+50 -10	Electrolytic	C431	0.47 μ	25	\pm 20	Aluminum
C309	0.0018 μ	50	\pm 5	Mylar	C432	0.47 μ	25	\pm 20	Aluminum
C310	0.0018 μ	50	\pm 5	Mylar	C433	10P	50	\pm 5	Ceramic
C311	0.0068 μ	50	\pm 5	Mylar	C434	10P	50	\pm 5	Ceramic
C312	0.0068 μ	50	\pm 5	Mylar	C435	4.7 μ	25	\pm 20	Tantalum
C313	22 μ	16	+50 -10	Electrolytic	C436	4.7 μ	25	\pm 20	Tantalum
C314	22 μ	16	+50 -10	Electrolytic	C437	100 μ	16	+50 -10	Electrolytic
C315	0.68 μ	25	\pm 20	Tantalum	C438	100 μ	16	+50 -10	Electrolytic
C316	0.68 μ	25	\pm 20	Tantalum	C439	0.22 μ	25	\pm 20	Aluminum
C317	100 μ	35	+50 -10	Electrolytic	C440	0.22 μ	25	\pm 20	Aluminum
C318	0.04 μ	50	+80 -20	Ceramic	C441	10P	50	\pm 5	Ceramic
					C442	10P	50	\pm 5	Ceramic
					C443	2.2 μ	25	\pm 20	Tantalum
					C444	2.2 μ	25	\pm 20	Tantalum
					C445	330 μ	16	+50 -10	Electrolytic

Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material	Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material
C446	330 μ	16	+50 -10	Electrolytic	C539	0.1 μ	100	\pm 10	Mylar
C447	0.04 μ	50	+80 -20	Ceramic	C540	0.1 μ	100	\pm 10	Mylar
C448	0.04 μ	50	+80 -20	Ceramic	C541	(Not used)			
C449	0.0082 μ	50	\pm 10	Mylar	C542	(Not used)			
C450	0.0082 μ	50	\pm 10	Mylar	C543	100 μ	63	+50 -10	Electrolytic
C501	200P	50	\pm 10	Ceramic	C544	100 μ	63	+50 -10	Electrolytic
C502	200P	50	\pm 10	Ceramic	C601	22 μ	63	+50 -10	Electrolytic
C503	4.7 μ	25	\pm 20	Tantalum	C602	220 μ	16	+50 -10	Electrolytic
C504	4.7 μ	25	\pm 20	Tantalum	C603	220 μ	16	+50 -10	Electrolytic
C505	100 μ	16	+50 -10	Electrolytic	C604	220 μ	16	+50 -10	Electrolytic
C506	100 μ	16	+50 -10	Electrolytic	C605	220 μ	16	+50 -10	Electrolytic
C507	100 μ	63	+50 -10	Electrolytic	C606	0.04 μ	50	+80 -20	Ceramic
C508	100 μ	63	+50 -10	Electrolytic	C607	0.047 μ	100	+80 -20	Ceramic
C509	100 μ	63	+50 -10	Electrolytic	C608	0.047 μ	100	+80 -20	Ceramic
C510	100 μ	63	+50 -10	Electrolytic	C609	0.047 μ	100	+80 -20	Ceramic
C511	100 μ	16	+50 -10	Electrolytic	C610	0.047 μ	100	+80 -20	Ceramic
C512	100 μ	16	+50 -10	Electrolytic	C611	47 μ	50	+50 -10	Electrolytic
C513	30P	50	\pm 5	Ceramic	C612	47 μ	50	+50 -10	Electrolytic
C514	30P	50	\pm 5	Ceramic	C701	0.047 μ	100	+80 -20	Ceramic
C515	(Not used)				C702	0.047 μ	100	+80 -20	Ceramic
C516	(Not used)				C703	0.047 μ	100	+80 -20	Ceramic
C517	0.0022 μ	50	\pm 10	Mylar	C704	0.047 μ	100	+80 -20	Ceramic
C518	0.0022 μ	50	\pm 10	Mylar	C705	0.047 μ	100	+80 -20	Ceramic
C519	0.0022 μ	50	\pm 10	Mylar	C706	0.047 μ	100	+80 -20	Ceramic
C520	0.0022 μ	50	\pm 10	Mylar	C707	220 μ	50	+50 -10	Electrolytic
C521	0.082 μ	50	\pm 10	Mylar	C708	220 μ	50	+50 -10	Electrolytic
C522	0.082 μ	50	\pm 10	Mylar	C709	100P	50	\pm 10	Ceramic
C523	0.01 μ	500	+80 -20	Ceramic	C710	100P	50	\pm 10	Ceramic
C524	0.01 μ	500	+80 -20	Ceramic	C711	100 μ	35	+50 -10	Electrolytic
C525	0.01 μ	500	+80 -20	Ceramic	C712	100 μ	35	+50 -10	Electrolytic
C526	0.01 μ	500	+80 -20	Ceramic	C713	100 μ	35	+50 -10	Electrolytic
C527	0.1 μ	100	\pm 10	Mylar	C714	100 μ	35	+50 -10	Electrolytic
C528	0.1 μ	100	\pm 10	Mylar	C715	100 μ	35	+50 -10	Electrolytic
C529	0.47 μ	50	+75 -10	Electrolytic	C716	100 μ	35	+50 -10	Electrolytic
C530	0.47 μ	50	+75 -10	Electrolytic					
C531	220 μ	16	+50 -10	Electrolytic					
C532	220 μ	16	+50 -10	Electrolytic					
C533	500P	50	\pm 10	Ceramic					
C534	500P	50	\pm 10	Ceramic					
C535	500P	50	\pm 10	Ceramic					
C536	500P	50	\pm 10	Ceramic					
C537	(Not used)								
C538	(Not used)								

Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material	Ref. No.	Value (F)	Voltage (V)	Tolerance (%)	Material
C717	1000 μ	25	+50 -10	Electrolytic	C1209	0.33 μ	16	\pm 20	Tantalum
C718	47 μ	25	+50 -10	Electrolytic	C1210	0.33 μ	16	\pm 20	Tantalum
C719	330 μ	25	+50 -10	Electrolytic	C1211	15000P	50	\pm 2	Polystyrene
C720	1000 μ	16	+50 -10	Electrolytic	C1212	15000P	50	\pm 2	Polystyrene
C721	0.047 μ	100	+80 -20	Ceramic	C1213	0.1 μ	50	\pm 5	Mylar
C722	1000 μ	16	+50 -10	Electrolytic	C1214	0.1 μ	50	\pm 5	Mylar
C723	470 μ	16	+50 -10	Electrolytic	C1215	10 μ	16	+50 -10	Electrolytic
C724	100P	50	\pm 5	Ceramic	C1216	10 μ	16	+50 -10	Electrolytic
C1001	0.1 μ	16	\pm 20	Aluminum	C1217	0.1 μ	50	\pm 5	Mylar
C1002	100 μ	16	+50 -10	Electrolytic	C1218	0.1 μ	50	\pm 5	Mylar
C1101	0.01 μ	125	+80 -20	Ceramic	C1219	0.33 μ	16	\pm 20	Tantalum
C1102	0.047 μ	500	+80 -20	Ceramic	C1220	0.33 μ	16	\pm 20	Tantalum
C1103	0.047 μ	500	+80 -20	Ceramic	C1221	10 μ	16	+50 -10	Electrolytic
C1104	0.047 μ	500	+80 -20	Ceramic	C1222	470 μ	16	+50 -10	Electrolytic
C1105	0.047 μ	500	+80 -20	Ceramic	COIL AND TRANSFORMERS				
C1106	15000 μ	63	+50 -10	Electrolytic	Ref. No.	Description	R/S Part No.	Mfr's Part No.	
C1107	15000 μ	63	+50 -10	Electrolytic	L101	Choke Coil 0.32 μ H	CB-2398	P-360023	
C1108	0.04 μ	250	+80 -20	Ceramic	L201	Micro Inductor 18 μ H	C-0709	P-360022	
C1109	0.04 μ	250	+80 -20	Ceramic	L202	Micro Inductor 2.2 μ H	C-0708	P-360021	
C1110	0.04 μ	250	+80 -20	Ceramic	L501	Choke Coil 2 μ H	CB-2298	P-370009	
C1111	0.04 μ	250	+80 -20	Ceramic	L502	Choke Coil 2 μ H	CB-2298	P-370009	
C1112	0.04 μ	250	+80 -20	Ceramic	L601	Power Relay MY-4A-02US	R-8081	P-290012	
C1113	0.04 μ	250	+80 -20	Ceramic	L1001	Reed Relay LAB-2S-C 124V	R-8080	P-290010	
C1114	1500P	50	\pm 5	Ceramic	L1101	AM Bar Antenna Coil 210 μ H	CA-3464	P-110065	
C1115	0.02 μ	50	+80 -20	Ceramic	L1102	Balun Coil 75:300 ohm	CA-2942	P-110012	
C1116	0.01 μ	50	\pm 10	Mylar			or	P-110098	
C1117	0.01 μ	50	\pm 10	Mylar	LPF201	Low Pass Filter Coil		P-510010	
C1118	0.01 μ	50	\pm 10	Mylar	T201	FM IFT 3F-033	CA-7606	P-140033	
C1201	1 μ	16	+75 -10	Electrolytic	T202	AM RF Coil OR-052	CA-4752	P-340052	
C1202	1 μ	16	+75 -10	Electrolytic	T203	AM OSC Coil OC-063	CA-4751	P-120063	
C1203	10 μ	16	+50 -10	Electrolytic	T204	AM IFT OA-023	C-0275	P-130023	
C1204	10 μ	16	+50 -10	Electrolytic	T205	AM IFT OA-005	CA-7112	P-130005	
C1205	15000P	50	\pm 2	Polystyrene	T206	AM IFT OA-022	CA-7537	P-130022	
C1206	15000P	50	\pm 2	Polystyrene	T1101	Power Transformer	TA-0579	P-100384	
C1207	4700P	50	\pm 2	Polystyrene	CERAMIC FILTERS				
C1208	4700P	50	\pm 2	Polystyrene	Ref. No.	Description	R/S Part No.	Mfr's Part No.	
					CF201	FM Ceramic Filter (SEF-10.7 MA-8)	CA-7536	P-140030	
					CF202	FM Ceramic Filter (SEF-10.7 MA-8)	CA-7536	P-140030	
					CF203	FM Ceramic Filter (SEF-10.7 MA-8)	CA-7536	P-140030	
					DIODES				
					Ref. No.	Description	R/S Part No.	Manufacturer	
					D201	IN-60P or IS-188	DX-0162 DX-0551	UNIZON SANYO, HITACHI	
					D202	IN-60P or IS-188	DX-0162 DX-0551	UNIZON SANYO, HITACHI	

Ref. No.	Description	R/S Part No.	Manufacturer
D 203	ITT-73N	DX-1008	ITT
D 204	IN-60P	DX-0162	UNIZON
	or IS-188	DX-0551	SANYO,HITACHI
D 205	IN-60P	DX-0162	UNIZON
	or IS-188	DX-0551	SANYO,HITACHI
D 206	IN-60P	DX-0162	UNIZON
	or IS-188	DX-0551	SANYO,HITACHI
D 501	Zener WZ-130	DX-0537	JRC
D 502	Zener WZ-130	DX-0537	JRC
D 503	Varistor VD-1221	DX-0517	NEC
D 504	Varistor VD-1221	DX-0517	NEC
D 505	Varistor VD-1221	DX-0517	NEC
D 506	Varistor VD-1221	DX-0517	NEC
D 507	ITT-73N	DX-1008	ITT
D 508	ITT-73N	DX-1008	ITT
D 509	ITT-73N	DX-1008	ITT
D 510	ITT-73N	DX-1008	ITT
D 511	ITT-73N	DX-1008	ITT
D 512	ITT-73N	DX-1008	ITT
D 513	ITT-73N	DX-1008	ITT
D 514	ITT-73N	DX-1008	ITT
D 515	IS-188FM1	DX-0888	SANYO
D 516	IS-188FM1	DX-0888	SANYO
D 517	IS-188FM1	DX-0888	SANYO
D 518	IS-188FM1	DX-0888	SANYO
D 519	ITT-73N	DX-1008	ITT
D 520	ITT-73N	DX-1008	ITT
D 521	ITT-73N	DX-1008	ITT
D 522	ITT-73N	DX-1008	ITT
D 601	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 602	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 603	ITT-73N	DX-1008	ITT
D 604	SCR M21C	DX-0328	MATSUSHITA
	or 2SF 657		NEC
D 605	1K-100-350	DX-0033	UNIZON
D 606	1K-100-350	DX-0033	UNIZON
D 607	1K-100-350	DX-0033	UNIZON
D 608	1K-100-350	DX-0033	UNIZON
D 609	1K-100-350	DX-0033	UNIZON
D 610	1K-100-350	DX-0033	UNIZON
D 611	1K-100-350	DX-0033	UNIZON
D 612	1K-100-350	DX-0033	UNIZON
D 613	Varistor	DX-0033	UNIZON
	KB-162	DX-0685	UNIZON
D 614	Varistor	DX-0685	UNIZON
	KB-162	DX-0685	UNIZON
D 615	2-1K261	DX-1107	UNIZON
D 616	2-1K261	DX-1107	UNIZON
D 701	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 702	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 703	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 704	SR-1K-2	DX-0475	UNIZON
	or 10E-1		INTER-RECTIFIER
D 705	SR-1K-2	DX-0475	UNIZON

Ref. No.	Description	R/S Part No.	Manufacturer
D 700	or 10E-1	DX-0475	INTER-RECTIFIER
	SR-1K-2		UNIZON
D 707	or 10E-1	DX-1106	INTER-RECTIFIER
D 708	Zener WX-137	DX-0475	JRC
	SR-1K-2		UNIZON
D 1001	or 10E-1		INTER-RECTIFIER
	SR-1K-2		UNIZON
	or 10D-1		INTER-RECTIFIER
D 1101	S15VB	DX-1040	SHINDENGEN
D 1201	1N34A	DX-0162	HITACHI
	or 1N-60P		UNIZON
D 1202	1N34A	DX-0162	HITACHI
	or 1N-60P		UNIZON
D 1203	1S-2076	DX-0287	HITACHI
D 1204	1S-2076	DX-0287	HITACHI

FUSES

Ref. No.	Description	R/S Part No.	Mfr's Part No.
	Fuse Quick 1 A, 250V	HF-0036	P-250013
	Fuse Quick 2.5A, 250V	HF-0021	P-250008
	Fuse Quick 7 A, 125V	HF-1124	P-250101

INTEGRATED CIRCUITS

Ref. No.	Description	R/S Part No.	Manufacturer
IC 201	IC LA-1230	MX-3210	SANYO
IC 202	IC LA-3350	MX-3215	SANYO
IC 1201	IC HA-11226 (DOLBY)	MX-3590	HITACHI

FRONT END

Ref. No.	Description	R/S Part No.	Mfr's Part No.
	Front End Ass'y	C-4582	P-150020
	FL526U12-7603		

LAMPS

Ref. No.	Description	R/S Part No.	Mfr's Part No.
PL 1	Wedge 8V, 0.3A	L-0690	P-240076
PL 2	Wedge 8V, 0.3A	L-0690	P-240076
PL 3	Wedge 8V, 0.3A	L-0690	P-240076
PL 4	Fuse type 8V, 0.3A	L-0864	P-240091
PL 5	Wedge 8V, 0.3A	L-0690	P-240076
PL 6	Lamp with Lead 6V, 60 mA	L-0717	P-240090
PL 7	Lamp with Lead 6V, 60 mA	L-0717	P-240090
PL 8	Lamp with Lead 6V, 60 mA	L-0717	P-240090
PL 9	Lamp with Lead 6V, 60 mA	L-0717	P-240090
PL 10	Lamp with Lead 6V, 60 mA	L-0717	P-240090
PL 11	Lamp with Lead 6V, 60 mA	L-0717	P-240090

METERS

Ref. No.	Description	R/S Part No.	Mfr's Part No.
	Tuning Meter $\pm 100\mu A$, 1.2K Ω	M-0314	P-230047
	Wattage Meter (Right)		
	200 μA , 1.2K Ω	M-0312	P-230048
	Wattage Meter (Left) 200 μA , 1.2K Ω	M-0313	P-230049

PROTECTOR						Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.
Ref. No.	Description		R/S Part No.	Mfr's Part No.							
	Temperature Protector 95° ± 5°		HB-6880	P-290018							
RESISTORS											
Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.						
R 101	2.7K	¼	± 5	Carbon	NEE-0224	R 247	1K	¼	± 5	Carbon	NEE-0196
R 102	10K	¼	± 5	Carbon	NEE-0281	R 248	5.6K	¼	± 5	Carbon	NEE-0257
R 201	100	¼	± 5	Carbon	NEE-0132	R 249	5.6K	¼	± 5	Carbon	NEE-0257
R 202	330	¼	± 5	Carbon	NEE-0159	R 250	39K	¼	± 5	Carbon	NEE-0330
R 203	10K	¼	± 5	Carbon	NEE-0281	R 251	39K	¼	± 5	Carbon	NEE-0330
R 204	3.9K	¼	± 5	Carbon	NEE-0237	R 252	220	¼	± 5	Carbon	NEE-0149
R 205	1K	¼	± 5	Carbon	NEE-0196	R 253	330	¼	± 5	Carbon	NEE-0159
R 206	330	¼	± 5	Carbon	NEE-0159	R 254	1K	¼	± 5	Carbon	NEE-0196
R 207	390	¼	± 5	Carbon	NEE-0162	R 255	1.5K	¼	± 5	Carbon	NEE-0206
R 208	100	¼	± 5	Carbon	NEE-0132	R 256	1K	¼	± 5	Carbon	NEE-0196
R 209	560	¼	± 5	Carbon	NEE-0176	R 257	82K	¼	± 5	Carbon	NEE-0360
R 210	2.2K	¼	± 5	Carbon	NEE-0216	R 258	100	¼	± 5	Carbon	NEE-0132
R 211	10K	¼	± 5	Carbon	NEE-0281	R 259	1K	¼	± 5	Carbon	NEE-0196
R 212	1K	¼	± 5	Carbon	NEE-0196	R 260	10K	¼	± 5	Carbon	NEE-0281
R 213	330	¼	± 5	Carbon	NEE-0159	R 261	2.2K	¼	± 5	Carbon	NEE-0216
R 214	100	¼	± 5	Carbon	NEE-0132	R 262	15K	¼	± 5	Carbon	NEE-0297
R 215	330	¼	± 5	Carbon	NEE-0159	R 263	1.5K	¼	± 5	Carbon	NEE-0206
R 216	56K	¼	± 5	Carbon	NEE-0345	R 264	4.7K	¼	± 5	Carbon	NEE-0247
R 217	100K	¼	± 5	Carbon	NEE-0371	R 265	47	¼	± 5	Carbon	NEE-0099
R 218	1K	¼	± 5	Carbon	NEE-0196	R 266	1.5K	¼	± 5	Carbon	NEE-0206
R 219	4.7K	¼	± 5	Carbon	NEE-0247	R 267	27K	¼	± 5	Carbon	NEE-0316
R 220	47K	¼	± 5	Carbon	NEE-0340	R 268	4.7K	¼	± 5	Carbon	NEE-0247
R 221	10K	¼	± 5	Carbon	NEE-0281	R 269	4.7K	¼	± 5	Carbon	NEE-0240
R 222	10K	¼	± 5	Carbon	NEE-0281	R 270	1K	¼	± 5	Carbon	NEE-0196
R 223	2.2K	¼	± 5	Carbon	NEE-0216	R 271	330	¼	± 5	Carbon	NEE-0159
R 224	3.9K	¼	± 5	Carbon	NEE-0237	R 272	680	¼	± 5	Carbon	NEE-0183
R 225	2.7K	¼	± 5	Carbon	NEE-0224	R 273	1K	¼	± 5	Carbon	NEE-0196
R 226	8.2K	¼	± 5	Carbon	NEE-0271	R 274	68K	¼	± 5	Carbon	NEE-0354
R 227	47	¼	± 5	Carbon	NEE-0340	R 275	100	¼	± 5	Carbon	NEE-0132
R 228	1K	¼	± 5	Carbon	NEE-0196	R 276	10K	¼	± 5	Carbon	NEE-0281
R 229	470K	¼	± 5	Carbon	NEE-0423	R 277	22K	¼	± 5	Carbon	NEE-0311
R 230	22	¼	± 5	Carbon	NEE-0078	R 278	820	¼	± 5	Carbon	NEE-0187
R 231	150	¼	± 5	Carbon	NEE-0142	R 279	1K	¼	± 5	Carbon	NEE-0196
R 232	10K	¼	± 5	Carbon	NEE-0281	R 280	47	¼	± 5	Carbon	NEE-0099
R 233	47K	¼	± 5	Carbon	NEE-0340	R 281	5.6K	¼	± 5	Carbon	NEE-0257
R 234	3.3K	¼	± 5	Carbon	NEE-0230	R 282	4.7K	¼	± 5	Carbon	NEE-0247
R 235	3.3K	¼	± 5	Carbon	NEE-0230	R 283	22K	¼	± 5	Carbon	NEE-0311
R 236	1K	¼	± 5	Carbon	NEE-0196	R 284	150K	¼	± 5	Carbon	NEE-0384
R 237	100	¼	± 5	Carbon	NEE-0132	R 285	4.7K	¼	± 5	Carbon	NEE-0247
R 238	47K	¼	± 5	Carbon	NEE-0340	R 286	150K	¼	± 5	Carbon	NEE-0384
R 239	8.2K	¼	± 5	Carbon	NEE-0271	R 287	220	¼	± 5	Carbon	NEE-0149
R 240	3.3K	¼	± 5	Carbon	NEE-0230	R 288	4.7K	¼	± 5	Carbon	NEE-0247
R 241	3.3K	¼	± 5	Carbon	NEE-0230	R 289	1.5M	¼	± 5	Carbon	NEE-0450
R 242	3.9K	¼	± 5	Carbon	NEE-0237	R 290	8.2K	¼	± 5	Carbon	NEE-0271
R 243	3.9K	¼	± 5	Carbon	NEE-0237	R 291	1.8K	¼	± 5	Carbon	NEE-0210
R 244	1.5M	¼	± 5	Carbon	NEE-0450	R 292	47	¼	± 5	Carbon	NEE-0099
R 245	1.5M	¼	± 5	Carbon	NEE-0450	R 293	10K	¼	± 5	Carbon	NEE-0281
R 246	1K	¼	± 5	Carbon	NEE-0196	R 294	18K	¼	± 5	Carbon	NEE-0303
						R 295	1K	¼	± 5	Carbon	NEE-0196
						R 296	10K	¼	± 5	Carbon	NEE-0281
						R 297	10K	¼	± 5	Carbon	NEE-0281
						R 298	33K	¼	± 5	Carbon	NEE-0324
						R 299	2.2K	¼	± 5	Carbon	NEE-0216
						R 301	100K	¼	± 5	Carbon	NEE-0371
						R 302	100K	¼	± 5	Carbon	NEE-0371
						R 303	4.7K	¼	± 5	Carbon	NEE-0247

Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.	Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.
R304	4.7K	¼	± 5	Carbon	NEE-0247	R431	18K	¼	± 5	Carbon	NEE-0303
R305	390K	¼	± 5	Carbon	NEE-0414	R432	18K	¼	± 5	Carbon	NEE-0303
R306	390K	¼	± 5	Carbon	NEE-0414	R433	12K	¼	± 5	Carbon	NEE-0288
R307	22K	¼	± 5	Carbon	NEE-0311	R434	12K	¼	± 5	Carbon	NEE-0288
R308	22K	¼	± 5	Carbon	NEE-0311	R435	1.5K	¼	± 5	Carbon	NEE-0206
R309	180K	¼	± 5	Carbon	NEE-0387	R436	1.5K	¼	± 5	Carbon	NEE-0206
R310	180K	¼	± 5	Carbon	NEE-0387	R437	8.2K	¼	± 5	Carbon	NEE-0271
R311	270	¼	± 5	Carbon	NEE-0155	R438	8.2K	¼	± 5	Carbon	NEE-0271
R312	270	¼	± 5	Carbon	NEE-0155	R439	68K	¼	± 5	Carbon	NEE-0354
R313	820	¼	± 5	Carbon	NEE-0187	R440	68K	¼	± 5	Carbon	NEE-0354
R314	820	¼	± 5	Carbon	NEE-0187	R441	1K	¼	± 5	Carbon	NEE-0196
R315	39K	¼	± 5	Carbon	NEE-0330	R442	1K	¼	± 5	Carbon	NEE-0196
R316	39K	¼	± 5	Carbon	NEE-0330	R443	1K	¼	± 5	Carbon	NEE-0196
R317	680K	¼	± 5	Carbon	NEE-0433	R444	1K	¼	± 5	Carbon	NEE-0196
R318	680K	¼	± 5	Carbon	NEE-0433	R445	12K	¼	± 5	Carbon	NEE-0288
R319	560	¼	± 5	Carbon	NEE-0176	R446	12K	¼	± 5	Carbon	NEE-0288
R320	560	¼	± 5	Carbon	NEE-0176	R447	12K	¼	± 5	Carbon	NEE-0288
R321	10K	¼	± 5	Carbon	NEE-0281	R448	12K	¼	± 5	Carbon	NEE-0288
R322	10K	¼	± 5	Carbon	NEE-0281	R449	8.2K	¼	± 5	Carbon	NEE-0271
R323	4.7K	¼	± 5	Carbon	NEE-0247	R450	8.2K	¼	± 5	Carbon	NEE-0271
R324	4.7K	¼	± 5	Carbon	NEE-0247	R451	220K	¼	± 5	Carbon	NEE-0396
R325	100	¼	± 5	Carbon	NEE-0132	R452	220K	¼	± 5	Carbon	NEE-0396
R326	100	¼	± 5	Carbon	NEE-0132	R453	390K	¼	± 5	Carbon	NEE-0414
R327	47K	¼	± 5	Carbon	NEE-0340	R454	390K	¼	± 5	Carbon	NEE-0414
R328	47K	¼	± 5	Carbon	NEE-0340	R455	18K	¼	± 5	Carbon	NEE-0303
R329	15K	¼	± 5	Carbon	NEE-0297	R456	18K	¼	± 5	Carbon	NEE-0303
R401	4.7K	¼	± 5	Carbon	NEE-0247	R457	100K	¼	± 5	Carbon	NEE-0371
R402	4.7K	¼	± 5	Carbon	NEE-0247	R458	100K	¼	± 5	Carbon	NEE-0371
R403	680K	¼	± 5	Carbon	NEE-0433	R459	68K	¼	± 5	Carbon	NEE-0354
R404	680K	¼	± 5	Carbon	NEE-0433	R460	68K	¼	± 5	Carbon	NEE-0354
R405	330K	¼	± 5	Carbon	NEE-0410	R461	1.5K	¼	± 5	Carbon	NEE-0206
R406	330K	¼	± 5	Carbon	NEE-0410	R462	1.5K	¼	± 5	Carbon	NEE-0206
R407	33K	¼	± 5	Carbon	NEE-0324	R463	39K	¼	± 5	Carbon	NEE-0330
R408	33K	¼	± 5	Carbon	NEE-0324	R464	39K	¼	± 5	Carbon	NEE-0330
R409	12K	¼	± 5	Carbon	NEE-0288	R465	100K	¼	± 5	Carbon	NEE-0371
R410	12K	¼	± 5	Carbon	NEE-0288	R466	100K	¼	± 5	Carbon	NEE-0371
R411	10K	¼	± 5	Carbon	NEE-0281	R467	4.7K	¼	± 5	Carbon	NEE-0247
R412	10K	¼	± 5	Carbon	NEE-0281	R468	4.7K	¼	± 5	Carbon	NEE-0247
R413	33K	¼	± 5	Carbon	NEE-0324	R469	5.6K	¼	± 5	Carbon	NEE-0257
R414	33K	¼	± 5	Carbon	NEE-0324	R470	5.6K	¼	± 5	Carbon	NEE-0257
R415	12K	¼	± 5	Carbon	NEE-0288	R471	1M	¼	± 5	Carbon	NEE-0445
R416	12K	¼	± 5	Carbon	NEE-0288	R472	1M	¼	± 5	Carbon	NEE-0445
R417	1.5K	¼	± 5	Carbon	NEE-0206	R473	220	¼	± 5	Carbon	NEE-0149
R418	1.5K	¼	± 5	Carbon	NEE-0206	R474	220	¼	± 5	Carbon	NEE-0149
R419	8.2K	¼	± 5	Carbon	NEE-0271	R475	6.8K	¼	± 5	Carbon	NEE-0262
R420	8.2K	¼	± 5	Carbon	NEE-0271	R476	6.8K	¼	± 5	Carbon	NEE-0262
R421	680K	¼	± 5	Carbon	NEE-0433	R477	1M	¼	± 5	Carbon	NEE-0445
R422	680K	¼	± 5	Carbon	NEE-0433	R478	1M	¼	± 5	Carbon	NEE-0445
R423	330K	¼	± 5	Carbon	NEE-0410	R501	4.7K	½	± 5	Carbon	NEF-0247
R424	330K	¼	± 5	Carbon	NEE-0410	R502	4.7K	½	± 5	Carbon	NEF-0247
R425	33K	¼	± 5	Carbon	NEE-0324	R503	1M	½	± 5	Carbon	NEF-0445
R426	33K	¼	± 5	Carbon	NEE-0324	R504	1M	½	± 5	Carbon	NEF-0445
R427	12K	¼	± 5	Carbon	NEE-0288	R505	6.8K	½	± 5	Carbon	NEF-0262
R428	12K	¼	± 5	Carbon	NEE-0288	R506	6.8K	½	± 5	Carbon	NEF-0262
R429	10K	¼	± 5	Carbon	NEE-0281	R507	6.8K	½	± 5	Carbon	NEF-0262
R430	10K	¼	± 5	Carbon	NEE-0281	R508	6.8K	½	± 5	Carbon	NEF-0262

Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.	Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.
R509	47	½	± 5	Carbon	NEF-0099	R559	0.5	10	± 5	Cement	NEM-0010
R510	47	½	± 5	Carbon	NEF-0099	R560	0.5	10	± 5	Cement	NEM-0010
R511	47	½	± 5	Carbon	NEF-0099	R561	0.5	10	± 5	Cement	NEM-0010
R512	47	½	± 5	Carbon	NEF-0099	R562	0.5	10	± 5	Cement	NEM-0010
R513	47K	½	± 5	Carbon	NEF-0340	R563	10	2	± 5	Metal Oxide	NEH-0063
R514	47K	½	± 5	Carbon	NEF-0340	R564	10	2	± 5	Metal Oxide	NEH-0063
R515	8.2K	½	± 5	Carbon	NEF-0271	R565	22	2	± 5	Metal Oxide	NEH-0078
R516	8.2K	½	± 5	Carbon	NEF-0271	R566	22	2	± 5	Metal Oxide	NEH-0078
R517	2.2K	½	± 5	Carbon	NEF-0216	R567	470	½	± 5	Carbon	NEF-0169
R518	2.2K	½	± 5	Carbon	NEF-0216	R568	470	½	± 5	Carbon	NEF-0169
R519	2.2K	1	± 5	Metal Oxide	NEG-0216	R569	47K	½	± 5	Carbon	NEF-0340
R520	2.2K	1	± 5	Metal Oxide	NEG-0216	R570	47K	½	± 5	Carbon	NEF-0340
R521	68	½	± 5	Carbon	NEF-0111	R571	2.2K	½	± 5	Carbon	NEF-0216
R522	68	½	± 5	Carbon	NEF-0111	R572	2.2K	½	± 5	Carbon	NEF-0216
R523	18K	½	± 5	Carbon	NEF-0303	R573	10	½	± 5	Carbon	NEF-0063
R524	18K	½	± 5	Carbon	NEF-0303	R574	10	½	± 5	Carbon	NEF-0063
R525	1.8K	½	± 5	Carbon	NEF-0210	R601	150	2	± 5	Metal Oxide	NEH-0142
R526	1.8K	½	± 5	Carbon	NEF-0210	R602	10K	¼	± 5	Carbon	NEE-0281
R527	47K	½	± 5	Carbon	NEF-0340	R603	27K	¼	± 5	Carbon	NEE-0316
R528	47K	½	± 5	Carbon	NEF-0340	R604	1K	¼	± 5	Carbon	NEE-0196
R529	82	½	± 5	Carbon	NEF-0122	R605	10K	¼	± 5	Carbon	NEE-0281
R530	82	½	± 5	Carbon	NEF-0122	R606	10K	¼	± 5	Carbon	NEE-0281
R531	3.3K	½	± 5	Carbon	NEF-0230	R607	5.6K	¼	± 5	Carbon	NEE-0257
R532	3.3K	½	± 5	Carbon	NEF-0230	R608	3.9K	¼	± 5	Carbon	NEE-0237
R533	22	½	± 5	Carbon	NEF-0078	R609	18K	¼	± 5	Carbon	NEE-0303
R534	22	½	± 5	Carbon	NEF-0078	R610	1.5K	3	± 5	Metal Oxide	NEJ-0206
R535	68	½	± 5	Carbon	NEF-0111	R611	150	½	± 5	Carbon	NEF-0142
R536	68	½	± 5	Carbon	NEF-0111	R612	18K	¼	± 5	Carbon	NEE-0303
R537	470	½	± 5	Carbon	NEF-0169	R613	1.2K	¼	± 5	Carbon	NEE-0199
R538	470	½	± 5	Carbon	NEF-0169	R614	47	½	± 5	Carbon	NEF-0099
R539	470	½	± 5	Carbon	NEF-0169	R615	47	½	± 5	Carbon	NEF-0099
R540	470	½	± 5	Carbon	NEF-0169	R616	47	½	± 5	Carbon	NEF-0099
R541	12K	½	± 5	Carbon	NEF-0288	R617	47	½	± 5	Carbon	NEF-0099
R542	12K	½	± 5	Carbon	NEF-0288	R618	22	½	± 5	Carbon	NEF-0078
R543	12K	½	± 5	Carbon	NEF-0288	R619	22	½	± 5	Carbon	NEF-0078
R544	12K	½	± 5	Carbon	NEF-0288	R620	1.8K	2	± 5	Metal Oxide	NEH-0210
R545	1K	½	± 5	Carbon	NEF-0196	R621	1.8K	2	± 5	Metal Oxide	NEH-0210
R546	1K	½	± 5	Carbon	NEF-0196	R622	2.2K	¼	± 5	Carbon	NEE-0216
R547	1K	½	± 5	Carbon	NEF-0196	R623	2.2K	¼	± 5	Carbon	NEE-0216
R548	1K	½	± 5	Carbon	NEF-0196	R624	15K	¼	± 5	Carbon	NEE-0297
R549	150	1	± 5	Metal Oxide	NEG-0142	R625	15K	¼	± 5	Carbon	NEE-0297
R550	150	1	± 5	Metal Oxide	NEG-0142	R626	47	¼	± 5	Carbon	NEE-0099
R551	150	1	± 5	Metal Oxide	NEG-0142	R627	47	¼	± 5	Carbon	NEE-0099
R552	150	1	± 5	Metal Oxide	NEG-0142	R628	1K	½	± 5	Carbon	NEF-0196
R553	4.7	1	± 5	Metal Oxide	NEG-0047	R629	1K	½	± 5	Carbon	NEF-0196
R554	4.7	1	± 5	Metal Oxide	NEG-0047	R701	8.2K	¼	± 5	Carbon	NEE-0271
R555	4.7	1	± 5	Metal Oxide	NEG-0047	R702	8.2K	¼	± 5	Carbon	NEE-0271
R556	4.7	1	± 5	Metal Oxide	NEG-0047	R703	27K	¼	± 5	Carbon	NEE-0316
R557	0.5	10	± 5	Cement	NEM-0010	R704	27K	¼	± 5	Carbon	NEE-0316
R558	0.5	10	± 5	Cement	NEM-0010	R705	100	½	± 5	Carbon	NEF-0132

Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.	Ref. No.	Value (ohm)	Wattage (W)	Tolerance (%)	Material	R/S Part No.
R706	100	½	± 5	Carbon	NEF-0132	R1211	12K	¼	± 5	Carbon	NEE-0288
R707	470	½	± 5	Carbon	NEF-0169	R1212	12K	¼	± 5	Carbon	NEE-0288
R708	390	½	± 5	Carbon	NEF-0162	R1213	270K	¼	± 2	Carbon	NGE-0402
R709	4.7K	½	± 5	Carbon	NEF-0247	R1214	270K	¼	± 2	Carbon	NGE-0402
R710	4.7K	½	± 5	Carbon	NEF-0247	R1215	270K	¼	± 5	Carbon	NEE-0402
R711	4.7K	½	± 5	Carbon	NEF-0247	R1216	270K	¼	± 5	Carbon	NEE-0402
R712	4.7K	½	± 5	Carbon	NEF-0247	R1217	1K	¼	± 5	Carbon	NEE-0196
R713	1K	¼	± 5	Carbon	NEE-0196	R1218	1K	¼	± 5	Carbon	NEE-0196
R714	1K	¼	± 5	Carbon	NEE-0196	SWITCHES					
R715	(Not used)					Ref. No.	Description			R/S Part No.	Mfr's Part No.
R716	68	½	± 5	Carbon	NEF-0111	Sal-	Lever Switch A		S-5039	P-180210	
R717	150	3	± 5	Metal Oxide	NEJ-0142	Salo	Lever Switch B		S-5038	P-180209	
R718	150	3	± 5	Metal Oxide	NEJ-0142		Rotary Switch (SELECTOR)		S-1226	P-180213	
R801	8.2K	¼	± 5	Carbon	NEE-0271		Push Switch A (MPX FILTER/MUTE/MONO/LOUDNESS)		S-7282	P-180211	
R802	8.2K	¼	± 5	Carbon	NEE-0271		Push Switch B (DOLBY FM/SPEAKERS/POWER)		S-0853	P-180297	
R803	4.7K	¼	± 5	Carbon	NEE-0247	TRANSISTORS					
R804	4.7K	¼	± 5	Carbon	NEE-0247	Ref. No.	Description			Manufacturer	
R805	4.7K	¼	± 5	Carbon	NEE-0247	TR201	2SC 1675 (L) (K)			NEC	
R806	4.7K	¼	± 5	Carbon	NEE-0247	TR202	2SC 1675 (L) (K)			NEC	
R1001	39K	¼	± 5	Carbon	NEE-0330	TR203	2SC 536 (H)			SANYO	
R1002	1K	½	± 5	Carbon	NEF-0196	TR204	2SC 536 (H)			SANYO	
R1003	56K	¼	± 5	Carbon	NEE-0345	TR205	2SC 536 (H)			SANYO	
R1004	220K	¼	± 5	Carbon	NEE-0396	TR206	2SC 536 (H)			SANYO	
R1005	100K	¼	± 5	Carbon	NEE-0371	TR207	2SC 536 (H)			SANYO	
R1101	2.2M	½	± 5	Carbon	NEF-0454	TR208	2SC 929 (E)			SANYO	
R1102	180K	¼	± 5	Carbon	NEE-0387		or 2SC 829 (D)			MATSUSHITA	
R1103	180K	¼	± 5	Carbon	NEE-0387	TR209	2SC 929 (E)			SANYO	
R1104	180K	¼	± 5	Carbon	NEE-0387		or 2SC 829 (D)			MATSUSHITA	
R1105	180K	¼	± 5	Carbon	NEE-0387	TR210	2SC 929 (E)			SANYO	
R1106	22K	¼	± 5	Carbon	NEE-0311		or 2SC 829 (D)			MATSUSHITA	
R1107	22K	¼	± 5	Carbon	NEE-0311	TR211	2SC 929 (E)			SANYO	
R1108	(Not used)						or 2SC 829 (D)			MATSUSHITA	
R1109	(Not used)					TR212	2SC 536 (H)			SANYO	
R1110	120K	¼	± 5	Carbon	NEE-0375	TR213	2SC 929 (E)			SANYO	
R1111	120K	¼	± 5	Carbon	NEE-0375		or 2SC 829 (D)			MATSUSHITA	
R1112	68	½	± 5	Carbon	NEF-0354	TR214	2SC 536 (H)			SANYO	
R1113	68	½	± 5	Carbon	NEF-0354	TR215	2SC 536 (H)			SANYO	
R1114	68	½	± 5	Carbon	NEF-0354	TR216	2SC 536 (H)			SANYO	
R1115	100	¼	± 5	Carbon	NEE-0132	TR301	2SC 1222 (2) (E,U)			NEC	
R1201	100K	¼	± 5	Carbon	NEE-0371	TR302	2SC 1222 (2) (E,U)			NEC	
R1202	100K	¼	± 5	Carbon	NEE-0371	TR303	2SC 1222 (2) (E,U)			NEC	
R1203	1K	¼	± 5	Carbon	NEE-0196	TR304	2SC 1222 (2) (E,U)			NEC	
R1204	1K	¼	± 5	Carbon	NEE-0196	TR305	2SA 750 (E)			NEC	
R1205	180	¼	± 5	Carbon	NEE-0144	TR306	2SA 750 (E)			NEC	
R1206	180	¼	± 5	Carbon	NEE-0144	TR307	2SC 1222 (2) (E,U)			NEC	
R1207	3.9K	¼	± 2	Carbon	NGE-0237	TR308	2SC 1222 (2) (E,U)			NEC	
R1208	3.9K	¼	± 2	Carbon	NGE-0237	TR401	2SC 1222 (2) (E,U)			NEC	
R1209	47K	¼	± 5	Carbon	NEE-0340	TR402	2SC 1222 (2) (E,U)			NEC	
R1210	47K	¼	± 5	Carbon	NEE-0340	TR403	2SA 750 (E,F)			NEC	

Ref. No.	Description	Manufacturer	Ref. No.	Description	R/S Part No.	Mfr's Part No.
TR404	2SA 750 (E,F)	NEC	VR205	Trimmer 100KΩB	P-6502	P-170035
TR405	2SC 1222 (2) (E,U)	NEC	VR206	Trimmer 100KΩB	P-6481	P-170237
TR406	2SC 1222 (2) (E,U)	NEC				
TR407	2SC 750 (E,F)	NEC	VR401	Potentiometer TREBLE	P-2069	P-170227
TR408	2SA 750 (E,F)	NEC	/402	100 KB X 2		
TR409	2SC 1222 (2) (E,U)	NEC	VR403	Potentiometer BASS	P-2069	P-170227
TR410	2SC 1222 (2) (E,U)	NEC	/404	100 KB X 2		
TR411	2SC 1222 (E)	NEC	VR405	Potentiometer BALANCE	P-3068	P-170228
TR412	2SC 1222 (E)	NEC	/406	250K 1Z X 2		
TR501	2SA 750 (1) (E)	NEC	VR501	Trimmer 5KΩB	P-6358	P-170070
TR502	2SA 750 (1) (E)	NEC	VR502	Trimmer 5KΩB	P-6358	P-170070
TR503	2SA 750 (1) (E)	NEC	VR503	Trimmer 5KΩB	P-6358	P-170070
TR504	2SA 750 (1) (E)	NEC	VR504	Trimmer 5KΩB	P-6358	P-170070
TR505	2SC 1953 (R,S)	MATSUSHITA				
TR506	2SC 1953 (R,S)	MATSUSHITA				
TR507	2SB 536 (K,L)	NEC	VR601	Trimmer 5KΩB	P-6358	P-170070
TR508	2SB 536 (K,L)	NEC	VR602	Trimmer 5KΩB	P-6358	P-170070
TR509	2SD 261 (P,Q)	NEC	VR603	Trimmer 2KΩB	P-6501	P-170199
TR510	2SD 261 (P,Q)	NEC	VR604	Trimmer 100ΩB	P-6254	P-170143
TR511	2SC 945 (P,Q)	NEC	VR605	Trimmer 100ΩB	P-6254	P-170143
TR512	2SC 945 (P,Q)	NEC				
TR513	2SA 733 (P,Q)	NEC	VR1101	Potentiometer VOLUME		P-170339
TR514	2SA 733 (P,Q)	NEC	/2/3/4	200K 3B X 4		
TR515	2SD 381 (K,L)	NEC	/5/6	& 100K X 2		
TR516	2SD 381 (K,L)	NEC				
TR517	2SB 536 (K,L)	NEC	VR1201	Trimmer 50KΩB	P-6500	P-170206
TR518	2SB 536 (K,L)	NEC	VR1202	Trimmer 50KΩB	P-6500	P-170206
TR519	2SD 287 (A)or(C)(R,Q)	NEC	VR1203	Trimmer 10KΩB	P-6351	P-170202
TR520	2SD 287 (A)or(C)(R,Q)	NEC				
TR521	2SB 539 (A)or(C)(R,Q)	NEC				
TR522	2SB 539 (A)or(C)(R,Q)	NEC				
TR523	2SC 536 (H)	SANYO				
TR524	2SC 536 (H)	SANYO				
TR601	2SD 571 (K,L) or 2SC 2003 (K,L)	NEC NEC				
TR602	2SC 1399 (E,F)	NEC				
TR603	2SA 733 (P,Q)	NEC				
TR604	2SC 945 (P,Q)	NEC				
TR605	2SC 945 (P,Q)	NEC				
TR701	2SD 325 (E)	SANYO				
TR702	2SD 325 (E)	SANYO				
TR703	2SB 511 (E)	SANYO				
TR1001	2SC 945 (P,Q)	NEC				
TR1002	2SC 945 (P,Q)	NEC				
TR1003	2SC 945 (P,Q)	NEC				
TR1004	2SC 945 (P,Q)	NEC				
VARIABLE RESISTORS						
Ref. No.	Description	R/S Part No.	Mfr's Part No.			
VR201	Trimmer 50KΩB	P-6153	P-170037			
VR202	Trimmer 1KΩB	P-6152	P-170036			
VR203	Trimmer 5KΩB	P-6358	P-170070			
VR204	Trimmer 50KΩB	P-6153	P-170037			

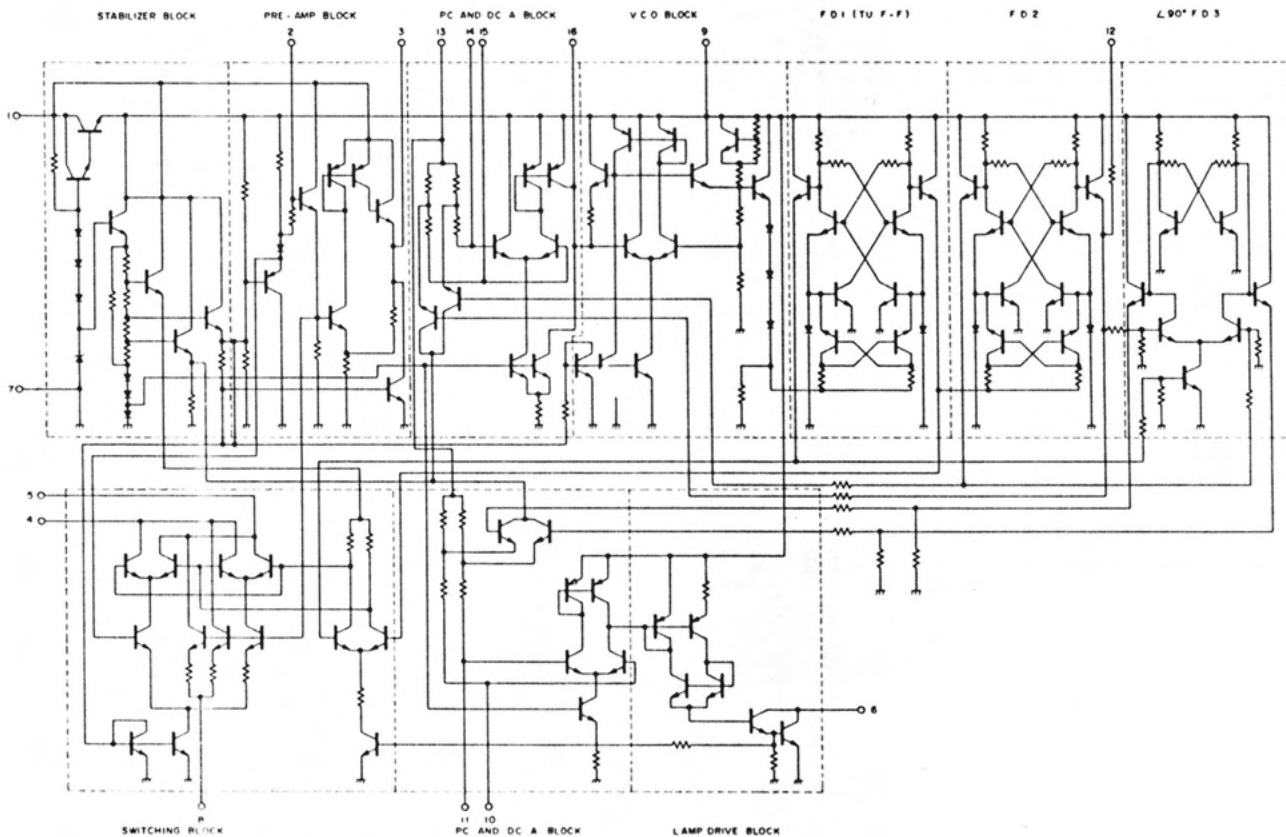
(26) EXPLODED VIEW PARTS LIST

Ref. No.	Description	R/S Part No.	Mfr's Part No.	Ref. No.	Description	R/S Part No.	Mfr's Part No.
1	Power Transformer	TA-0579	P-100384	53	Antenna Holder (B)	HB-6371	P-410139
2	Power Transformer Bracket	HB-5067	P-410940	54	Volume Control		P-170339
3	Rectifier Bracket	HB-7697	P-411472	55	Headphone Jack	J-0444	P-190011
4	Rectifier (S 15VB)	DX-1040		56	Watt Meter (R)	M-0312	P-230048
5	Lug type Electrolytic Capacitor (15000 μ F)		P-220025 or P-220029	57	Watt Meter (L)	M-0313	P-230049
6	Ground Board for Capacitors	HB-5069	P-410956	58	Tuning Meter	M-0314	P-230047
7	Rotary Switch	S-1226	P-180213	59	Temperature Protector	HB-6880	P-290018
8	Reinforced Plate for Transformer		P-411054	60	Reflector Plate		P-410939
9	Push Switch A	S-7282	P-180211	61	Protector Holder	HB-7684	P-411481
10	Push Switch B	S-0853	P-180297	62	AC Cord		P-310090
11	Dial Scale Plate	D-5273	P-411084	63	AC Cord Stopper	HB-0598	P-480010
12	Front Chassis	Z-2918	P-410931	64	AC Outlet	J-6434	P-190098
13	Headphone Bracket	HB-5070	P-410932	65	Insulator Board	HB-6378	P-480148
14	Front Side Bracket (R)	HB-5071	P-410933	66	Fuse Holder	HB-6378	P-260011
15	Front Side Bracket (L)	HB-5072	P-410934	67	Relay Assembled P.C.B.	X-7238	U-25053
16	Tuning Bracket	HB-5073	P-410942	68	Bracket for Relay P.C.B.	HB-7685	P-411006Y
17	Tuning Holder	HB-6376	P-411049	69	Protector & Meter Assembled P.C.B.	X-7754	U-23099
18	Dial Scale	G-0274	P-640144	70	P.C.B. Supporter		
19	Dial Side Bracket (R)	HB-5074	P-710095	71	Tape Switch Assembled P.C.B.	X-7239	U-25052
20	Dial Side Bracket (L)	HB-5075	P-710096	72	Lamp P.C.B. (A)		P-200547
21	Lever Switch Bracket	HB-5076	P-410935	73	Front End Ass'y	X-7747	U-11018
22	Selector Panel Ass'y	Z-4076	P-700308	74	AM/FM IF & MPX Assembled P.C.B.	X-7748	U-12041
23	Tuning Meter Bracket	HB-5078	P-410943	75	Pre Amp Assembled P.C.B.	X-7750	U-14096
24	Tuning Meter Spring	RB-5690	P-440100	76	Tone Amp Assembled P.C.B.	X-7751	U-14097
25	Pointer Guide Ass'y	D-1191	P-450050	77	Main Amp Assembled P.C.B.	X-7752	U-16075
26	Tuning Shaft Ass'y	D-3206	P-420248	78	Power Supply Assembled P.C.B.	X-7753	U-17055
27	Tuning Collar	HB-5079	P-610577	79	Balun Coil	CA-2942	P-110012 or P-110098
28	Shield Plate for Push Switch	HB-5080	P-410936	80	Balun Coil P.C.B.	X-4972	P-200244
29	Insulator for Shield Plate	HB-5088	P-690181	81	AM Bar Antenna	CA-0616	P-110065
30	Sub-Pulley Bracket (A)	HB-5082	P-410944	82	4P Antenna Terminal Board		P-320218
31	Sub-Pulley Bracket (B)	HB-5083	P-410945	83	14P Input Terminal Board	J-0965	P-190114
32	Sub-Pulley Bracket (C)	HB-5084	P-410946	84	4P RCA Pin Terminal (MAIN IN-PRE OUT)	J-4473	P-190100
33	Sub-Pulley Bracket (D)	HB-5085	P-410947	85	4P RCA Pin Terminal (SPEAKER)	J-4304	P-190041
34	Sub-Pulley Bracket (E)	HB-5086	P-410948	86	DIN Jack	J-0747	P-190036 or P-190126
35	Sub-Pulley Bracket (F)	HB-5087	P-410949	87	8P Speaker Terminal	J-4561	P-320215
36	Sub-Pulley	D-0385	P-610471	88	GND Terminal	HD-1305	P-420284
37	Number Plate	HB-6879	P-730184	89	Front Panel Ass'y	Z-4079	P-700307
38	Dial Pulley	D-0288	P-610239	90	Knob (197)(BASS & TREBLE)	K-2294	P-650197
39	Dial Spring	RA-5847	P-440014	91	Knob (198)(BASS & TREBLE)	K-2295	P-650198
40	Hook			92	Volume Knob (223)	K-2296	P-650223
41	Dial String			93	Tuning Knob (199)	K-2301	P-650199
42	Rubber		P-680136	94	Selector and Balance Knob (196)	K-2297	P-650196
43	Main Chassis (A) Ass'y		P-400196	95	Push Knob (200)	K-2298	P-650200
44	Main Chassis (B)		P-400201	96	Power Push Knob (202)	K-2299	P-650202
45	Main Chassis Side Board (R)		P-400197	97	Lever Knob (201)	K-2300	P-650201
46	Main Chassis Side Board (L)		P-400198	98	Blind Sheet for Push Switch	HB-5100	P-660126
47	Chassis Supporter	HB-6375	P-411051	99	Side Cabinet Bracket	HB-6373	P-411048
48	Snap Bushing	HB-5063	P-610430	100	Side Cabinet (R)	Z-2922	P-620061
49	Reinforced Board for Chassis	HB-5088	P-410952	101	Side Cabinet (L)	Z-2923	P-620062
50	Back Panel	Z-4078	P-411468	102	Top Cover with Ventilation Board	Z-3470	P-410926
51	Back Panel Bracket	HB-5089	P-410938	103	Bracket for DOLBY P.C.B.	HB-7073	P-410609
52	Antenna Holder (A)	HB-6370	P-410138				

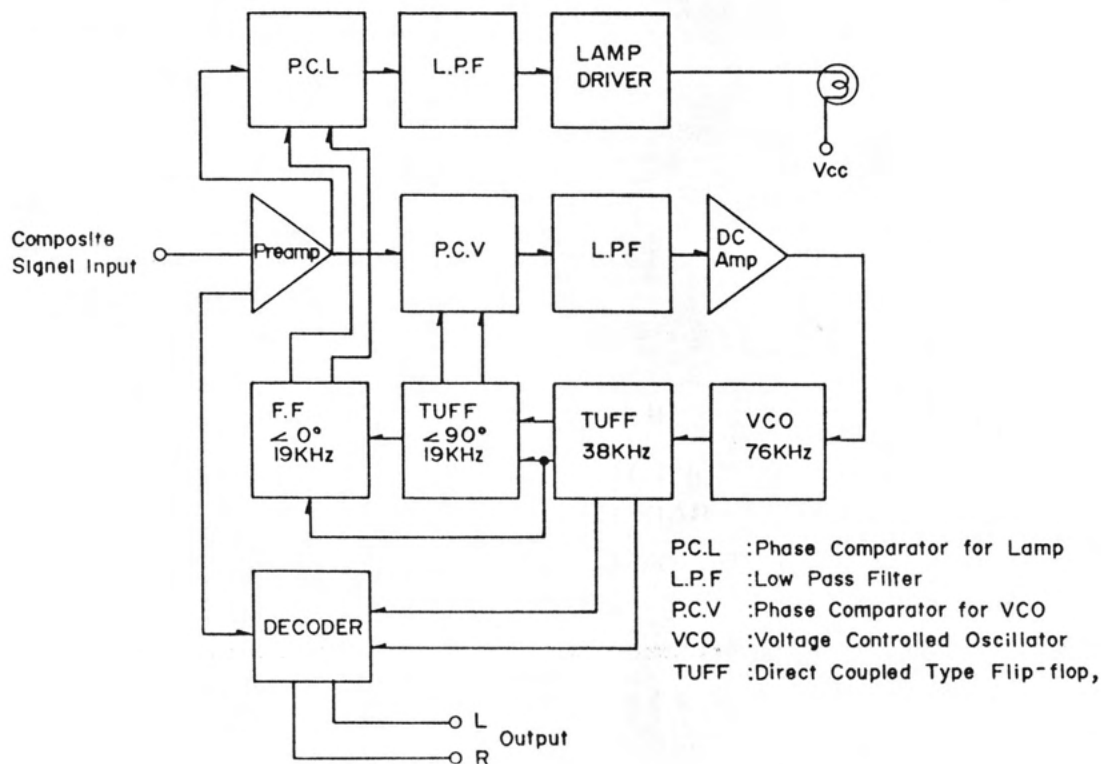
Ref. No.	Description	R/S Part No.	Mfr's Part No.	Ref. No.	Description	Mfr's Part No.
104	DOLBY Assembled P.C.B.	X-7749	U-25104	W 4	Washer (Black) 4W	
105	Screw Cover	HB-5105	P-610397	SW1	Spring Washer 4SW	
106	Lug Terminal (1L4P)	HB-5098	P-320093	N 1	Nut 4N	
107	Panel Bracket (R)	HB-5107	P-410927	N 2	Nut of Outside Cover (Black) 4N	
108	Panel Bracket (L)	HB-5108	P-410928	N 3	Nut 3N	
109	Foot	F-0205	P-610428	R 1	Blind Rivet (YB-429)	
110	Bottom Cover	Z-2924	P-410929	R 2	Blind Rivet (YB-423)	
111	Cushion Seal for Top Cover (A)	HB-7686	P-480146	R 3	Blind Rivet (YB-340)	
112	Cushion Seal for Top Cover (B)	HB-7687	P-480147	R 4	Blind Rivet (YB-320) (Black)	
113	Lamp P.C.B. (small) (B)		P-200325			
114	Wedge Lamp with Socket	L-0690	P-240076			
115	Fuse Type Lamp	L-0864	P-240091			
116	Fuse Type Lamp Holder	F-1013	P-260012			
117	Lamp Cover	HB-2881	P-680091			
118	Lamp Cover Plate	HB-7679	P-411467			
119	Lamp with Lead	L-0717	P-240090			
120	Dial Reflector	HB-5064	P-610429			
121	Dial Reflector Plate	HB-5065	P-410951			
122	Watt Meter Bracket	HB-5066	P-410954			
123	Wire Stay	HB-5096	P-450049			
124	Joint Pin	HB-5097	P-190105			
125	Ground Lug					
126	Wire Holder					
127	Label for Transformer	HB-7680	P-810487			
HARDWARE						
Ref. No.	Description	Mfr's Part No.				
S 1	Screw 4 X 8 P					
S 2	Bind Tapping Screw 3 X 8 BT-2					
S 3	Tapping Tite Screw 4 X 20 BT-2					
S 4	Screw with Lock Washer Assembly 3 X 5 BT-2					
S 5	Bind Tapping Screw 3 X 5 BT-2					
S 6	Bind Tapping Screw 3 X 6 BT-2					
S 7	Screw with Spacer 3 X 9 X 3	P-420029				
S 8	Screw with Lock Washer Assembly 3 X 8 P					
S 9	Screw (Black) 4 X 37 P					
S10	Screw (Black) 4 X 35 P					
S11	Screw with Spring Washer 3 X 6 P					
S12	Wood Screw 3 X 10 PW					
S13	Screw with Lock Washer Assembly (Black) 3 X 8 P					
S14	Screw with Lock Washer Assembly (Black) 4 X 20 P					
S15	Tapping Screw 4 X 16 BT-2					
S16	Screw with Lock Washer Assembly 4 X 8 P					
S17	Bind Tapping Screw 3 X 16 BT-2					
S18	Bind Tapping Screw 3 X 8 BT-2					
W 1	Washer 4W					
W 2	Toothed Lock Washer 4W					
W 3	Washer 3W					

(27) IC INTERNAL DIAGRAMS (LA 1230, LA 3350 & HA 11226)

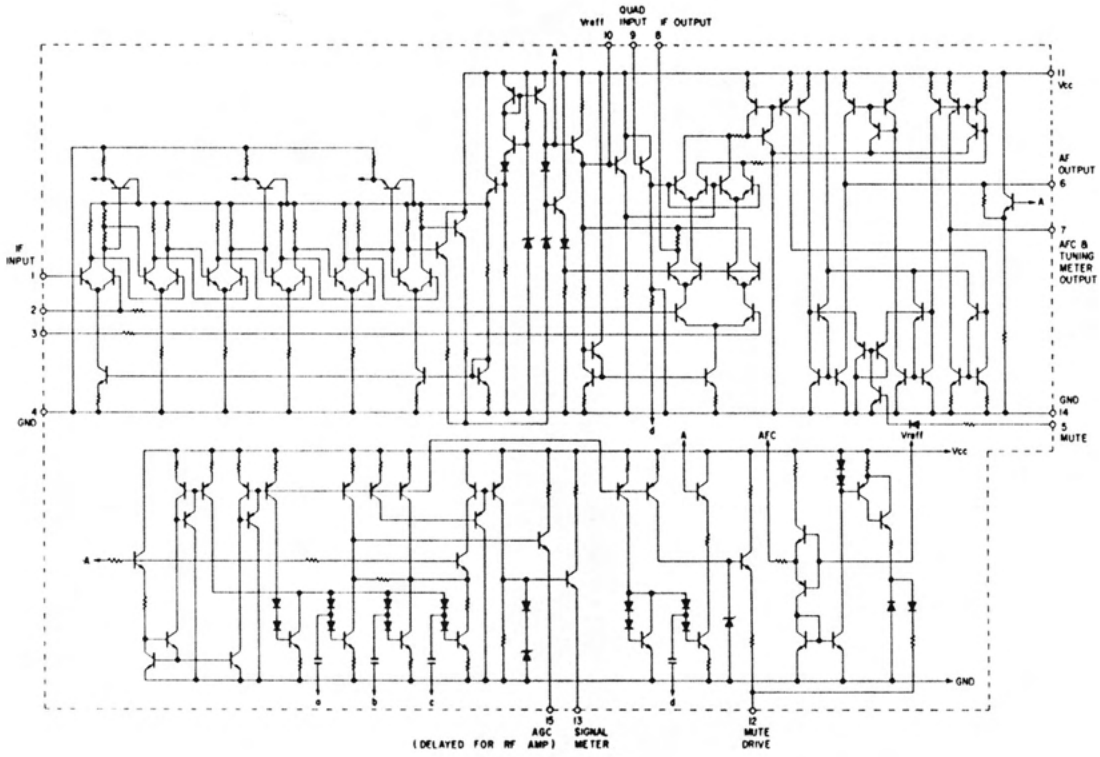
LA 3350



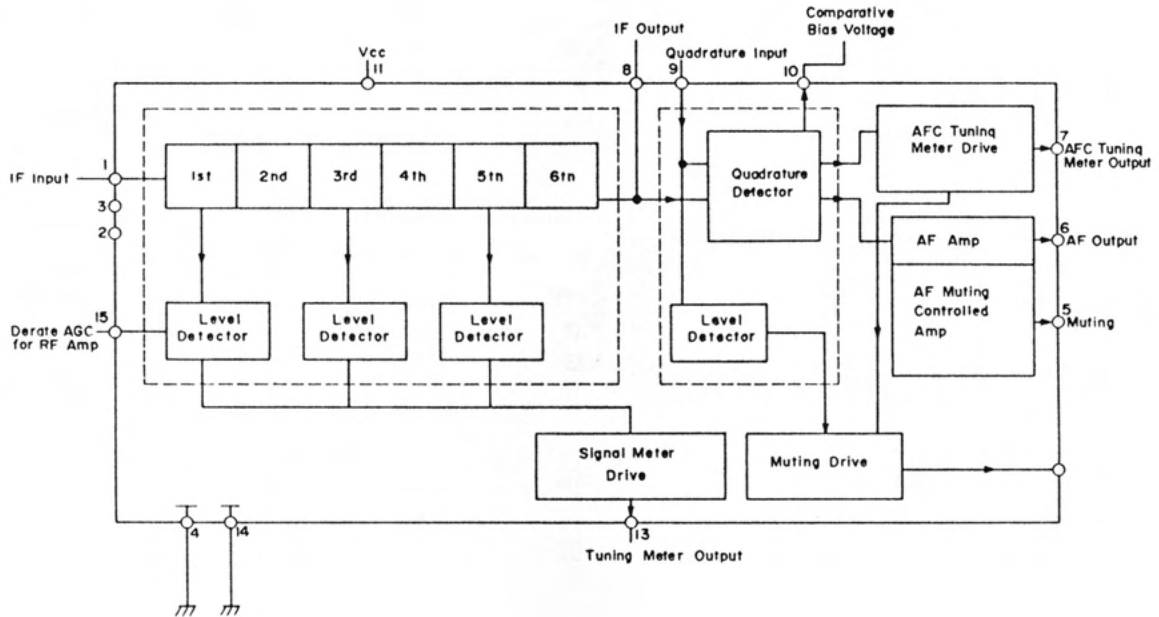
LA 3350 BLOCK DIAGRAM



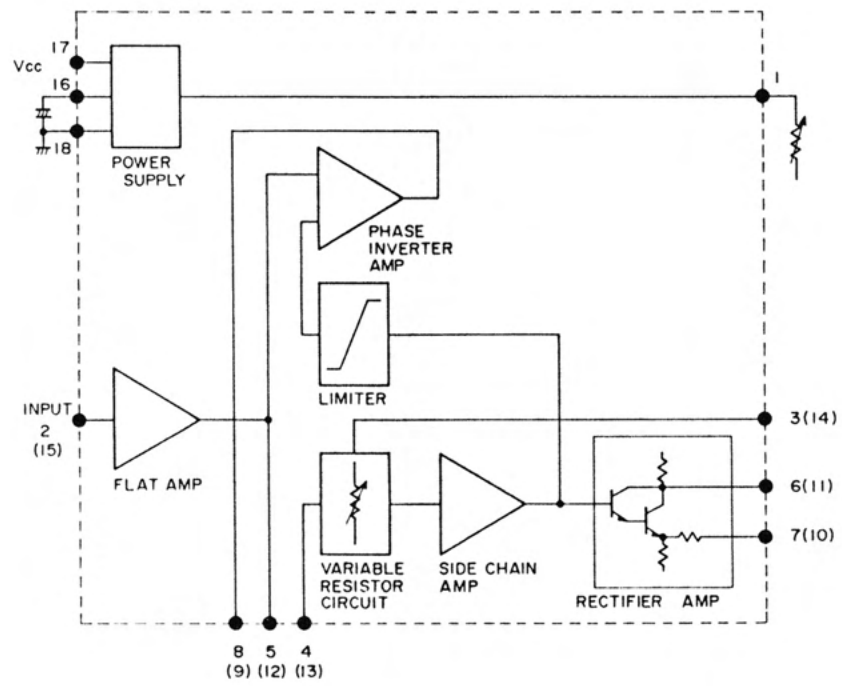
LA 1230



LA 1230 BLOCK DIAGRAM



HA 11226 BLOCK DIAGRAM



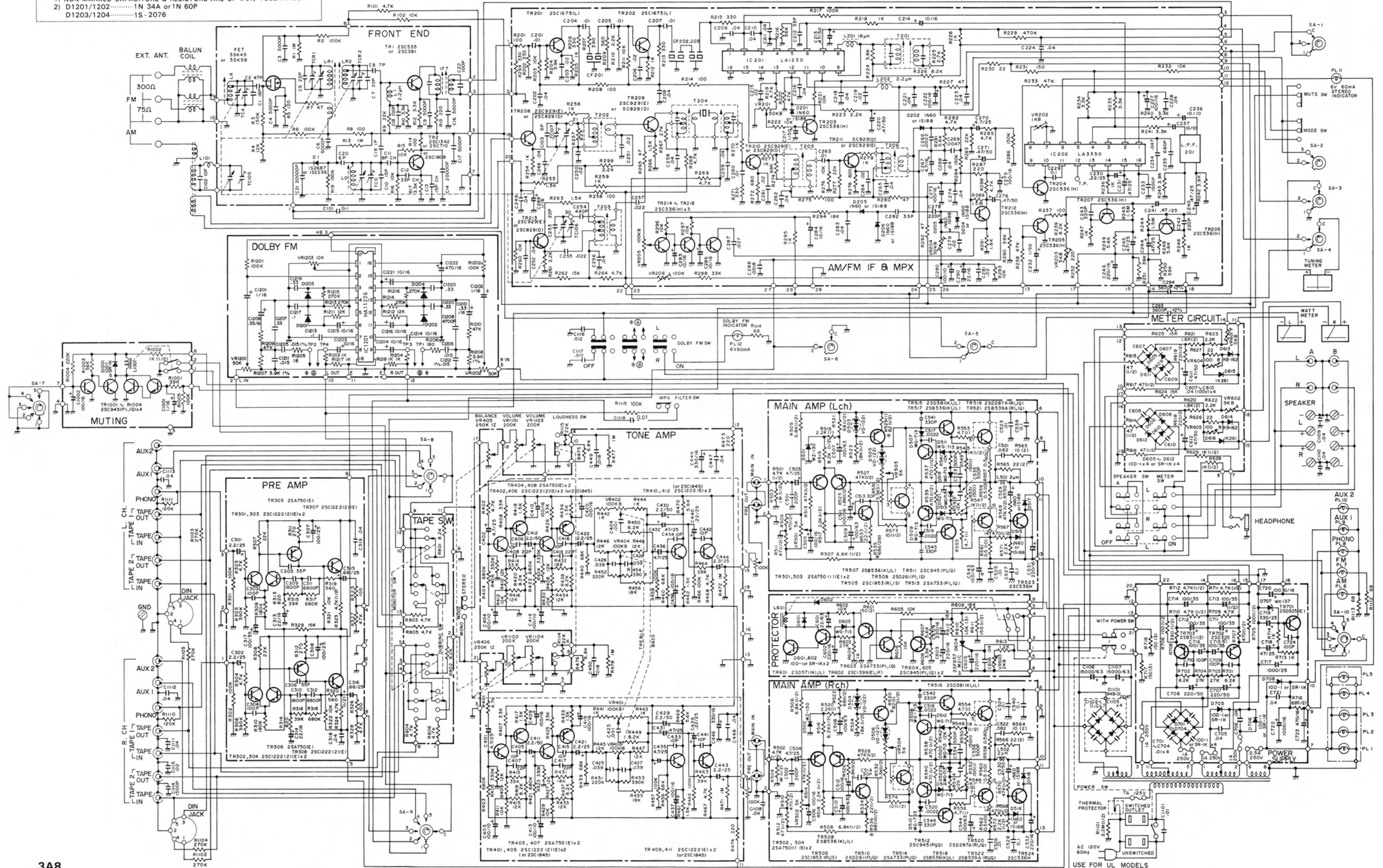
SCHEMATIC DIAGRAM

STA-2000D Cat. No. 31-2084

- NOTE
- 1) SA-1-SA-10 SELECTOR SWITCH 1-AM, 2-FM, 3-PHONO, 4-AUX-1, 5-AUX-2.
 - 2) ALL RESISTANCE VALUES ARE INDICATED IN "OHM" (K=10³OHM, M=10⁶OHM).
 - 3) ALL CAPACITANCE VALUES ARE INDICATED IN "μF" (P=10⁻⁶μF).

IN DOLBY FM UNIT.

- 1) NON-MARKED CAPACITORS & RESISTORS ARE OF ±5% TOLERANCE.
- 2) D1201/1202.....1N 34A or 1N 60P
- 3) D1203/1204.....1S-2076



EXPLODED VIEW

