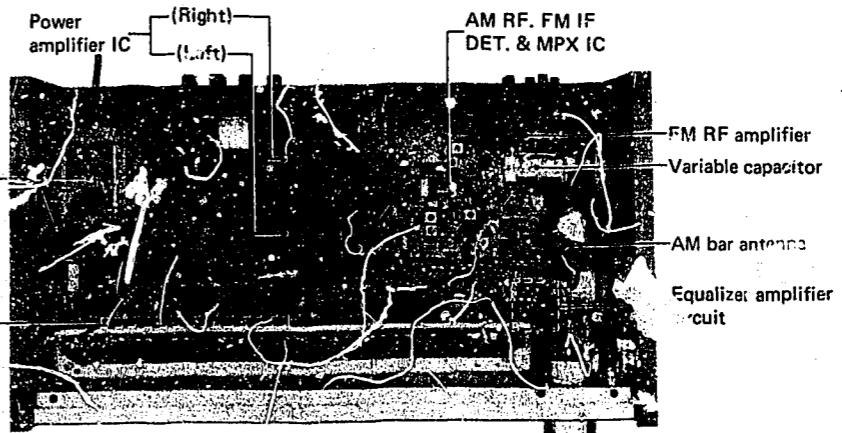
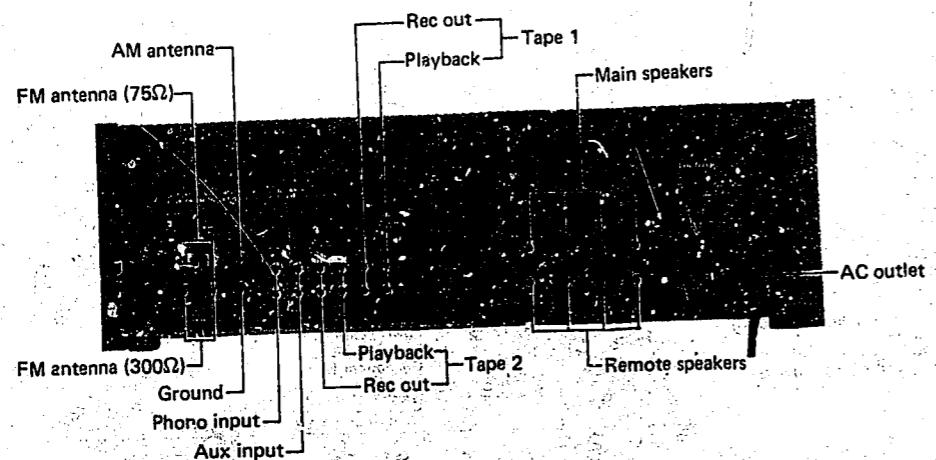
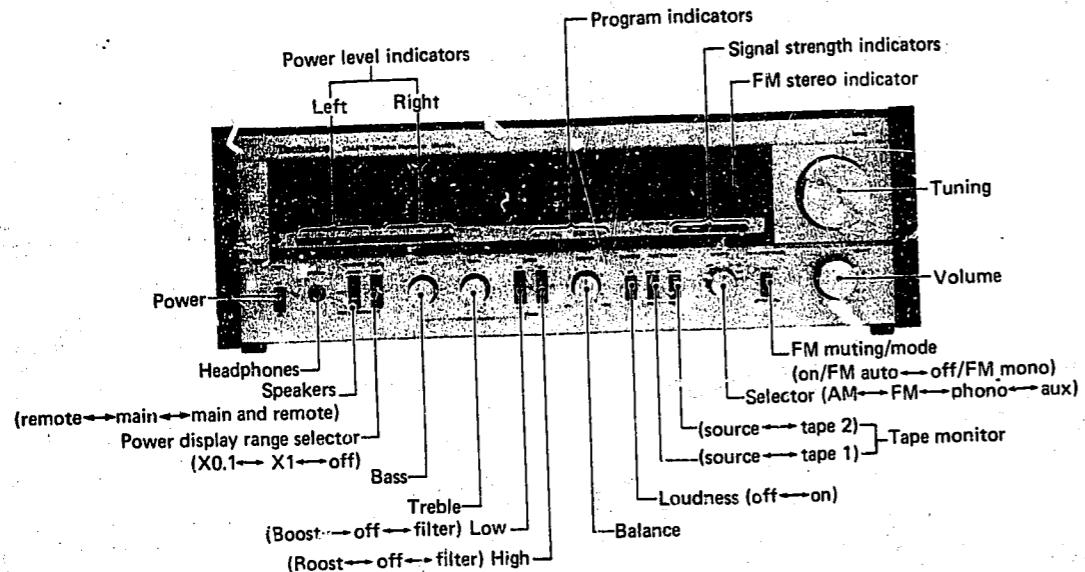




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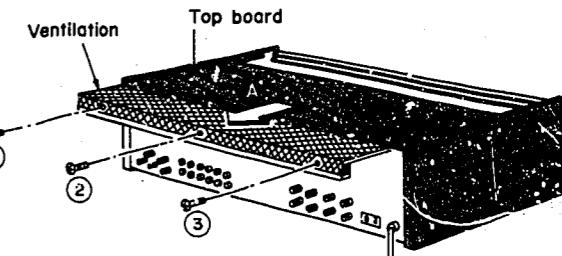
## **■ LOCATION OF CONTROLS**



## **■ DISASSEMBLY INSTRUCTIONS**

#### \* How to remove the top board

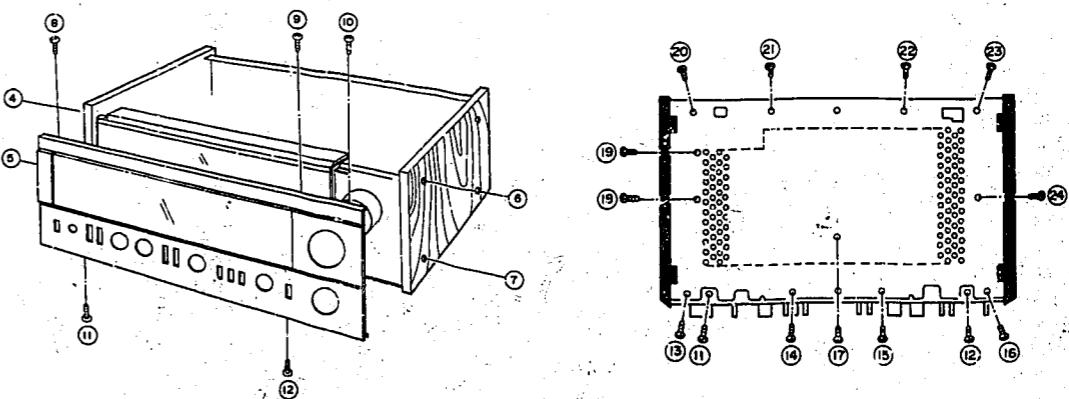
1. Remove the 3 setscrews (Fig. 1 : ① ~ ③) holding the top board and ventilation.
  2. Move the top board and ventilation slightly toward the rear of the unit (Fig. 1 : ④).



[Fig. 1]

#### \* How to remove the front panel and the bottom board

1. Loosen the 4 setscrews (Fig. 2 : ④ ~ ⑦) holding the side boards.
  2. Remove the 5 setscrews (Fig. 2 : ⑧ ~ ⑫) holding the front panel and remove the 2 setscrews (Fig. 3 : ⑯, ⑰) holding the bottom board.
  3. Pull the front panel outward from the front of the unit.
  4. To remove the bottom board, remove the 12 setscrews (Fig. 3 : ⑯ ~ ㉑) holding the bottom board.

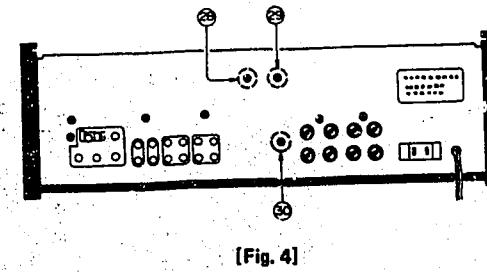


[Fig. 2]

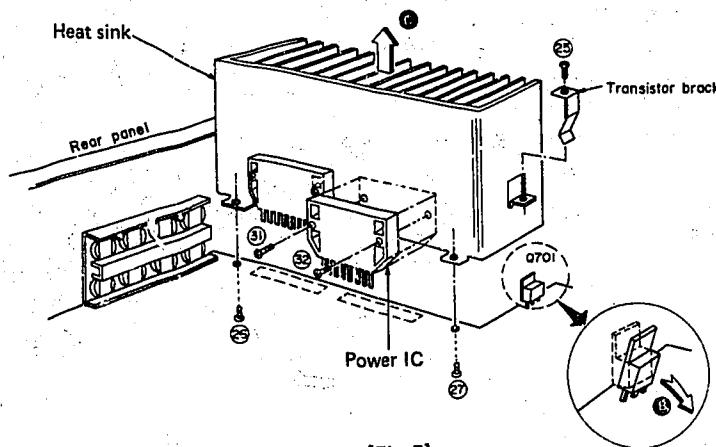
SA-401

**\* How to remove the power IC**

1. Remove the top board and bottom board. (Refer to the sections "How to remove the top board" and "How to remove the front panel and the bottom board".)
2. Remove the solder of power IC for both Lch and Rch.
3. Remove the transistor bracket setscrew (Fig. 5 : ⑩) to detach the transistor bracket. Unsolder the transistor Q701 and bend it down in the direction of the arrow ⑪. (Refer to Fig. 5.)
4. Remove the 2 setscrews (Fig. 5 : ⑫, ⑬) at the bottom of the heat sink and the 3 setscrews (Fig. 4 : ⑭ ~ ⑯) at the rear panel, and then remove the heat sink along with the power IC in the direction of the arrow ⑮. (Refer to Fig. 5.)
5. Remove the 2 setscrews (Fig. 5 : ⑰, ⑱) used to secure the power IC on the heat sink, and then pull the power IC.
6. When mounting the power IC, apply silicone compound (or equivalent heat diffuser) to the rear side of power IC, and then follow the steps 1 ~ 5 reversely.



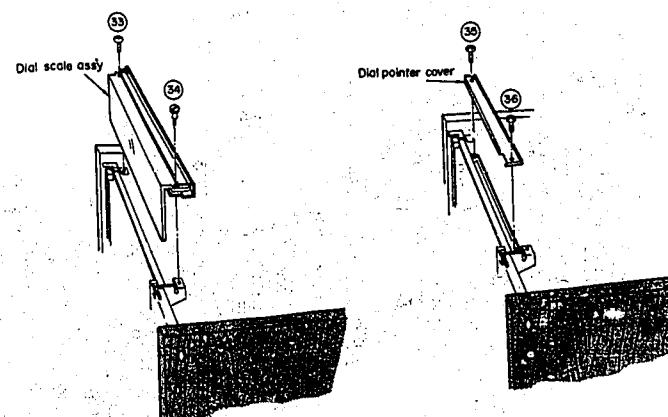
[Fig. 4]



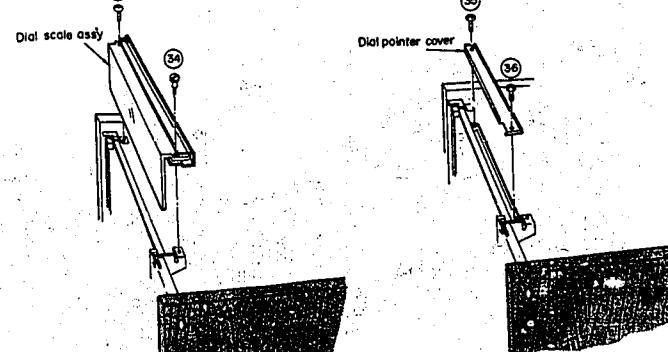
[Fig. 5]

**• How to remove the LED indicator P.C.B. and LED indicator drive circuit P.C.B.**

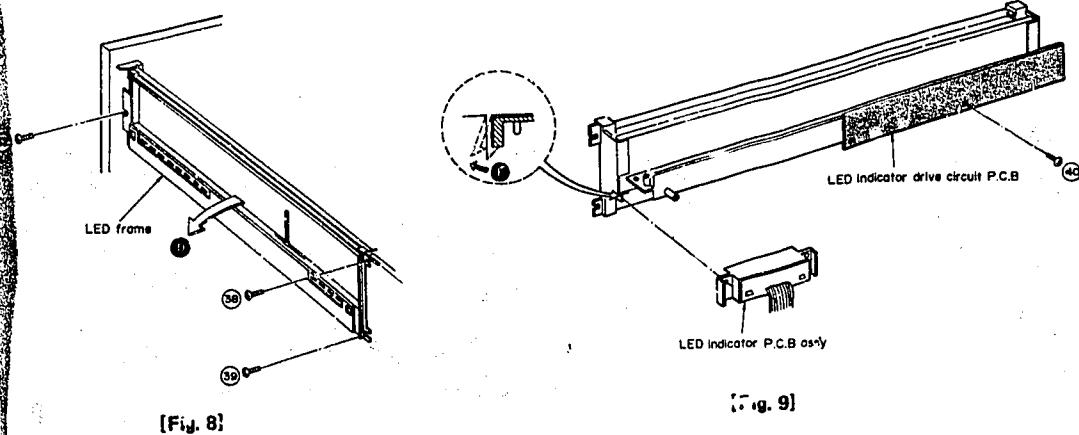
1. Remove the top board (Refer to the section "How to remove the top board".)
2. Remove the 2 setscrews (Fig. 6 : ⑲, ⑳) holding the dial scale ass'y and remove the dial scale ass'y.
3. Remove the 2 setscrews (Fig. 7 : ㉑, ㉒) holding the dial pointer cover and remove the dial pointer cover.
4. Remove the 3 setscrews (Fig. 8 : ㉓ ~ ㉕) which fasten the LED frame in the direction of the arrow ㉖ (Fig. 8).
5. The LED indicator P.C.B. ass'y is secured with the lug projected from the LED frame. So, bend the lug down (㉗ in Fig. 9) to remove the LED indicator P.C.B.
6. Remove the setscrew (Fig. 9 : ㉘) which fastens the LED indicator drive circuit P.C.B. Then the LED indicator drive circuit P.C.B. can be detached.
7. When re-assembling, reversely follow the steps 1 through 7.



[Fig. 6]



[Fig. 7]

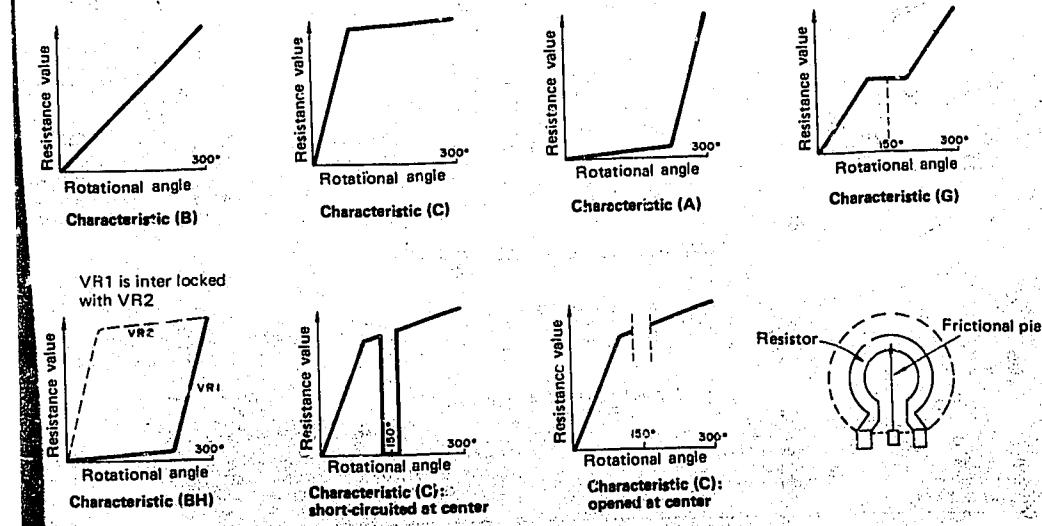


[Fig. 8]

[Fig. 9]

**VARIABLE RESISTORS****• Alteration of resistance values according to the rotational angles of variable resistors**

Alteration characteristics as shown below are often used for sets. All are intended to keep the frequency response of the set at optimum levels, and are used according to the types of circuits. For example, characteristic (B) is used for sound volume adjustment; (A) and (C) are for bass and treble sound quality adjustment; (G) is for medium sound quality adjustment; and (BH) is for the adjustment of sound balance between the right and left. In the case of this unit, variable resistor with characteristic (C) which is short-circuited between its ends at rotational angle of 150° (center) is used for bass adjustment. Also, variable resistor with characteristic (C) whose resistance is zero at rotational angle of 150° (center) is used for treble adjustment.



## ALIGNMENT INSTRUCTIONS

- Notes:
1. Band selector switch . . . . . (AM (AM Alignment))
  2. FM muting & mode switch . . . . . (FM (FM Alignment))
  3. Fix the bottom board to chassis before adjustment.

4. Connect stereo modulator to FM-SG
5. Maintain line voltage at 120 volts.
6. 300Ω dummy antenna
7. Output of signal generator should be no higher than necessary to obtain an output reading.

AM/FM SIGNAL GENERATOR CONNECTION	DIAL FREQUENCY SETTING	INDICATOR (VTVM or SCOPE)	ADJUSTMENT POINTS	REMARKS
<b>AM ALIGNMENT</b>				
1. High side through 0.001μF to AM antenna trimmer terminal; (point A). Common to chassis.	450kHz (30% Mod. with 400Hz)	Point of non-interference	Connect AC VTVM or scope to "SPEAKER" terminals.	T201 (1st IFT) T202 (2nd IFT) Adjust the input frequency and adjustment points so that the output becomes maximum.
2. Fashion loop of several turns of wire and radiate signal into loop of receiver	600kHz (30% Mod. with 400Hz)	600kHz	Connect AC VTVM or scope to "SPEAKER" terminals.	L202 (OSC Coil) L201 (ANT Coll) Adjust for maximum output; Adjust L201 by moving coil bobbin along ferrite core.
3. Fashion loop of several turns of wire and radiate signal into loop of receiver.	1500kHz (30% Mod. with 400Hz)	1500kHz	Connect AC VTVM or scope to "SPEAKER" terminals.	CT5 (OSC Trimmer) CT4 (ANT Trimmer) Adjust for maximum output. Repeat steps 2 and 3.
<b>FM IF ALIGNMENT</b>				
4.	No-Signal.	Point of non-interference	Connect DC VTVM to TP102, TP103 terminals. (Refer to fig. 14)	T101 (DISCRI IFT) A <ul style="list-style-type: none"> <li>• FM muting/mode switch to "on/auto" position.</li> <li>• Adjust T101 (A) core so that voltage measured in signal mode is OV in 300mV range.</li> </ul>
<b>FM RF ALIGNMENT</b>				
5. Connect to FM 300Ω antenna terminal through 300Ω FM dummy antenna.	90MHz (100% Mod. with 400Hz) weak input	90MHz	Connect scope to "SPEAKER" terminals.	L5 (OSC Coil) L3 (RF DET Coil) L1 (ANT Coil)
6.	106MHz (100% Mod. with 400Hz) weak input	106MHz	Connect scope to "SPEAKER" terminals.	CT3 (OSC Trimmer) CT2 (RF DET Trimmer) CT1 (ANT Trimmer) <ul style="list-style-type: none"> <li>• Add weak input so that noise is included in the output wave form.</li> <li>• Make the adjustment so that the output wave form is vertically symmetrical. (Fig. 15)</li> <li>• Repeat the steps 5 and 6 until the frequency correctly matches the dial scale.</li> </ul>
<b>FM MONO DISTORTION ALIGNMENT</b>				
7. Connect to FM 300Ω antenna terminal through 300Ω FM dummy antenna.	100MHz (100% Mod. with 400Hz)	100MHz	Connect distortion meter to "SPEAKER" terminals.	T102 (DISCRI IFT) B <ul style="list-style-type: none"> <li>• Set the FM muting/mode switch to "on/auto" and then check step 4 in no signal mode.</li> <li>• If it is deflected, re-adjust A (primary side) of T101.</li> <li>• Adjust T102 core so that distortion of right and left channels are minimized.</li> <li>• Repeat steps (4) and (7).</li> </ul>
<b>LED SIGNAL METER LIGHT UP LEVEL ALIGNMENT</b>				
8. Connect to FM 300Ω antenna terminal through 300Ω FM dummy antenna.	100MHz (100% Mod. with 400Hz)	100MHz	Connect scope to "SPEAKER" terminals.	VR102 (LED LIGHT UP LEVEL) <ul style="list-style-type: none"> <li>• With weak input signal (noise produced) at 100MHz (100% Mod. with 400Hz) applied, make tuning so that the upper and lower wave forms are symmetrical.</li> <li>• With the input set at -45dB (signal generator at 57dB), adjust VR102 so that all the signal strength LED's light up.</li> </ul>
<b>FM MUTING LEVEL ALIGNMENT</b>				
9. Connect to FM 300Ω antenna terminal through 300Ω FM dummy antenna. Apply 16dB (6.3μV) to receiver.	100MHz (100% Mod. with 400Hz)	100MHz	Connect AC VTVM or scope to "SPEAKER" terminals.	VR101 (MUTING LEVEL) FM muting/mode switch to "on/auto". Adjust so that output can be obtained.
<b>FM MPX PILOT ALIGNMENT</b>				
<b>USING FREQUENCY COUNTER</b>		<b>USING ALTERNATE SYSTEM</b>		
1. 100MHz Non-modulated mono signal applied to set.	1. Apply stereo signal from generator or stereo station to receiver.			
2. FM muting/mode switch to "on/FM auto".	2. Adjust VR301 until stereo indicator lights up. Cement arm of VR301 as shown in fig. 16.			
3. Connect frequency counter to TP301 through resistor (100kΩ).				
4. Adjust VR301 to 19kHz, ± 30Hz.				

## SEPARATION ALIGNMENT

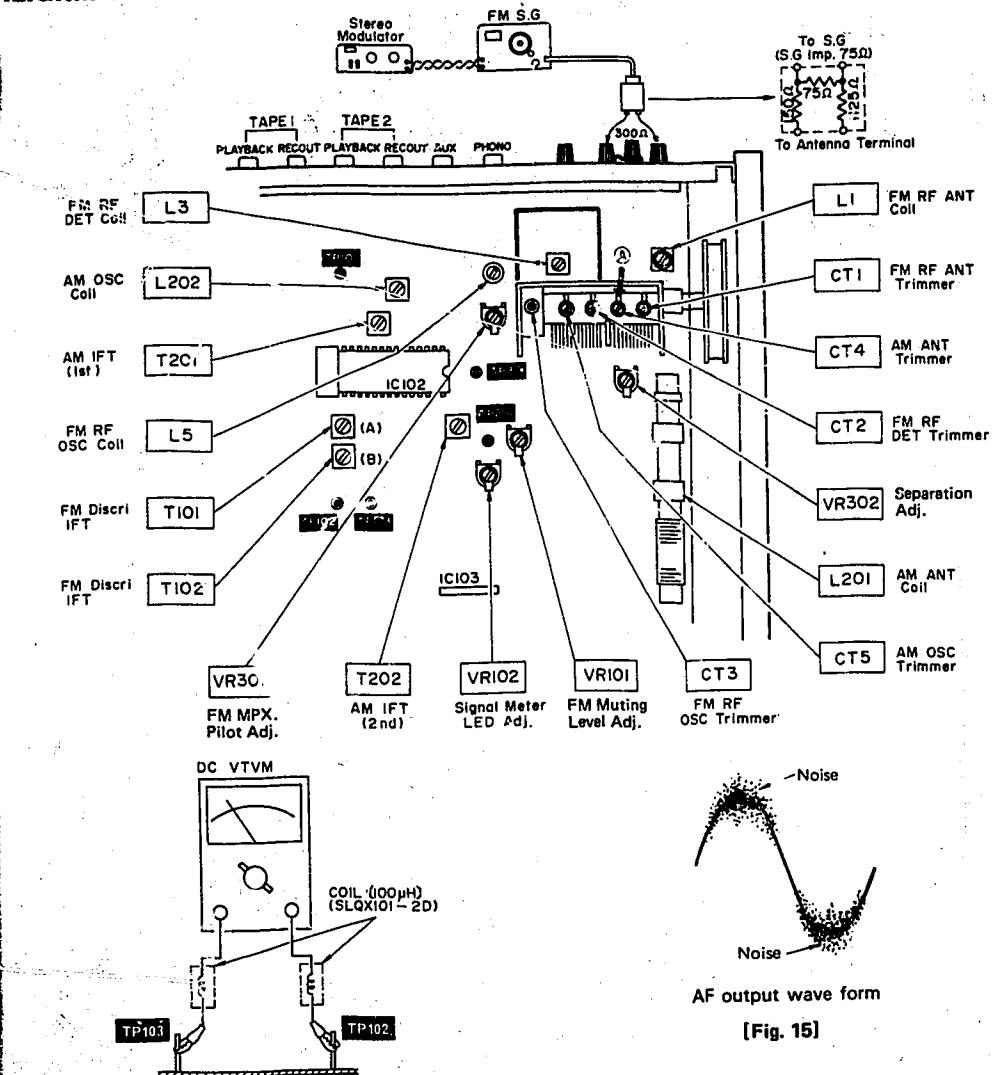
### PREPARATIONS

1. Addr 100MHz, 1kHz, 30% pilot 10% modulation, 60dB stereo signal to the receiver.
2. Connect AC VTVM or scope to speaker terminals through low pass filter. Refer to fig. 17.

### ADJUSTING PROCEDURE

1. FM muting/mode switch to "on/auto".
2. Adjust VR302 so that R output is minimized when stereo modulator is in L (Lch.modulation) mode and that L output is minimized in R mode.

## ALIGNMENT POINTS

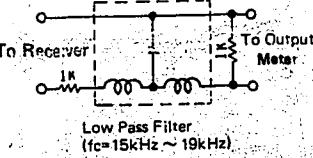


[Fig. 15]

[Fig. 14]

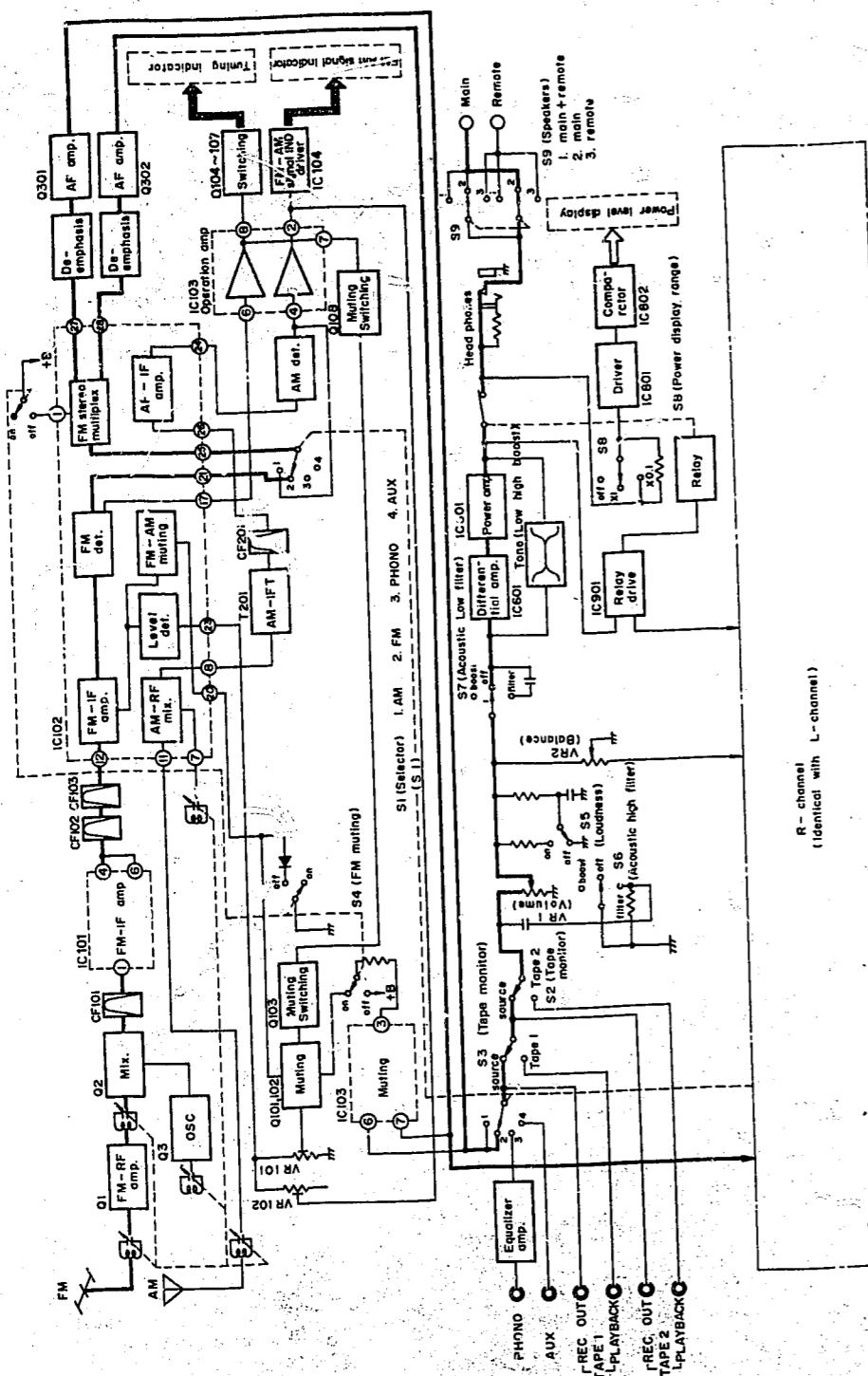
A - B, D - E: Stereo OFF Position.  
B - D: Stereo ON Position (Indicator Lighting).  
C: Adjust Point of Pilot Circuit.

[Fig. 16]

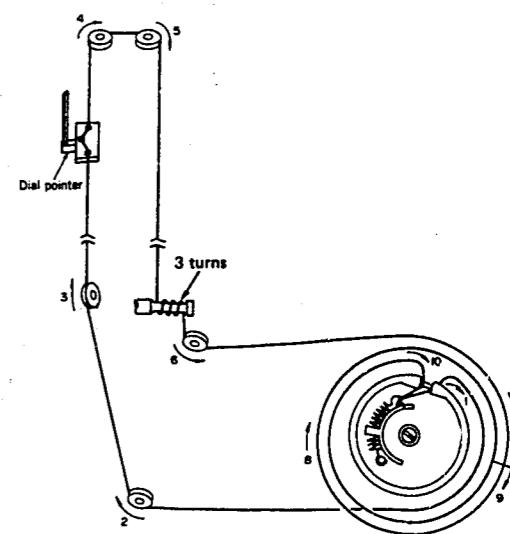


[Fig. 17]

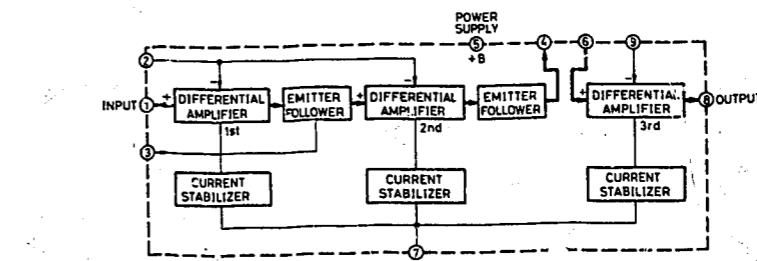
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**■ BLOCK DIAGRAM****■ DIAL CORD INSTALLATION GUIDE**

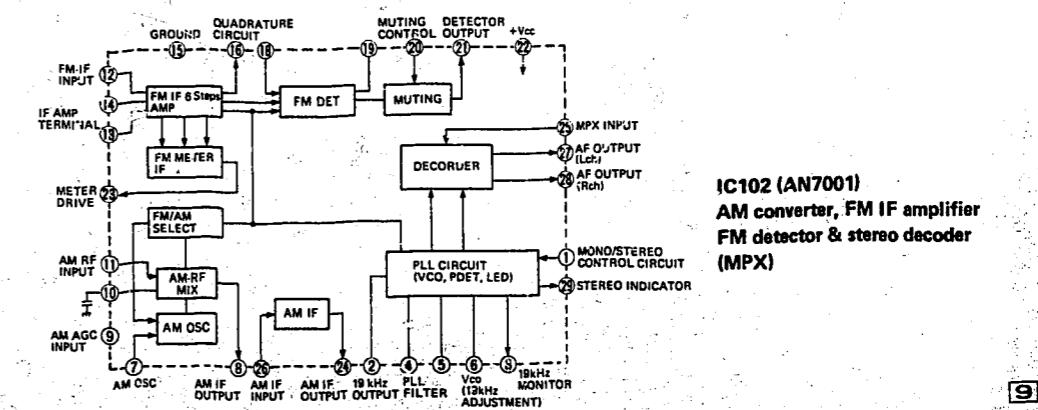
- \* For threading a fresh cord, proceed as follows.
- 1. Prepare a fresh cord more than 180cm (70-15/16") in length.
- 2. Bring the variable capacitor into a state where the drum is completely turned to the right (maximum capacity and lowest frequency for the variable capacitor.)
- 3. Direct the cord in the order from 1 to 10.
- 4. Stretch the cord in such a tension as the spring length is elongated by 1.5 times that of the original state.
- 5. Fix the knot of the cord with the adhesive.

**■ BLOCK DIAGRAM OF IC'S**

- \* This is the basic block diagram of the inside circuit of IC. In an actual circuit, there may be sometimes idle terminals or some different functions other than the basic circuit.

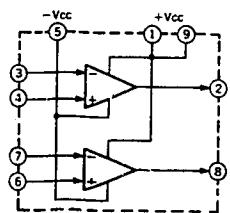


**IC101 (AN278)  
FM IF amplifier**

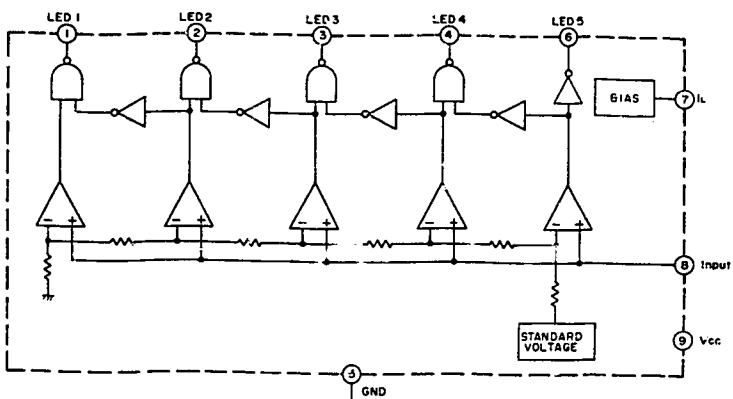


**IC102 (AN7001)  
AM converter, FM IF amplifier  
FM detector & stereo decoder  
(MPX)**

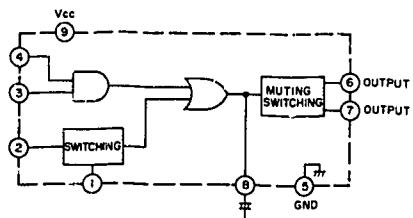
SA-401



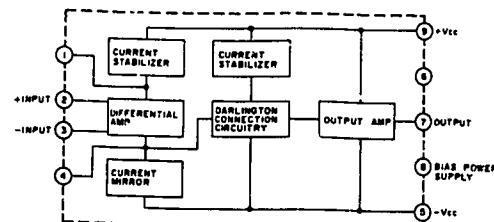
IC103, 801 (AN6551)  
Operation amplifier



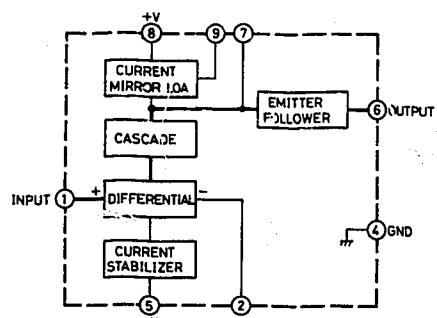
IC104 (AN6876)  
FM AM signal indicator driver



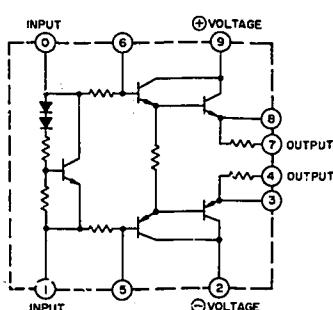
IC301 (AN6136)  
AF muting



IC401, 402 (SVITK7322F)  
Equalizer amplifier



IC601, 602 (AN7060F)  
Differential amplifier



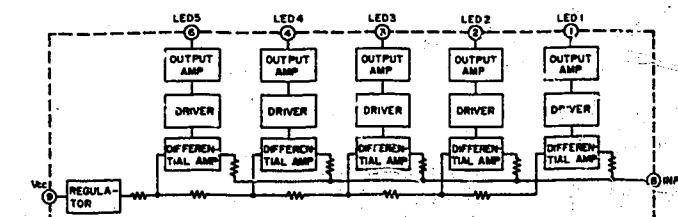
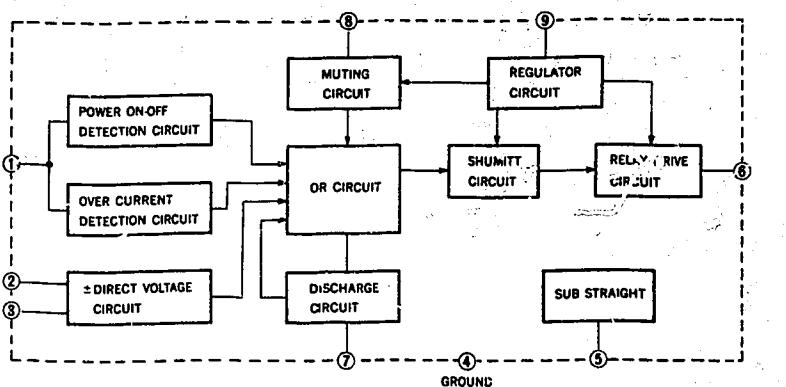
IC603, 604 (SVISTK1050K)  
Power amplifier

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SA-401

SA-401

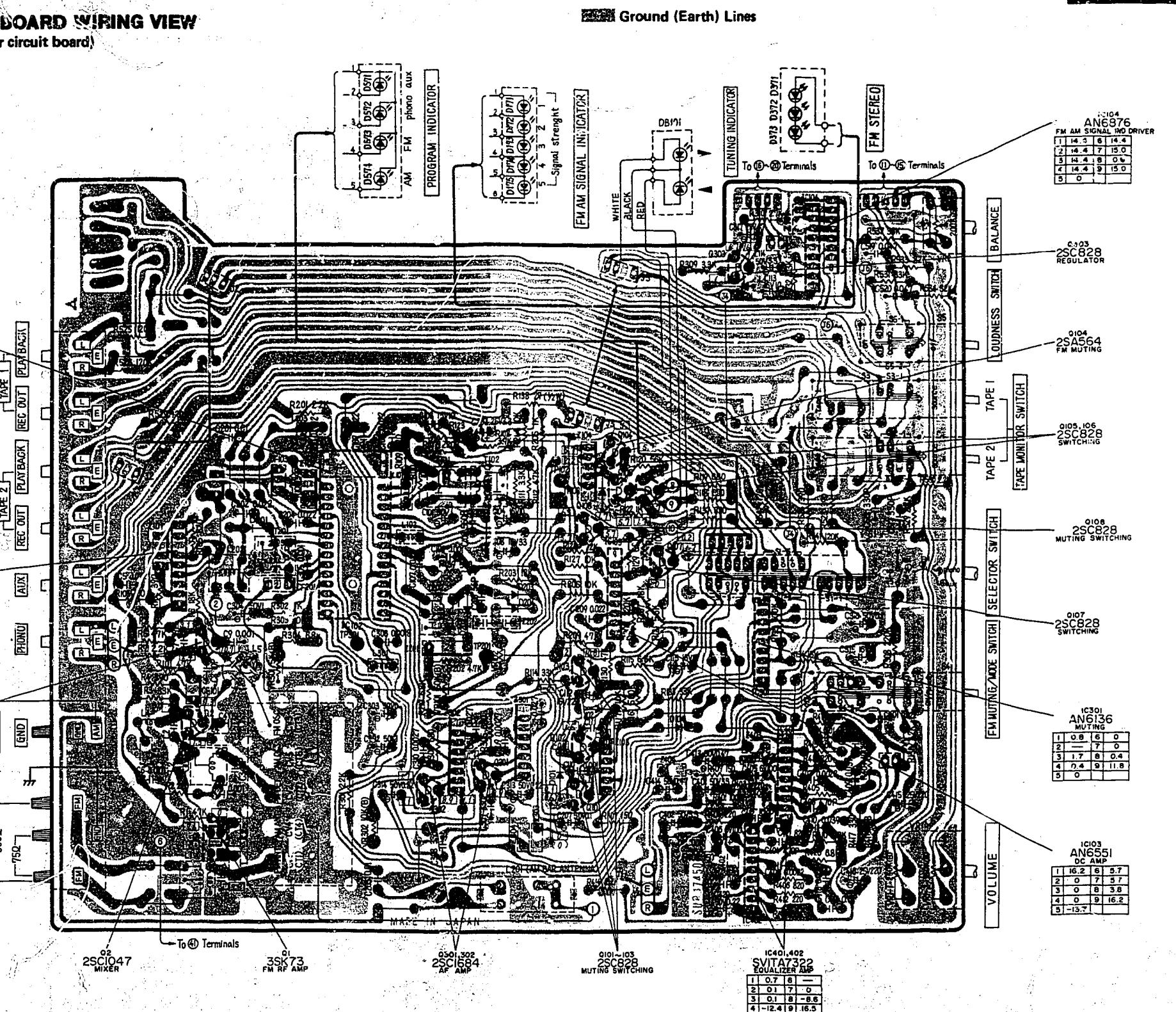
**PRINTED CIRCUIT BOARD WIRING VIEW**  
(FM/AM tuner and equalizer circuit board)

IC802, 803 (AN6875)  
LED comparatorIC901 (SVITA7317P)  
Speaker protection operation amplifier

IC102 AN7001 FM IF AMPLIFIER FM/IF AMP, FM DETECTOR & STEREO DECODER (IMP)	
FM	AM
1 11.1	16 5.6
2 3.9	17 5.6
3 4.9	5.4
4 2.3	19 5.2
5 1.5	20 0.6
6 5.3	21 4.5
7 0.9	22 11.6
8 2.7	11.7
9 5.7	24 11.6
10 3.2	25 7.0
11 0	26 2.2
12 3.9	27 3.5
13 3.9	28 3.5
14 3.9	29 0
15 0	0

IC103 AN278 1st, 2nd, 3rd IF AMP	
1 4.7	6 5.9
2 4.7	7 0
3 —	8 —
4 5.9	9 5.7
5 10.5	—

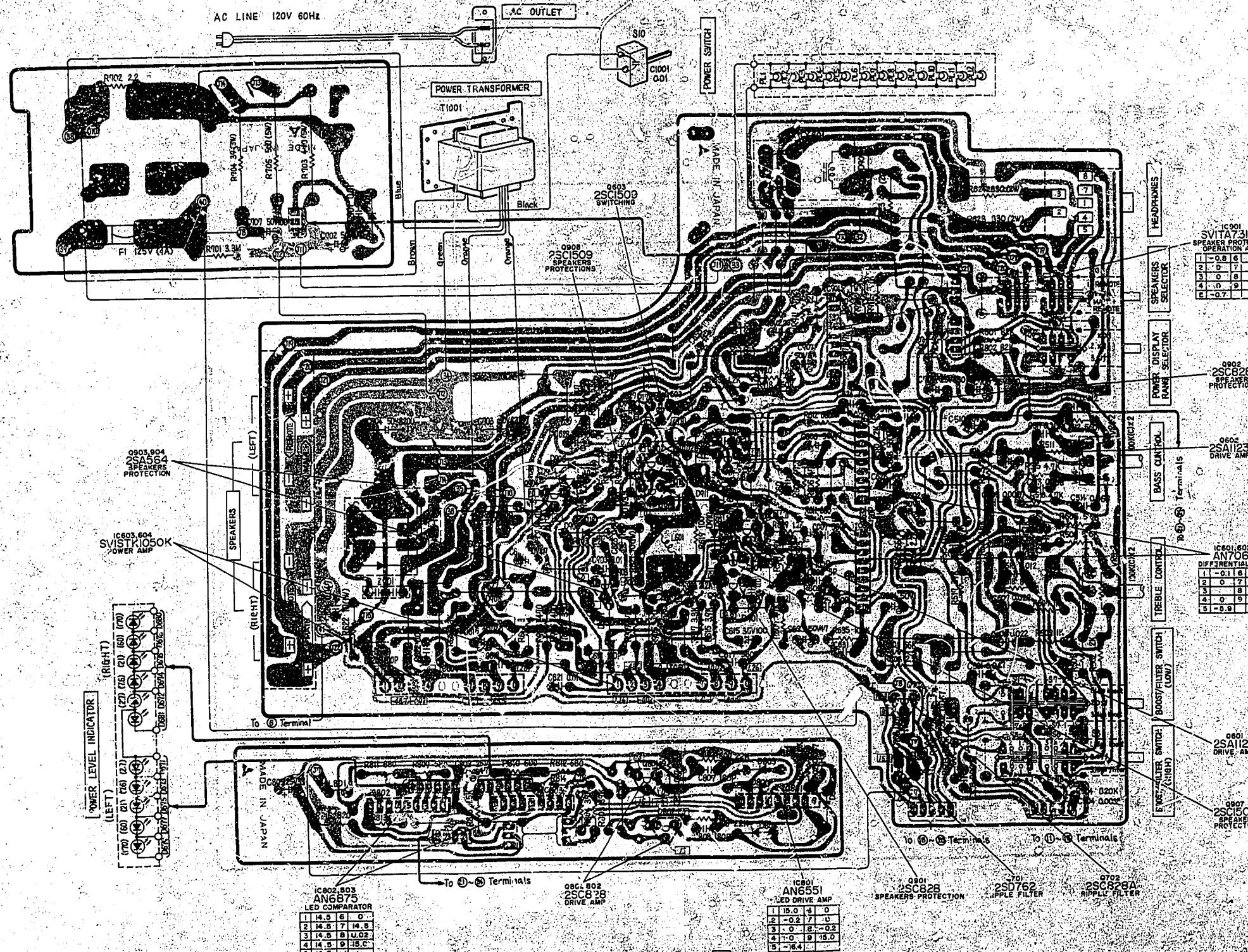
IC104 AN6876 FM AM SIGNAL NO DRIVER	
1 14.3	6 14.4
2 14.4	7 15.0
3 14.4	8 0.6
4 14.4	9 15.0
5 0	—



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## PRINTED CIRCUIT BOARD WIRING VIEW

(Tone, main amplifier, power supply and speaker protection circuit board)



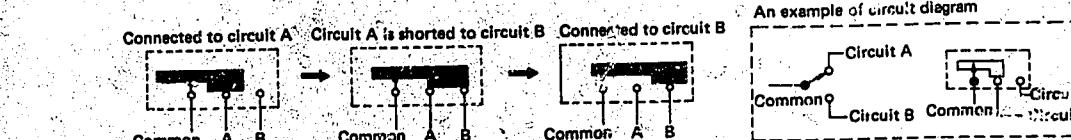
## **Ground (Earth) Lines**

- Notes:**

  1. **S1-1 ~ S1-8:** Selector switch in "FM" position.  
 ① AM → ② FM → ③ phono → ④ AUX
  2. **S2-1, S2-2:** Tape monitor switch in "SOURCE" position.  
 source → tape 2
  3. **S3-1, S3-2:** Tape monitor switch in "SOURCE" position.  
 source → tape 1
  4. **S4-1 ~ S4-3:** FM muting/mode switch "ON/FM AUTO" position.  
 on/FM auto → off/FM mode
  5. **S5-1, S5-2:** Loudness switch in "OFF" position.  
 off → on
  6. **S6-1 ~ S6-4:** Boost/filter switch (high) in "OFF" position.  
 ① high boost → ② off → ③ high filter
  7. **S7-1 ~ S7-4:** Boost/filter switch (low) in "OFF" position.  
 ① low boost → ② off → ③ low filter
  8. **S8:** Power display range selector switch, in "X1" position.  
 ① X0.1 → ② X1 → ③ off
  9. **S9:** Speaker selector switch in "MAIN" position.  
 ① remote → ② main → ③ main + remote
  10. **S10:** Power source switch in "ON" position.
  11. Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
  - [ ] Not apply signal to set end muting switch to OFF condition.
  - ( ) AM signal reception.
  12. → AF signal lines   → FM signal lines   → AM signal lines.

Shorti

This unit uses a shorting switch. As illustrated below, the circuit is shorted to the next circuit without being opened. In the circuit diagram, the shaded area represents the common terminal.

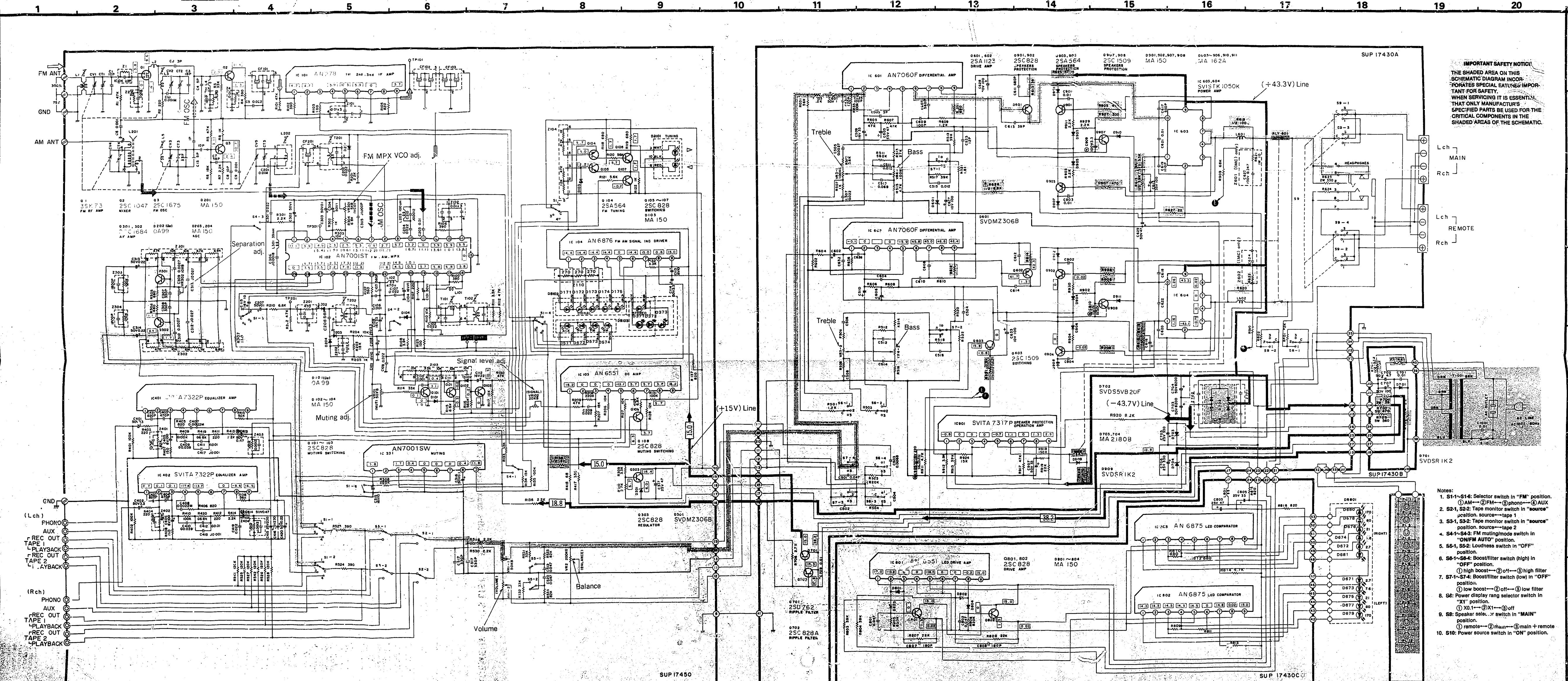


■ TERMINAL GUIDE OF TRANSISTORS AND IC'

AN278, AN8561	3SK73	AN6876, AN8138, AN7160 AN6875	SVITA7322P	SVITK1060K
SVITA7317P	2SA1123, 2SC828, 2SC1507, 2SA564, 2SC10^7, 2SC1575, 2SC1614	2SD762		AN7001

# ■ SCHEMATIC DIAGRAM ..... MODEL SA-401

(This schematic diagram may be modified at any time with the development of new technology.)



**IMPORTANT SAFETY NOTICE:**  
THE SHADDED AREA ON THIS  
SCHEMATIC DIAGRAM INCOR-  
PORATES SPECIAL FEATURES IMPOR-  
TANT WHEN SERVICING IT IS ESSENTIAL  
THAT ONLY MANUFACTURER'S  
SPECIFIED PARTS BE USED FOR THE  
CRITICAL COMPONENTS IN THE  
SHADDED AREAS OF THE SCHEMATIC.

- Notes:
1. S1~S16: Selector switch in "FM" position.  
① AM → ② FM → ③ phono → ④ AUX
  2. S21, S22: Tape monitor switch in "source" position. source=tape 1
  3. S31, S32: Tape monitor switch in "source" position. source=tape 2
  4. S41~S43: FM muting/mode switch in "ON/FM AUTO" position
  5. S51, S52: Mute switch in "OFF" position
  6. S61~S64: Boost/filter switch (high) in "OFF" position  
① high boost → ② off → ③ high filter
  7. S71~S74: Boost/filter switch (low) in "OFF" position  
① low boost → ② off → ③ low filter
  8. S9: Power display range selector switch in "X1" position.  
① X0.1 → ② X1 → ③ off
  9. S9: Speaker selec... or switch in "MAIN" position  
① remote → ② main → ③ main + remote
  10. S10: Power source switch in "ON" position